GR SERIES

PARTS LIST

VERSION

GR SERIES NON CE ONLY

PARTS LIST I

INDEX II

[ATTENTION]

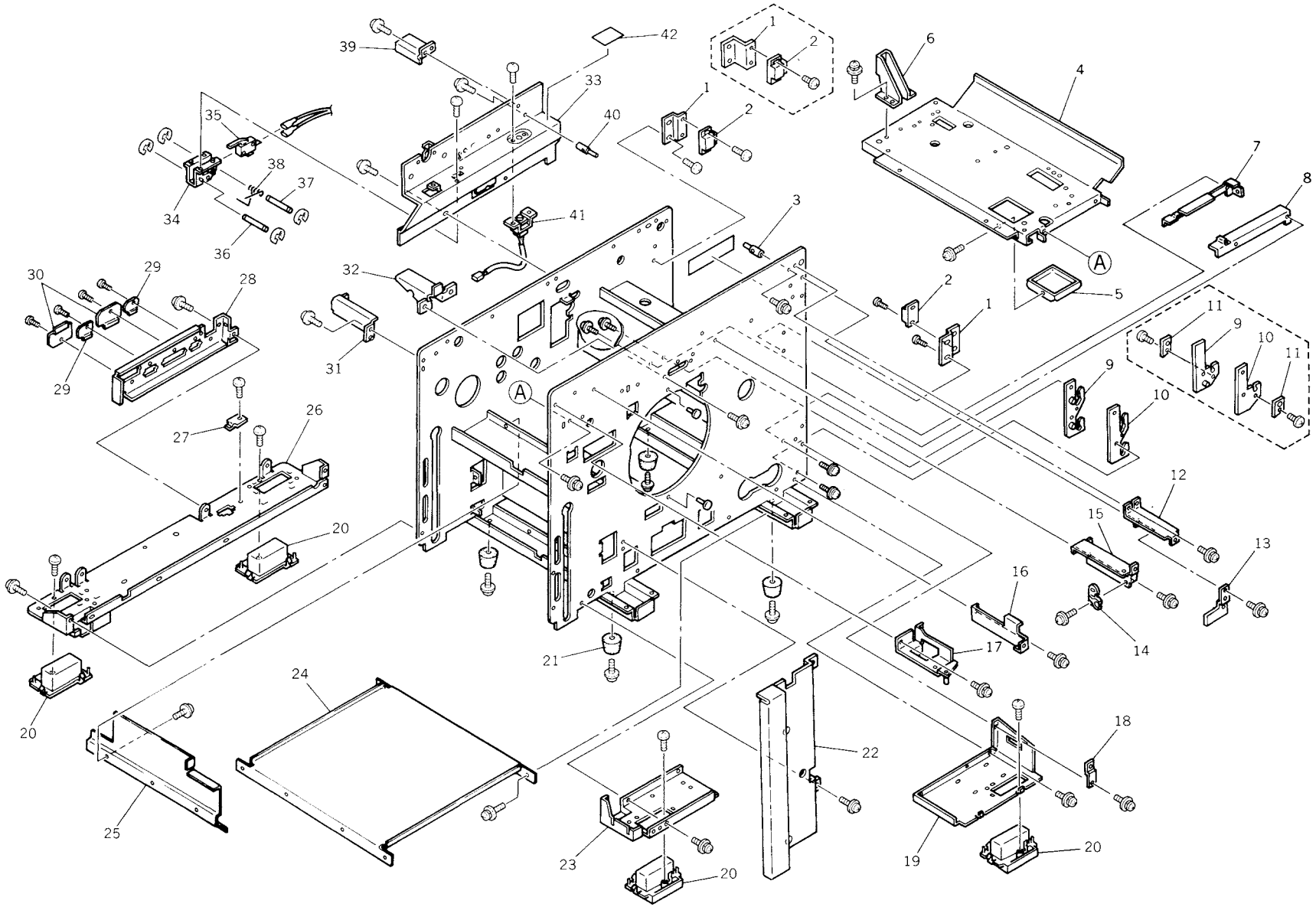
- ★ If you want to order spare parts, please make sure of what is the spare parts you want referring to Parts List, and never fail to inform us the number, name and quantity of the spare parts you want referring to Index.
- ★ It should be agreed that some parts will be modified or added without prior information.
- ★ The parts composing of an unit are marked ' * ' before their names and arranged just below the name of the unit.
  In case the parts marked with ' * ' is also an assembly, its components are marked ' ** ' before their names.
- ★ As the not-numbered parts in Parts List can't be ordered, please order the unit including the not-numbered parts if you want them.
- ★ The actual parts to be shipped may differ in parts number in the last three digits from those on this parts list, but they are compatible.

PARTS LIST

Fig 1 MAIN BODY AREA (GR1700, GR1750)
Fig 2 MAIN BODY AREA (GR2710, GR2750)
Fig 3 MAIN BODY AREA (GR3750)
Fig 4 ELEVATOR - SCRAPER AREA
Fig 5 PAPER-FEED TRAY (GR1700)
Fig 6 PAPER-FEED TRAY (GR1750 GR2710 GR2750)
Fig 7 PAPER-FEED TRAY (GR3750)
Fig 8 DRIVE MECHANISM AREA
Fig 9 ROLLER SYSTEM (GR1750 GR2710 GR2710)
Fig 10 ROLLER SYSTEM AREA (GR3750)
Fig 11 SQUEEGEE-INK PUMP UNIT (GR1750 GR2710 GR2710)
Fig 12 SQUEEGEE-INK PUMP UNIT (GR3750)
Fig 13 DRUM SCREEN AREA (GR1750 GR2710 GR2710)
Fig 14 DRUM SCREEN AREA (GR3750)
Fig 15 LOCK LEVER AREA
Fig 16 CLAMP-PRESSURE CONTROL AREA (1700)
Fig 17 CLAMP-PRESSURE CONTROL AREA (1750 GR2710 GR2750 GR3750)
Fig 18 SEPARATOR AREA (GR1700 GR1750 GR 2710 GR2750)
Fig 19 AEPARATOR AREA (GR3750)
Fig 20 SUCTION UNIT (GR1700)
Fig 21 SUCTION UNIT (GR1750 GR2710 GR2750 GR3750)
Fig 22 PAPER RECEIVING TRAY
Fig 23 PRECISION STACKING TRAY
Fig 24 UPPER COVER (GR 1700 GR1750)
Fig 25 ADF AREA (1) (GR1700 GR1750)
Fig 26 ADF AREA (2) (GR2710 GR1750)
Fig 27 ADF AREA (1) (GR2710 GR2750 GR3750)
Fig 28 ADF AREA (2) (GR2710 GR2750 GR3750)
Fig 29 SCANNER AREA (1)

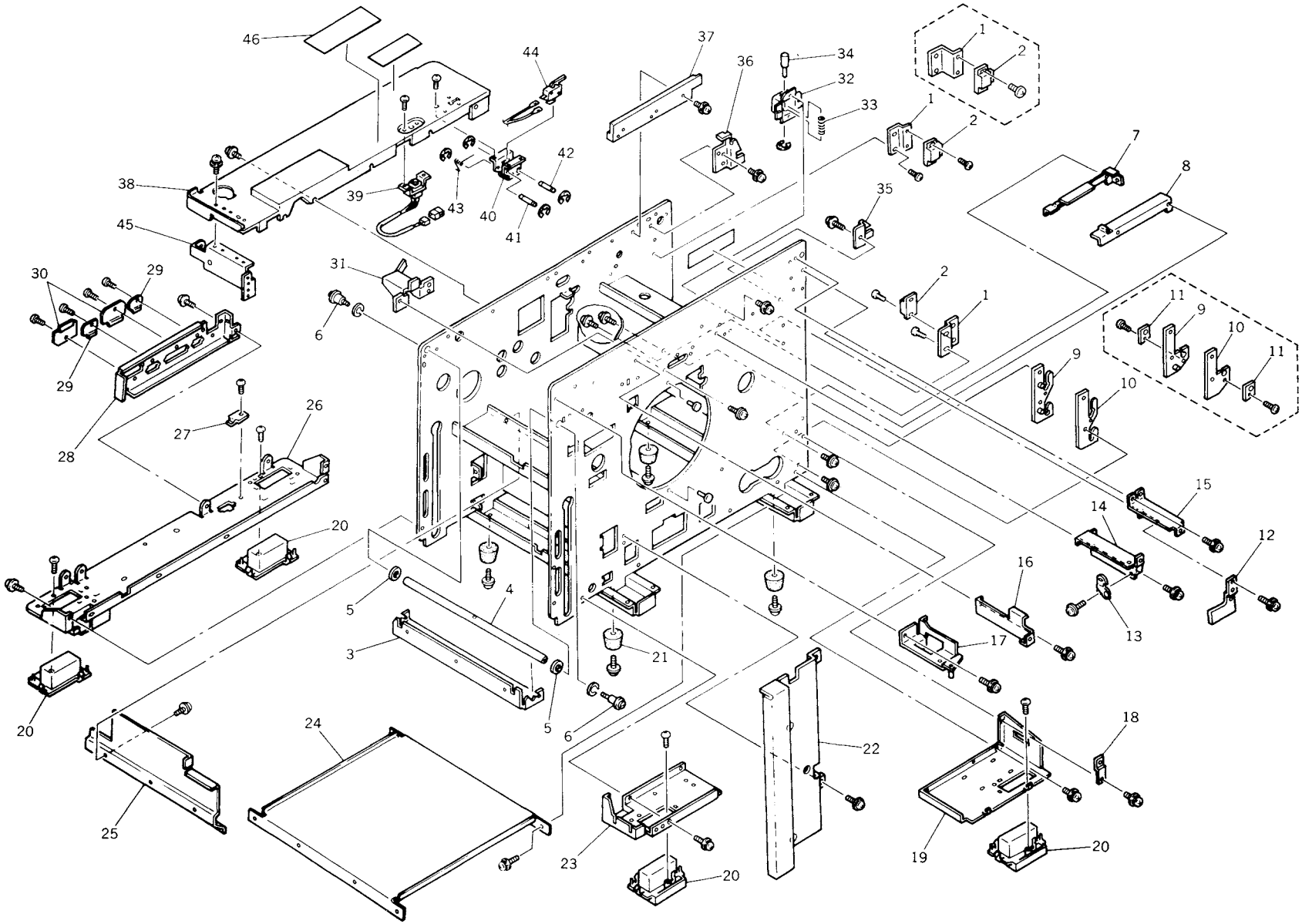
Fig 30 MASTER MAKING AREA (1) (GR1700 GR1750 GR2710 GR2750)
Fig 31 MASTER MAKING AREA (2) (GR1700 GR1750 GR2710 GR2750)
Fig 32 MASTER MAKING AREA (1) (GR3750)
Fig 33 MASTER MAKING AREA (1) (GR3750)
Fig 34 CUTTER UNIT (GR1700 GR1750 GR2710 GR2750)
Fig 35 CUTTER UNIT (GR3750)
Fig 36 MASTER REMOVAL UNIT (GR1700 GR1750)
Fig 37 MASTER REMOVAL UNIT (GR2710 GR2750)
Fig 38 MASTER REMOVAL UNIT (GR3750)
Fig 39 MASTER DISPOSAL BOX (GR1700 GR1750 GR2710 GR2750)
Fig 40 MASTER DISPOSAL BOX (GR3750)
Fig 41 ELECTRICAL COMPONENT AREA (1) (GR1700 GR1750)
Fig 42 ELECTRICAL COMPONENT AREA (1) (GR2710 GR2750)
Fig 43 ELECTRICAL COMPONENT AREA (2)
Fig 44 EXTERIOR COVER AREA (GR1700 GR1750)
Fig 45 EXTERIOR COVER AREA (GR2710 GR2750 GR3750)
Fig 46 STAGECOVER
Fig 47 DIGITISER
Fig 48 CONNECTIONOPTIONS

Fig. 1 MAIN BODY AREA (GR1700, GR1750)



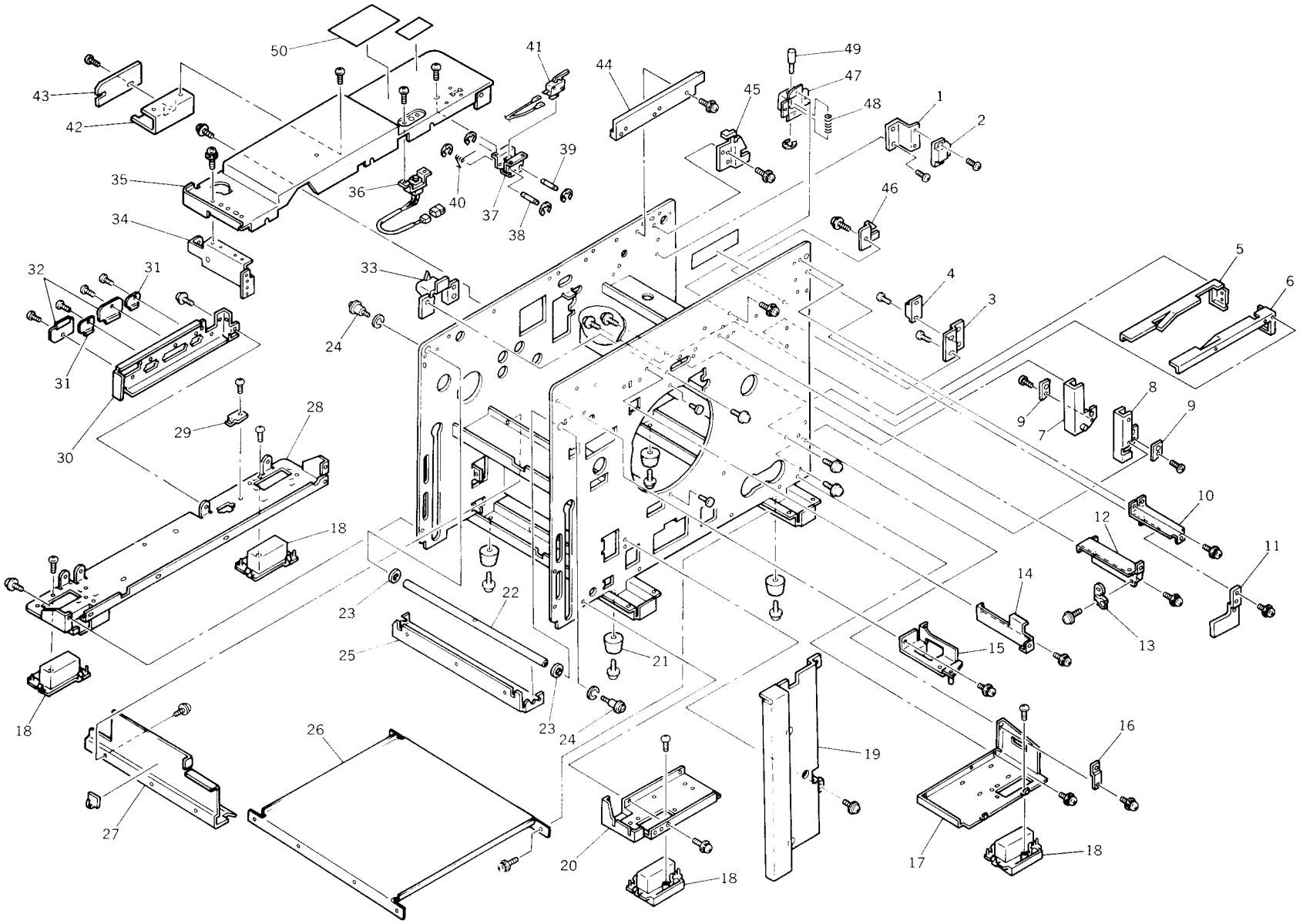
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-3	1		011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
I-3	1	1	011-13122-001	*Bracket; Magnet Catch; P.-Rcv.-T.	1	
I-3	1	2	660-05000-018	*Magnet Catch SM50P	1	
I-3	1		017-93110-002	Magnet Catch Ass'y D; P.-Rcv.-T.		P.S. Tray
I-3	1	1	017-23405-005	*Bracket D; Magnet Catch; P.-Rcv.-T.	1	
I-3	1	2	660-05000-018	*Magnet Catch SM50P	1	
I-3	1	3	017-16211-106	Fulcrum; Hook Catch	1	
I-3	1	4	017-26001-100	ADF Base Frame	1	
I-3	1	5	017-16006-103	Bottom Blind Plate; ADF	1	
I-3	1	6	017-16008-009	Bracket A; Back Cover	1	
I-3	1	7	011-11112-009	Bracket R; Suction	1	1700
I-3	1	7	017-23202-104	Bracket RII; Suction	1	1750
I-3	1	8	011-11111-002	Bracket F; Suction	1	1700
I-3	1	8	017-23201-000	Bracket FII; Suction	1	1750
I-3	1	9	011-13146-105	Set Plate R; P.-Rcv. -T.	1	
I-3	1	9	017-23403-304	Set Plate D-R; P.-Rcv.-T.	1	P.S. Tray
I-3	1	10	011-13144-102	Set Plate F; P.-Rcv. -T.	1	
I-3	1	10	017-23401-301	Set Plate D-F; P.-Rcv.-T.	1	P.S. Tray
I-3	1	11	019-13119-009	Lock Plate; P.-Rcv.-T.	2	P.S. Tray
I-3	1	12	011-17206-005	Bracket E; Keyboard	1	
I-3	1	13	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-3	1		019-97220-001	Keyboard Bracket D Ass'y		
I-3	1	14	002-17017-203	*Cover Catch B; Front	1	
I-3	1	15	019-17206-003	*Bracket D; Keyboard	1	
I-3	1	16	019-17205-007	Bracket C; Keyboard	1	
I-3	1	17	019-17202-008	Upper Hinge	1	
I-3	1	18	011-17209-004	Set Plate; Front Right Cover	1	
I-3	1	19	017-17210-006	Bottom Plate (Right)	1	
I-3	1	20	017-17220-109	Carrying Grasp	4	
I-3	1	21	660-01000-200	Rubber Foot K-45	4	
I-3	1	22	011-14502-002	Inner Cover	1	
I-3	1	23	019-17212-003	Bracket; Hinge	1	
I-3	1	24	011-11113-200	Bottom Cover	1	
I-3	1	25	011-14120-207	Front Cover; M.-Rmv.	1	
I-3	1	26	017-17217-000	Bottom Plate (Left)	1	
I-3	1	27	011-17220-008	Blind Plate B; Connector	1	
I-3	1	28	017-17224-007	Mount II; Connector	1	200V
I-3	1	28	017-17221-008	Mount; Connector	1	100V
I-3	1	29	017-17222-004	Blind Plate C; Connector	2	
I-3	1	30	017-17223-000	Blind Plate D; Connector	2	
I-3	1	31	017-17230-007	Bracket B; Back Cover	1	
I-3	1	32	017-15113-305	Bracket: Wire Harness	1	
I-3	1		017-96100-105	Unit/Upper Rear Frame		
I-3	1	33	017-16201-402	*Upper Rear Frame	1	
I-3	1		017-96110-100	*Upper Cover Set SW Ass'y		
I-3	1	34	017-16121-000	**Bracket; Upper Cover Set SW	1	
I-3	1	35	443-00121-400	**Micro-SW; E21-51H-009	1	
I-3	1	36	017-16123-002	**Shaft B; Upper Cover Set SW	1	
I-3	1	37	017-16122-006	**Shaft A; Upper Cover Set SW	1	
I-3	1	38	017-16124-106	**Spring; Upper Cover Set SW	1	
I-3	1	39	017-16007-002	*Bracket B; Back Cover	1	
I-3	1	40	017-16211-106	*Fulcrum; Hook Catch	1	
I-3	1	41	017-60010-002	*Switch A	1	
I-3	1	42	550-20711-204	Seal; Master Cut	1	
I-3	1	42	550-20712-200	Seal; Master Cut; Pic.	1	

Fig. 2 MAIN BODY AREA (GR2710, GR2750)



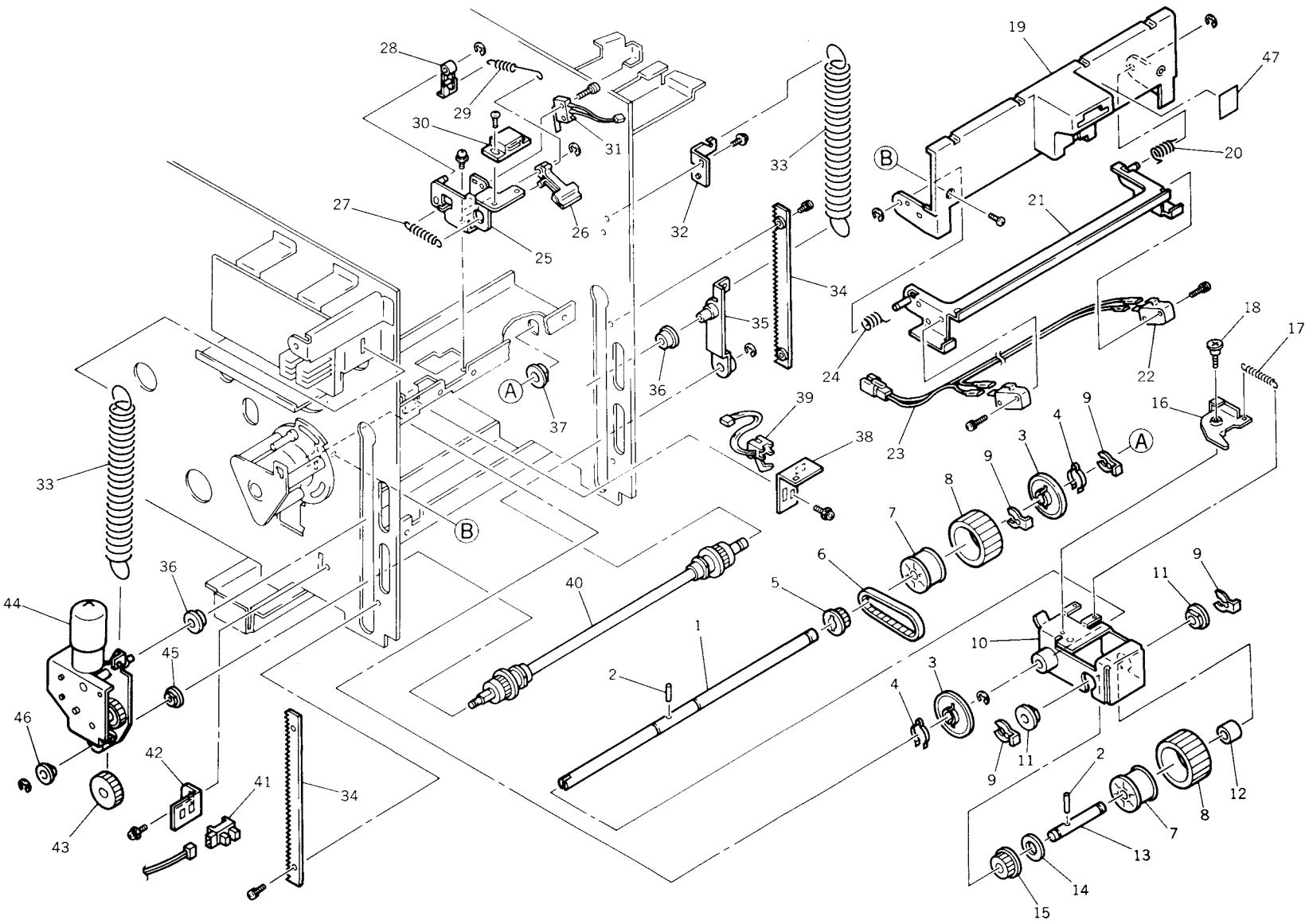
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-5	2		011-93110-009	Magnet Catch Ass'y; P. -Rcv.-T.		
I-5	2	1	011-13122-001	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
I-5	2	2	660-05000-018	*Magnet Catch SM50P	1	
I-5	2		017-93110-002	Magnet Catch Ass'y D; P. -Rcv.-T.		P.S. Tray
I-5	2	1	017-23405-005	*Bracket D; Magnet Catch; P. -Rcv.-T.	1	
I-5	2	2	660-05000-018	*Magnet Catch SM50P	1	
I-5	2	3	018-16207-009	Fulcrum Support Plate; FB	1	
I-5	2	4	018-16201-000	Fulcrum Shaft; FB	1	
I-5	2	5	607-09001-003	Metal; S14 x 18 x 4.5	2	
I-5	2	6	018-16202-007	Stepped Screw; M6 x 10	2	
I-5	2	7	017-23202-104	Bracket RII Suction	1	
I-5	2	8	017-23201-000	Bracket FII; Suction	1	
I-5	2	9	011-13146-105	Set Plate R; P. -Rcv. -T.	1	
I-5	2	9	017-23403-304	Set Plate D-R; P. -Rcv.-T.	1	P.S. Tray
I-5	2	10	011-13144-102	Set Plate F; P. -Rcv. -T.	1	
I-5	2	10	017-23401-301	Set Plate D-F; P. -Rcv.-T.	1	P.S. Tray
I-5	2	11	019-13119-009	Lock Plate; P. -Rcv.-T.	2	P.S. Tray
I-5	2	12	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-5	2		019-97220-001	Keyboard Bracket D Ass'y		
I-5	2	13	002-17017-203	*Cover Catch B; Front	1	
I-5	2	14	019-17206-003	*Bracket D; Keyboard	1	
I-5	2	15	011-17206-005	Bracket E; Keyboard	1	
I-5	2	16	019-17205-007	Bracket C; Keyboard	1	
I-5	2	17	019-17202-008	Upper Hinge	1	
I-5	2	18	011-17209-004	Set Plate; Front Right Cover	1	
I-5	2	19	017-17210-006	Bottom Plate (Right)	1	
I-5	2	20	017-17220-109	Carrying Grasp	4	
I-5	2	21	660-01000-200	Rubber Foot K-45	4	
I-5	2	22	011-14502-002	Inner Cover	1	
I-5	2	23	019-17212-003	Bracket; Hinge	1	
I-5	2	24	011-11113-200	Bottom Cover	1	
I-5	2	25	011-14120-207	Front Cover; M. -Rmv.	1	
I-5	2	26	017-17217-000	Bottom Plate (Left)	1	
I-5	2	27	011-17220-008	Blind Plate B; Connector	1	
I-5	2	28	017-17224-007	Mount II; Connector	1	200V
I-5	2	28	017-17221-008	Mount; Connector	1	100V
I-5	2	29	017-17222-004	Blind Plate C; Connector	2	
I-5	2	30	017-17223-000	Blind Plate D; Connector	2	
I-5	2	31	017-15113-305	Bracket; Wire Harness	1	
I-5	2	32	018-16241-002	Bracket; Damper Stopper	1	
I-5	2	33	018-16242-009	Spring; Damper Stopper	1	
I-5	2	34	018-16243-102	Cap; Damper Stopper	1	
I-5	2	35	018-16229-002	Hook Plate (F); FB	1	
I-5	2	36	019-17252-200	Hook Plate (R); FB	1	
I-5	2	37	019-17251-106	Lock Plate; Support Shaft	1	
I-5	2		018-96120-006	Unit/Upper Rear Frame; FB		
I-5	2	38	018-26206-108	*Upper Rear Frame; FB	1	
I-5	2	39	017-60010-002	*Switch A	1	
I-5	2	40	017-16121-000	*Bracket; Upper Cover Set SW	1	
I-5	2	41	017-16122-006	*Shaft A; Upper Cover Set SW	1	
I-5	2	42	017-16123-002	*Shaft B; Upper Cover Set SW	1	
I-5	2	43	017-16124-106	*Spring; Upper Cover Set SW	1	
I-5	2	44	443-00121-400	*Micro-SW; E21-51H-009	1	
I-5	2	45	018-26205-004	Bracket; Back Cover	1	
I-5	2	46	550-20711-204	Seal; Master Cut	1	
I-5	2	46	550-20712-200	Seal; Master Cut; Pic.	1	

Fig. 3 MAIN BODY AREA (GR3750)



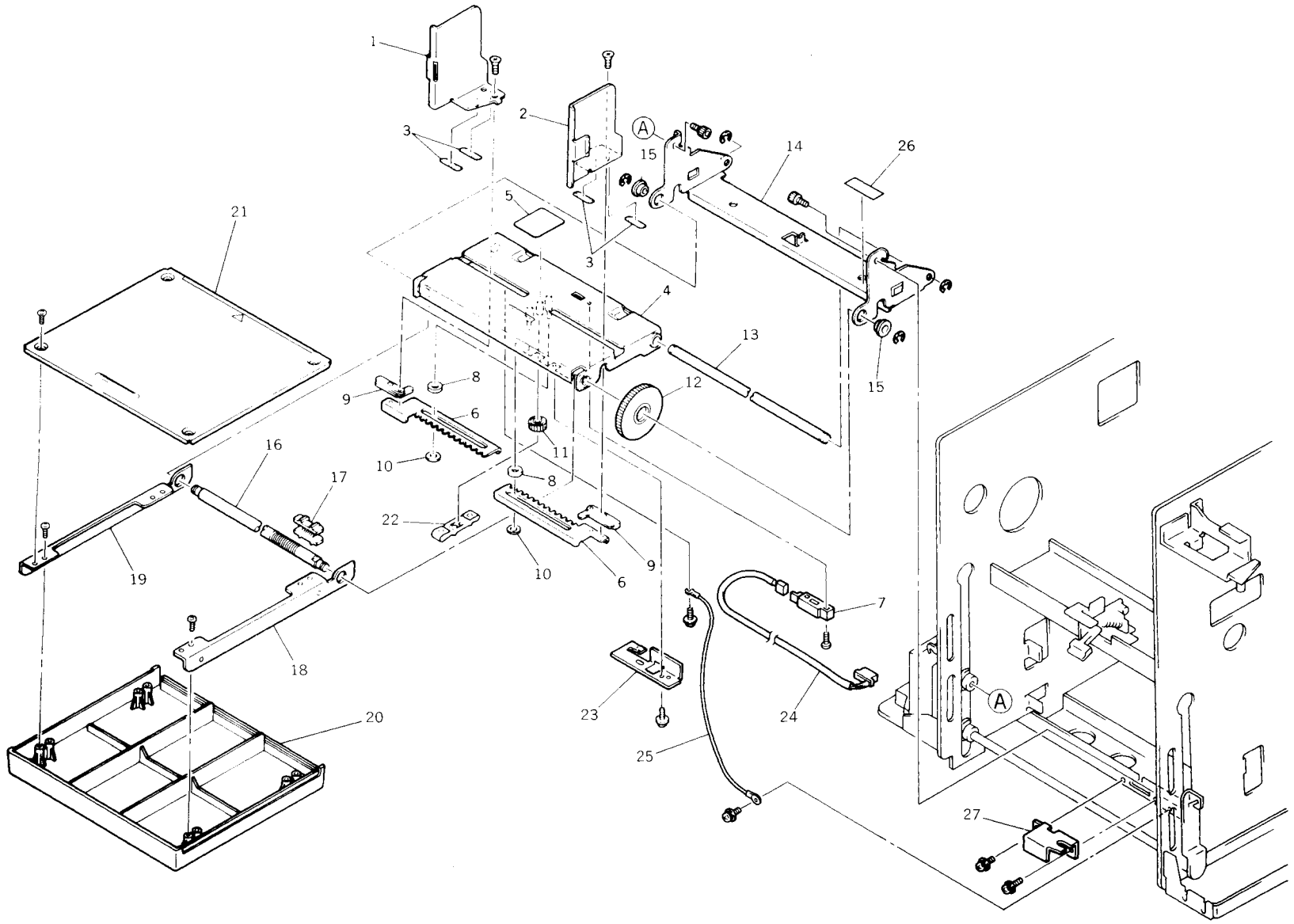
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-7	3		019-93110-007	Magnet Catch Ass'y; P. -Rcv.-T.; A3		
I-7	3	1	019-23405-000	*Bracket; Magnet Catch; P. -Rcv.-T.; A3	1	
I-7	3	2	660-05000-018	*Magnet Catch SM50P	1	
I-7	3		011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
I-7	3	3	011-13122-001	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
I-7	3	4	660-05000-018	*Magnet Catch SM50P	1	
I-7	3	5	019-23205-000	Bracket R; Suction; A3	1	
I-7	3	6	019-23204-004	Bracket F; Suction; A3	1	
I-7	3	7	019-23403-201	Set Plate R; P. -Rcv.-T.; A3	1	
I-7	3	8	019-23401-209	Set Plate F; P. -Rcv.-T.; A3	1	
I-7	3	9	019-13119-009	Lock Plate; P. -Rcv.-T.	2	
I-7	3	10	011-17206-005	Bracket E; Keyboard	1	
I-7	3	11	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-7	3		019-97220-001	Keyboard Bracket D Ass'y		
I-7	3	12	019-17206-003	*Bracket D; Keyboard	1	
I-7	3	13	002-17017-203	*Cover Catch B; Front	1	
I-7	3	14	019-17205-007	Bracket C; Keyboard	1	
I-7	3	15	019-17202-008	Upper Hinge	1	
I-7	3	16	011-17209-004	Set Plate; Front Right Cover	1	
I-7	3	17	017-17210-006	Bottom Plate (Right)	1	
I-7	3	18	017-17220-109	Carrying Grasp	4	
I-7	3	19	011-14502-002	Inner Cover	1	
I-7	3	20	019-17212-003	Bracket; Hinge	1	
I-7	3	21	660-01000-200	Rubber Foot K-45	4	
I-7	3	22	019-26201-006	Fulcrum Shaft; FB	1	
I-7	3	23	607-09001-003	Metal; S14 x 18 x 4.5	2	
I-7	3	24	018-16202-007	Stepped Screw; M6 x 10	2	
I-7	3	25	019-26205-001	Fulcrum Support Plate; FB	1	
I-7	3	26	014-11114-003	Bottom Cover; A3	1	
I-7	3	27	014-14119-308	Front Cover; M.-Rmv.; A3	1	
I-7	3	28	017-17217-000	Bottom Plate (Left)	1	
I-7	3	29	011-17220-008	Blind Plate B; Connector	1	
I-7	3	30	017-17224-007	Mount II; Connector	1	200V
I-7	3	30	017-17221-008	Mount; Connector	1	100V
I-7	3	31	017-17222-004	Blind Plate C; Connector	2	
I-7	3	32	017-17223-000	Blind Plate D; Connector	2	
I-7	3	33	019-25006-200	Bracket; Wire Harness	1	
I-7	3	34	019-26213-004	Bracket; Back Cover	1	
I-7	3		019-96110-016	Unit/Upper Rear Frame; FB		
I-7	3	35	019-26206-105	*Upper Rear Frame; FB	1	
I-7	3	36	017-60010-002	*Switch A	1	
I-7	3	37	017-16121-000	*Bracket; Upper Cover Set SW	1	
I-7	3	38	017-16122-006	*Shaft A; Upper Cover Set SW	1	
I-7	3	39	017-16123-002	*Shaft B; Upper Cover Set SW	1	
I-7	3	40	017-16124-106	*Spring; Upper Cover Set SW	1	
I-7	3	41	443-00121-400	*Micro-SW; E21-51H-009	1	
I-7	3	42	019-26215-104	Set Bracket; Wire Harness	1	
I-7	3	43	019-26216-003	Guide Plate; Wire Harness	1	
I-7	3	44	019-17251-106	Lock Plate; Support Shaft	1	
I-7	3	45	019-17252-200	Hook Plate (R): FB	1	
I-7	3	46	018-16229-002	Hook Plate (F): FB	1	
I-7	3	47	018-16241-002	Bracket; Damper Stopper	1	
I-7	3	48	018-16242-009	Spring; Damper Stopper	1	
I-7	3	49	018-16243-102	Cap; Damper Stopper	1	
I-7	3	50	550-21036-004	Seal; Master Cut	1	
I-7	3	50	550-21037-000	Seal; Master Cut; Pic.	1	

Fig. 4 ELEVATOR – SCRAPER AREA



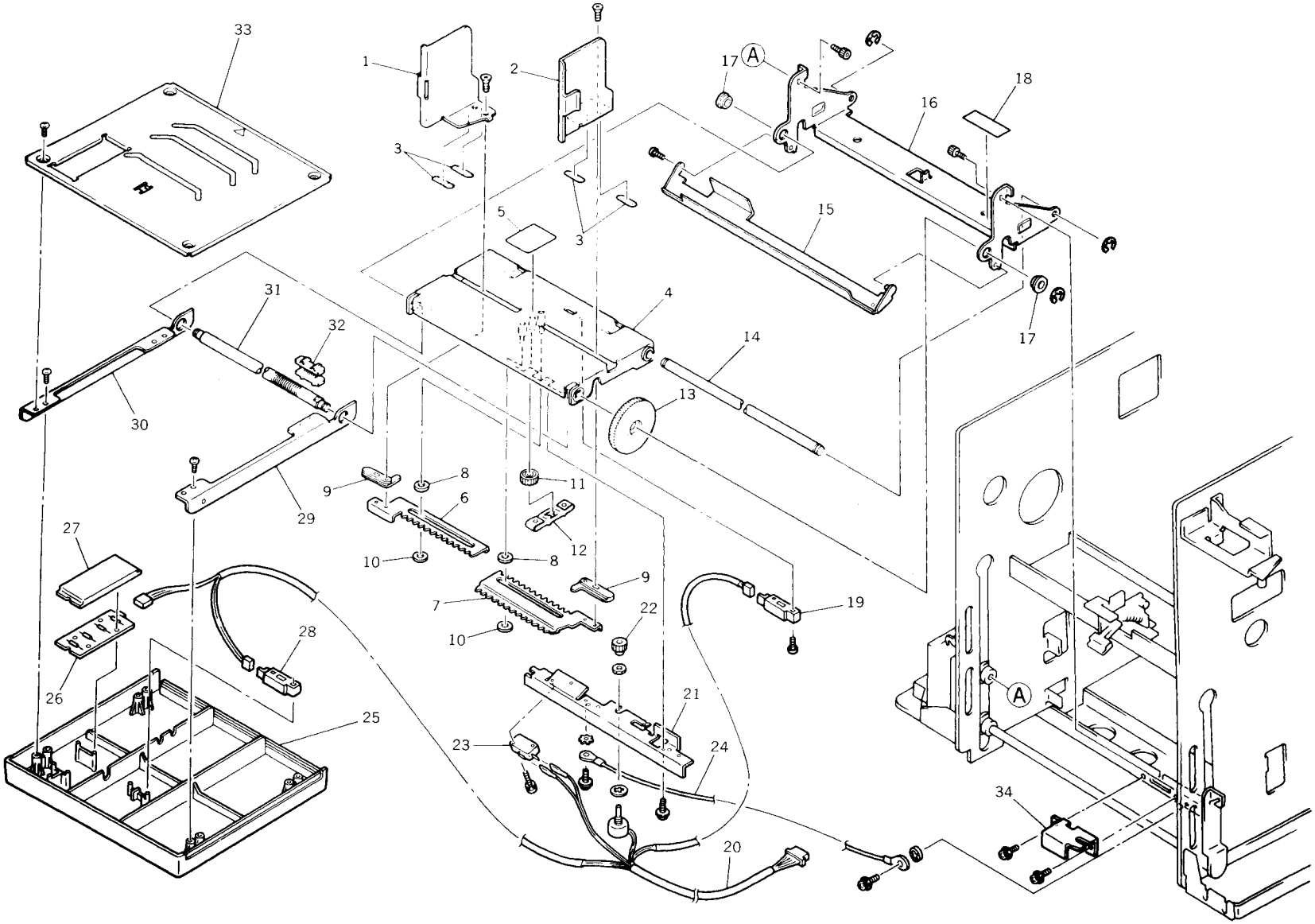
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-9	4		019-91811-202	Scraper Ass'y		A3
I-9	4		017-91813-200	Scraper Ass'y		B4, A4, L
I-9	4	1	019-21805-108	*Shaft; Pickup Roller	1	A3
I-9	4	1	017-11811-202	*Shaft; Pickup Roller	1	B4, A4, L
I-9	4	2		*Pin; f 2 x 14	2	Ref.Pg.II-36
I-9	4	3	011-11522-002	*Paper Guide Roller	2	
I-9	4	4	000-06123-007	*Stopper; Paper Guide Roller	2	
I-9	4	5	611-42100-001	*Pulley; P21-3M060 (HTD)	1	
I-9	4	6	620-31776-002	*Belt; 177-3M-6	1	
I-9	4		011-11820-003	*Pickup Roller Ass'y V	2	
I-9	4	7	006-11332-009	**Core; Pickup Roller	2	
I-9	4	8	011-11821-000	**Rubber Roller V; Pickup	2	
I-9	4	9	019-11812-009	*Lock Ring	4	
I-9	4	10	019-11801-007	*Holder Plate; Scraper	1	
I-9	4	11	607-16000-802	*Metal; F10 x 18/16 x 5; 22 x 1.5	2	
I-9	4	12	017-11818-002	*Scraper Collar	1	
I-9	4	13	017-11812-004	*Shaft; Scraper	1	
I-9	4	14	638-90000-012	*Washer; 18 x 10.4 x 0.4	1	A3
I-9	4	15	611-42600-004	*Pulley; P26-3M060 (HTD)	1	
I-9	4	16	019-11803-000	*Upper Arm; Scraper	1	
I-9	4	17	019-11804-006	*Spring; Scraper	1	
I-9	4	18	635-17613-004	*Stepped Screw; M3 x 4	1	
I-9	4		019-91800-006	Feed Tray Safety SW Ass'y; A3		A3
I-9	4		017-91805-003	Feed Tray Safety SW Ass'y II		B4, A4, L
I-9	4	19	019-21801-005	*Cover; Pickup Roller	1	A3
I-9	4	19	017-11801-100	*Cover; Pickup Roller	1	B4, A4, L
I-9	4	20	017-11819-009	*Spring F; Safety SW	1	
I-9	4	21	019-21802-001	*Bracket; Feed Tray Safety SW	1	A3
I-9	4	21	017-11802-106	*Bracket; Feed Tray Safety SW	1	B4, A4, L
I-9	4	22	443-02000-708	*Micro-SW; AM50630A331	2	
I-9	4	23	019-55032-000	*Wire Harness; Feed Tray Safety SW	1	
I-9	4	24	017-11820-007	*Spring B; Safety SW	1	
I-9	4		019-91830-002	P.-F. Pressure Adj. Lever Ass'y		
I-9	4	25	017-11805-008	*Bracket; P.-F. Pressure Adj. Lever	1	
I-9	4	26	011-11810-008	*P.-F. Pressure Adj. Lever	1	
I-9	4	27	011-11815-000	*Spring: P.-F. Pressure Adj. Lever	1	
I-9	4	28	017-11808-007	*Hook; P.-F. Pressure Adj.	1	
I-9	4	29	019-11811-002	*Spring B; P.-F. Pressure Adj.	1	
I-9	4	30	660-05000-301	*Magnet Catch; SM-41	1	
I-9	4	31	017-60025-000	*Micro-SW Ass'y 3	1	
I-9	4	32	017-11640-009	Bracket; Elevator Spring	1	
I-9	4	33	019-21602-002	Spring; Elevator	2	A3
I-9	4	33	017-11641-005	Spring; Elevator	2	B4, A4, L
I-9	4	34	002-11719-303	Rack; Elevator	2	
I-9	4	35	017-11602-301	Link Plate; Elevator	1	
I-9	4	36	002-11717-009	Collar; Elevator	2	
I-9	4	37	607-16000-403	Metal; F10 x 15/14 x 5.5; 20 x 2.5	1	
I-9	4	38	017-11810-206	Bracket; Upper Limit Sensor	1	
I-9	4	39	017-60007-001	Upper Limit Sensor	1	
I-9	4	40	019-91600-007	Shaft; Elevator	1	A3
I-9	4	40	017-91610-008	Shaft; Elevator	1	B4, A4, L
I-9	4	41	443-30003-003	Sensor; LG-203D	1	
I-9	4	42	017-11648-000	Bracket; Lower Limit Sensor	1	
I-9	4	43	017-11649-006	Gear; Elevator	1	
I-9	4		017-91620-003	Unit/Elevator Motor		
I-9	4	44	017-65002-008	*Elevator Motor	1	
I-9	4	45	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-9	4	46	607-12001-006	Metal; F5 x 10/9 x 4; 12 x 1.5	1	
I-9	4	47	550-20687-001	Seal; P.-Feed Pressure	1	
I-9	4	47	550-20688-008	Seal; P.-Feed Pressure; Pic.	1	

Fig. 5 PAPER-FEED TRAY (GR1700)



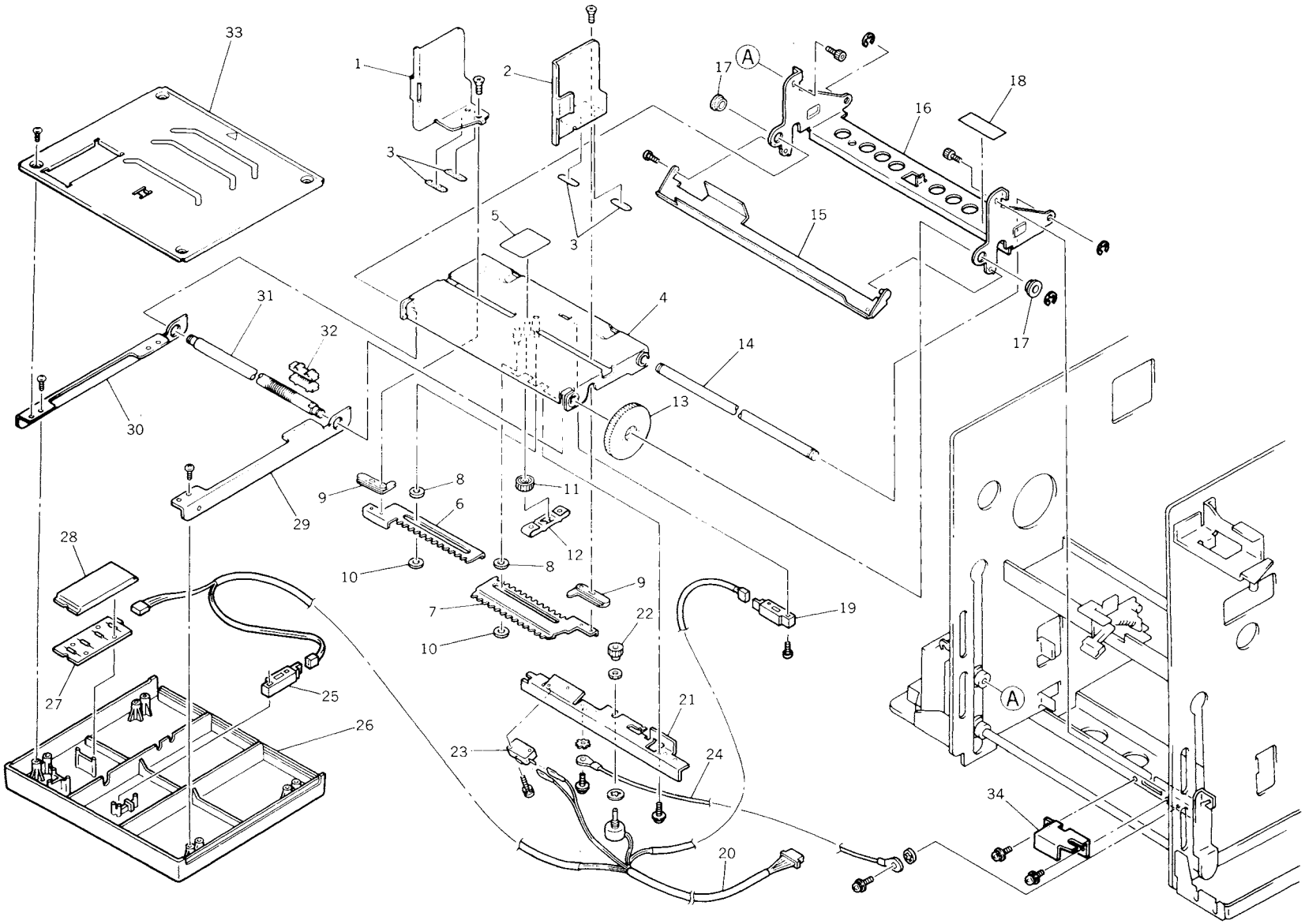
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-11	5		017-91511-000	Unit/Paper-Feed Tray		
I-11	5		017-91513-002	Unit/Paper-Feed Tray; US		U.S.A.
I-11	5	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-11	5	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-11	5	3	019-11524-003	*Slide Sheet; P. -F. -T.	4	
I-11	5	4	017-21501-201	*Paper Feed Tray	1	
I-11	5	5	011-11516-002	*L. O. Sheet	1	
I-11	5	6	017-11512-108	*Slide Rack; P. -F. -T.	2	
I-11	5	7	443-30002-007	*Sensor K; PS-R11LB	1	
I-11	5	8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
I-11	5	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-11	5	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-11	5	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-11	5	12	011-11524-005	*Adj. Dial	1	
I-11	5	13	011-11503-008	*Shaft B; P. -F. -T.	1	
I-11	5	14	017-11503-109	*Bracket; P. -F. -T.	1	
I-11	5	15	600-50059-017	*Bearing; FLW688ZZ	2	
I-11	5	16	011-11502-001	*Shaft A; P. -F. -T.	1	
I-11	5	17	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-11	5	18	019-11521-004	*Support Plate L; Feed Board	1	
I-11	5	19	019-11520-008	*Support Plate R; Feed Board	1	
I-11	5	20	011-11529-201	*Feed Board Cover	1	
I-11	5	21	011-11528-000	*Feed Board	1	
I-11	5	21	011-41528-005	*Feed Board; US	1	U.S.A.
I-11	5	22	014-11533-006	*Spring; Slide Rack	1	
I-11	5	23	017-11553-009	*Nut Holder	1	
I-11	5	24	019-55031-004	*Wire Harness S; P. -F. -T.	1	
I-11	5	25	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-11	5	26	550-20590-105	*Seal; P. -F. -T.	1	
I-11	5	26	550-21121-001	*Seal; P. -F. -T.; US	1	
I-11	5	27	017-11548-005	Connector Cover	1	

Fig. 6 PAPER-FEED TRAY (GR1750, GR2710, GR2750)



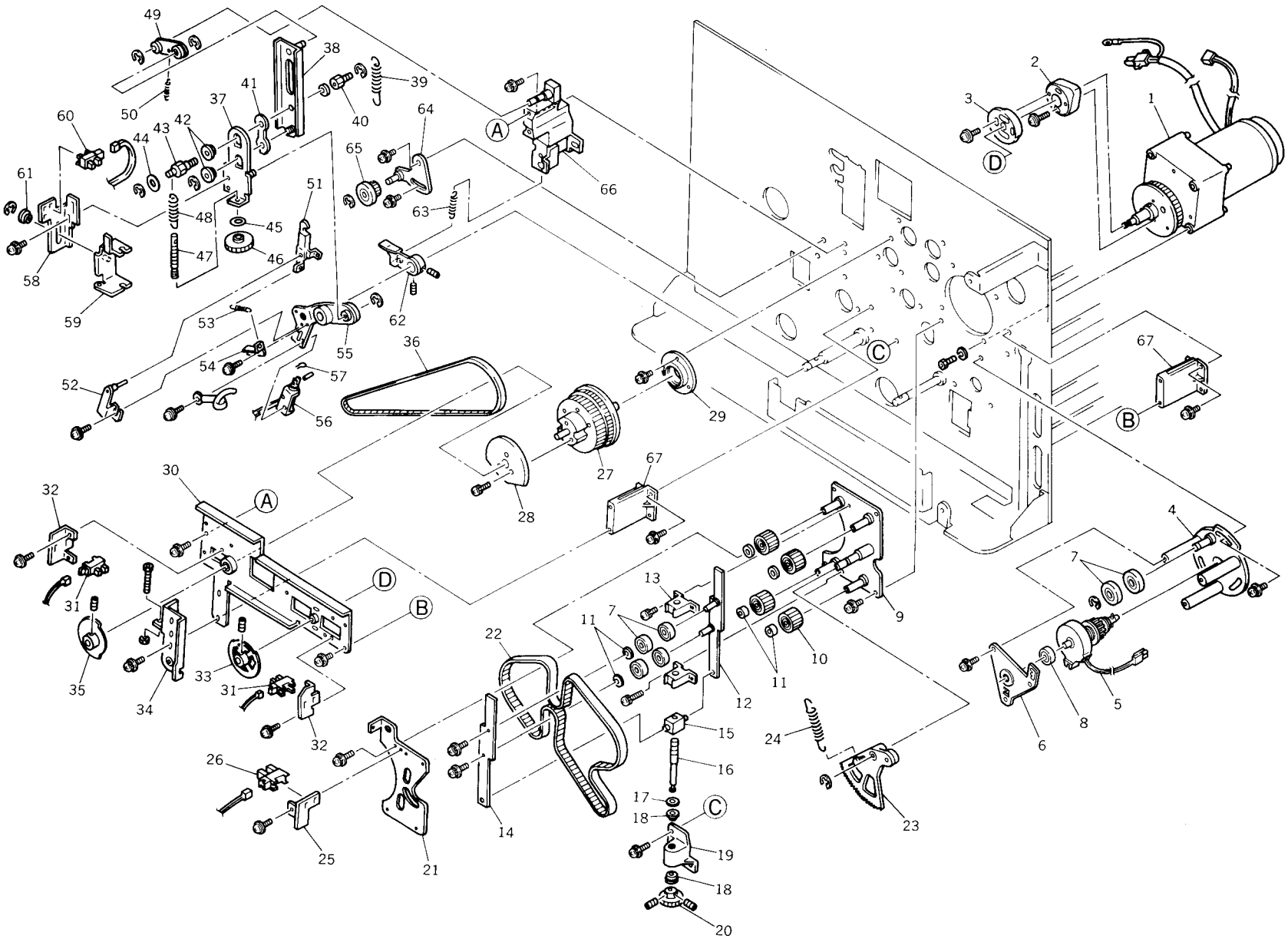
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-13	6		017-91510-003	Unit/Paper-Feed Tray II		
I-13	6		017-91512-006	Unit/Paper-Feed Tray II; US		U.S.A
I-13	6	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-13	6	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-13	6	3	019-11524-003	*Slide Sheet; P. -F. -T.	4	
I-13	6	4	017-21501-201	*Paper Feed Tray	1	
I-13	6	5	011-11516-002	*L. O. Sheet	1	
I-13	6	6	017-11512-108	*Slide Rack; P. -F. -T.	1	
I-13	6	7	017-21507-102	*Slide Rack F; P. -F. -T.	1	
I-13	6	8	011-11513-003	*Collar; Slide Rack; P. -F. -T	2	
I-13	6	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-13	6	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-13	6	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-13	6	12	014-11533-006	*Spring; Slide Rack	1	
I-13	6	13	011-11524-005	*Adj. Dial	1	
I-13	6	14	011-11503-008	*Shaft B; P. -F. -T.	1	
I-13	6	15	017-11513-104	*Actuater Plate; P. -F. -T.	1	
I-13	6	16	017-11503-109	*Bracket; P. -F. -T.	1	
I-13	6	17	600-50059-017	*Bearing; FLW688ZZ	2	
I-13	6	18	550-20590-105	*Seal; P. -F. -T	1	
I-13	6	19	443-30002-007	*Sensor K; PS-R11LB	1	
I-13	6	20	019-55016-005	*Wire Harness II; P. -F. -T.	1	
I-13	6	21	017-11518-300	*Bracket; Size VR; P. -F. -T.	1	
I-13	6	22	017-11516-006	*Size Gear; P. -F. -T.	1	
I-13	6	23	443-02000-708	*Micro-SW; AM50630A331	1	
I-13	6	24	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-13	6	25	011-11529-201	*Feed Board Cover	1	
I-13	6	26	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
I-13	6	27	017-11519-005	*Lead SW Cover; P. -F. -T.	1	
I-13	6	28	443-32001-008	*Sensor S; GP2A20L	1	
I-13	6	29	019-11521-004	*Support Plate L; Feed Board	1	
I-13	6	30	019-11520-008	*Support Plate R; Feed Board	1	
I-13	6	31	011-11502-001	*Shaft A; P. -F. -T.	1	
I-13	6	32	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-13	6	33	017-11517-207	*Feed Board II	1	
I-13	6	33	017-11530-009	*Feed Board II; US	1	U.S.A
I-13	6	34	017-11548-005	Connector Cover	1	

Fig. 7 PAPER-FEED TRAY (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-15	7		019-91500-002	Unit/Paper-Feed Tray; A3		
I-15	7		019-91501-009	Unit/Paper-Feed Tray; A3; US		U.S.A
I-15	7	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-15	7	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-15	7	3	019-11524-003	*Slide Sheet; P. -F. -T.	4	
I-15	7	4	019-21502-105	*Paper Feed Tray	1	
I-15	7	4	019-21503-101	*Paper Feed Tray; US	1	U.S.A
I-15	7	5	011-11516-002	*L.O. Sheet	1	
I-15	7	6	019-21513-000	*Slide Rack; P. -F. -T.	1	
I-15	7	7	019-21512-003	*Slide Rack F; P. -F. -T.	1	
I-15	7	8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
I-15	7	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-15	7	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-15	7	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-15	7	12	014-11533-006	*Spring; Slide Rack	1	
I-15	7	13	011-11524-005	*Adj. Dial	1	
I-15	7	14	019-21501-001	*Shaft B; P. -F. -T.	1	
I-15	7	15	019-21514-006	*Actuater Plate; P. -F. -T.	1	
I-15	7	16	019-21517-005	*Bracket; P. -F. -T.	1	
I-15	7	17	600-50059-017	*Bearing; FLW688ZZ	2	
I-15	7	18	550-20590-105	*Seal; P. -F. -T.	1	
I-15	7	18	550-21121-001	*Seal; P. -F. -T.; US	1	U.S.A.
I-15	7	19	443-30002-007	*Sensor K; PS-R11LB	1	
I-15	7	20	019-55016-005	*Wire Harness II; P. -F. -T.	1	
I-15	7	21	019-21518-001	*Bracket; Size VR; P. -F. -T.	1	
I-15	7	22	017-11516-006	*Size Gear; P. -F. -T.	1	
I-15	7	23	443-02000-708	*Micro-SW; AM50630A331	1	
I-15	7	24	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-15	7	25	443-32001-008	*Sensor S; GP2A20L	1	
I-15	7	26	014-11529-106	*Feed Board Cover	1	
I-15	7	27	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
I-15	7	28	017-11519-005	*Lead SW Cover; P. -F. -T.	1	
I-15	7	29	019-11521-004	*Support Plate L; Feed Board	1	
I-15	7	30	019-11520-008	*Support Plate R; Feed Board	1	
I-15	7	31	014-11502-003	*Shaft A; P. -F. -T.	1	
I-15	7	32	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-15	7	33	019-21519-008	*Feed Board	1	
I-15	7	34	017-11548-005	Connector Cover	1	

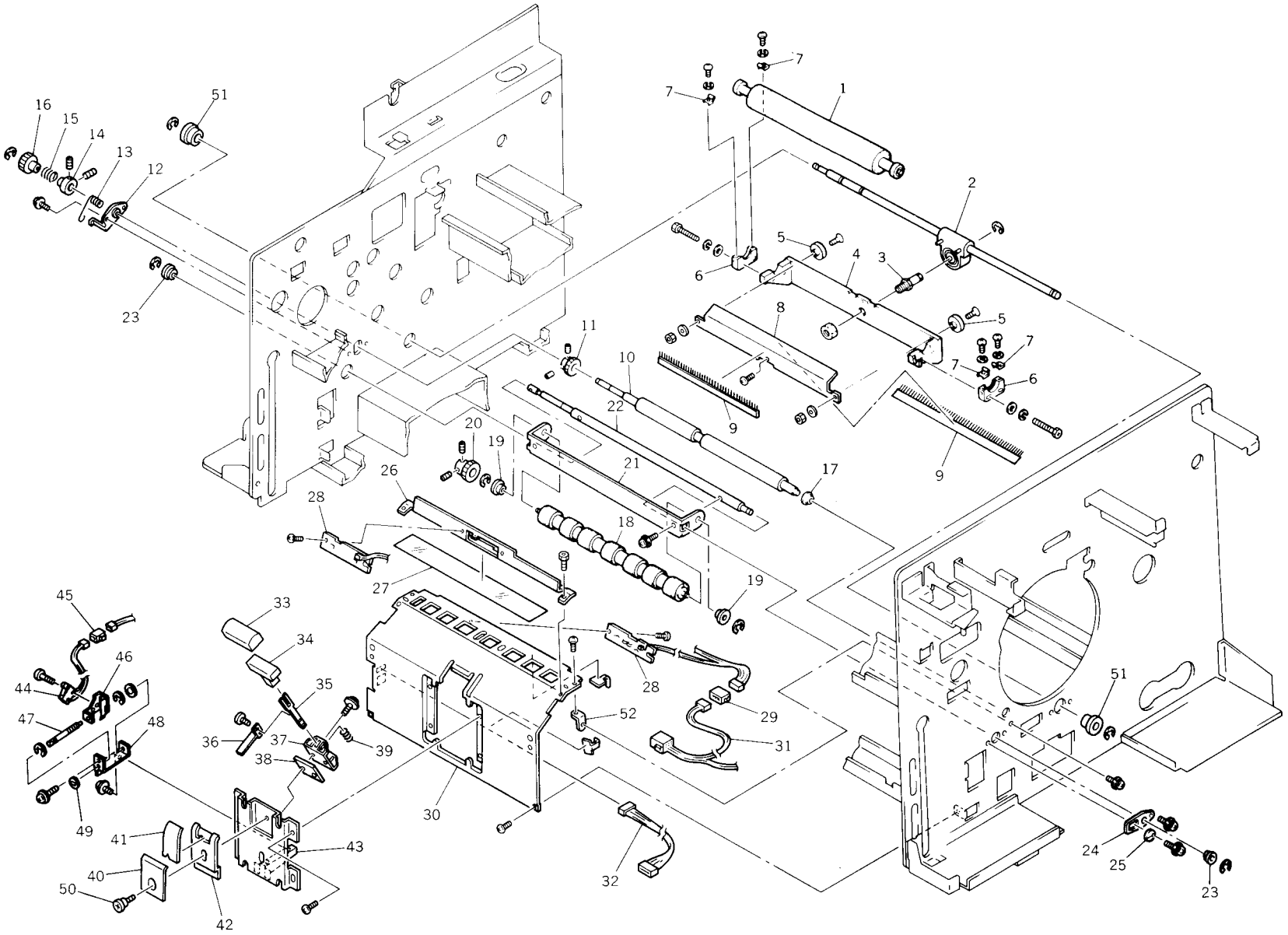
Fig. 8 DRIVE MECHANISM AREA



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-17	8		019-91211-000	Unit/Main Motor; T		
I-17	8	1	019-91212-007	*Main Motor Ass'y; T	1	
I-17	8		011-60027-106	**Photoelectron Disc.	1	
I-17	8		017-60031-000	**Encoder Sensor	1	
I-17	8	2	002-11220-007	*Cam; Guide Roller	1	
I-17	8	3	011-11240-309	*Cam; Timing Roller	1	
I-17	8		019-91220-000	Unit/Drive		
I-17	8	4	019-11213-008	*Base Plate; P. -F. Clutch	1	
I-17	8	5	019-65001-006	*P. -F. Clutch	1	
I-17	8	6	019-11206-001	*Bracket; P. -F. Clutch	1	
I-17	8	7	600-08242-006	*Bearing; 628ZZ	6	
I-17	8	8	600-20061-009	*Bearing; 608ZZ	1	
I-17	8	9	011-11208-103	*Base Shaft Plate; Slide Plate	1	
I-17	8	10	019-11201-000	*Idler Pulley	4	
I-17	8	11	002-11227-001	*Spacer; Slide Plate	6	
I-17	8	12	019-11209-000	*Slide Plate (Base)	1	
I-17	8	13	002-11225-009	*Support Block; Slide Plate	2	
I-17	8	14	006-11224-109	*Slide Plate (Front)	1	
I-17	8	15	011-11231-008	*Shaft Block; Slide Plate	1	
I-17	8	16	011-11230-001	*Shaft; Slide Plate	1	
I-17	8	17	638-90616-005	*Washer; 6.1 x 12 x 1.6	1	
I-17	8	18	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-17	8	19	011-11220-006	*Shaft Base Block; Slide Plate	1	
I-17	8	20	011-11232-004	*Gear; Slide Plate	1	
I-17	8	21	011-11227-000	*Reinforce Plate; Slide Plate	1	
I-17	8	22	620-78309-003	*Belt; 830-5GT-11	1	
I-17	8	23	002-11291-109	*Sector Gear	1	
I-17	8	24	011-11296-002	Spring; Sector Gear	1	
I-17	8	25	017-11201-102	Bracket A; Sensor	1	
I-17	8	26	443-30003-003	Sensor; LG-203D	1	
I-17	8		019-91226-008	Main Shaft Ass'y; A4	1	A4
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	017-11238-006	*Cam; Pressure Roller; A4	1	
I-17	8		019-91225-001	Main Shaft Ass'y	1	B4, L
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	017-11237-000	*Cam; Pressure Roller; B4	1	
I-17	8		019-91227-004	Main Shaft Ass'y; A3	1	A3
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	019-21201-008	*Cam; Pressure Roller; A3	1	
I-17	8	29	006-11216-106	Bearing House A; Main Shaft	1	
I-17	8	30	017-11209-103	Face Plate; Main Shaft	1	
I-17	8	31	443-30003-003	Sensor; LG-203D	2	
I-17	8	32	017-11202-001	Bracket B; Sensor	2	
I-17	8	33	011-11235-003	P Disc	1	
I-17	8	34	017-91235-002	Face Plate; Pressure Shaft	1	
I-17	8	35	011-11255-004	Pressure Sensor Disc	1	
I-17	8	36	620-97506-006	Belt; 750-3GT-6	1	
I-17	8		019-91230-005	Pressure Link Ass'y		A3
I-17	8		017-91230-108	Pressure Link Ass'y		B4, A4, L
I-17	8	37	017-11215-006	*Pressure Link; Bottom	1	
I-17	8	38	017-11214-000	*Pressure Link; Top	1	
I-17	8	39	019-21202-004	*Spring C; Pressure Link	1	A3
I-17	8	39	017-11226-008	*Spring B; Pressure Link	1	B4, A4, L
I-17	8	40	017-11217-009	*Link Boss B	1	
I-17	8	41	017-11224-005	*Link Spacer	1	
I-17	8	42	607-15002-003	*Metal; F8 x 12 x 5; 16 x 2	2	
I-17	8	43	017-11216-002	*Link Boss A	1	
I-17	8	44	638-90804-006	*Washer; 8 x 15 x 0.4	1	
I-17	8	45	607-70815-005	*Washer; UH3000	1	
I-17	8	46	011-11245-009	*Gear; Pressure Adj. Screw	1	
I-17	8	47	017-11227-004	*Pressure Adj. Screw	1	
I-17	8	48	017-11225-001	*Spring; Pressure Link	1	
I-17	8	49	017-11223-009	*Linking Plate; Drive Base	1	
I-17	8	50	017-11234-000	*Spring; Linking Plate	1	
I-17	8	51	011-11276-206	*Hook Lever	1	
I-17	8	52	011-11270-003	*Shaft; Hook Lever	1	
I-17	8	53	002-11304-103	*Spring; Hook Lever	1	
I-17	8	54	011-11289-006	*Bracket; Hook Lever Spring	1	
I-17	8	55	011-11280-106	*Pressure Hook	1	
I-17	8	56	011-91245-004	*Pressure Solenoid Ass'y	1	
I-18	8	57	638-80801-009	**Ring Washer; 8.2 x 10.2 x 1	1	
I-18	8		017-91206-002	Pressure Det. Ass'y		
I-18	8	58	017-11231-001	*Bracket A; Pressure Control	1	
I-18	8	59	017-11232-202	*Bracket B; Pressure Control	1	
I-18	8	60	443-30005-006	*Sensor; GP1A71A	1	
I-18	8	61	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	1	
I-18	8	62	011-11284-209	Pressure Lever	1	

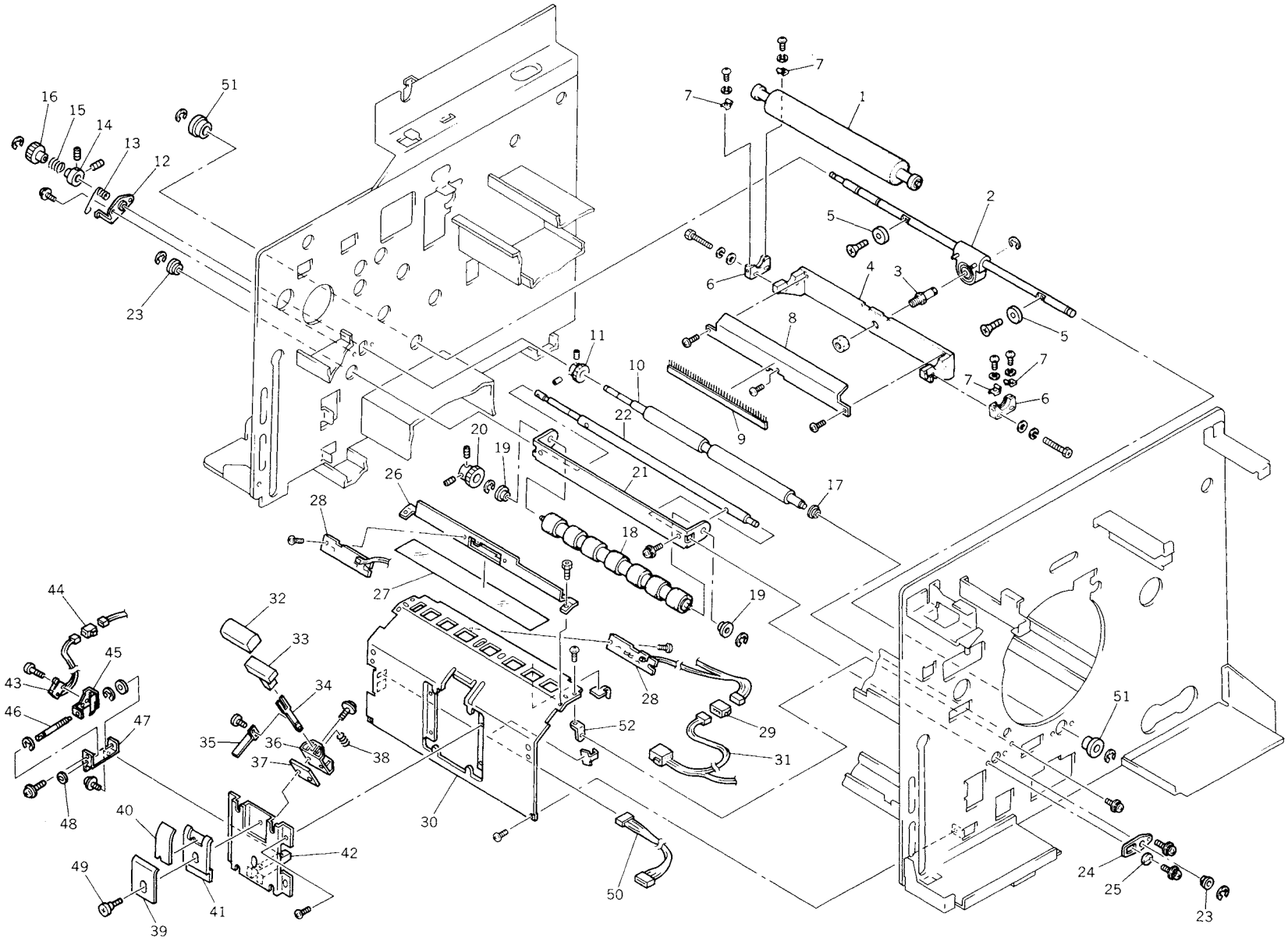
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-18	8	63	002-11303-000	Spring B; Pressure Link	1	
I-18	8	64	019-13610-209	Bracket; Tension Pulley	1	
I-18	8	65	011-11254-202	Tension Pulley	1	
I-18	8	66	017-11208-000	Base Shaft Plate; Pressure	1	
I-18	8	67	011-11234-104	Main Bracket; Face Plate	2	

Fig. 9 ROLLER SYSTEM AREA (GR1700, GR1750, GR2710, GR2750)



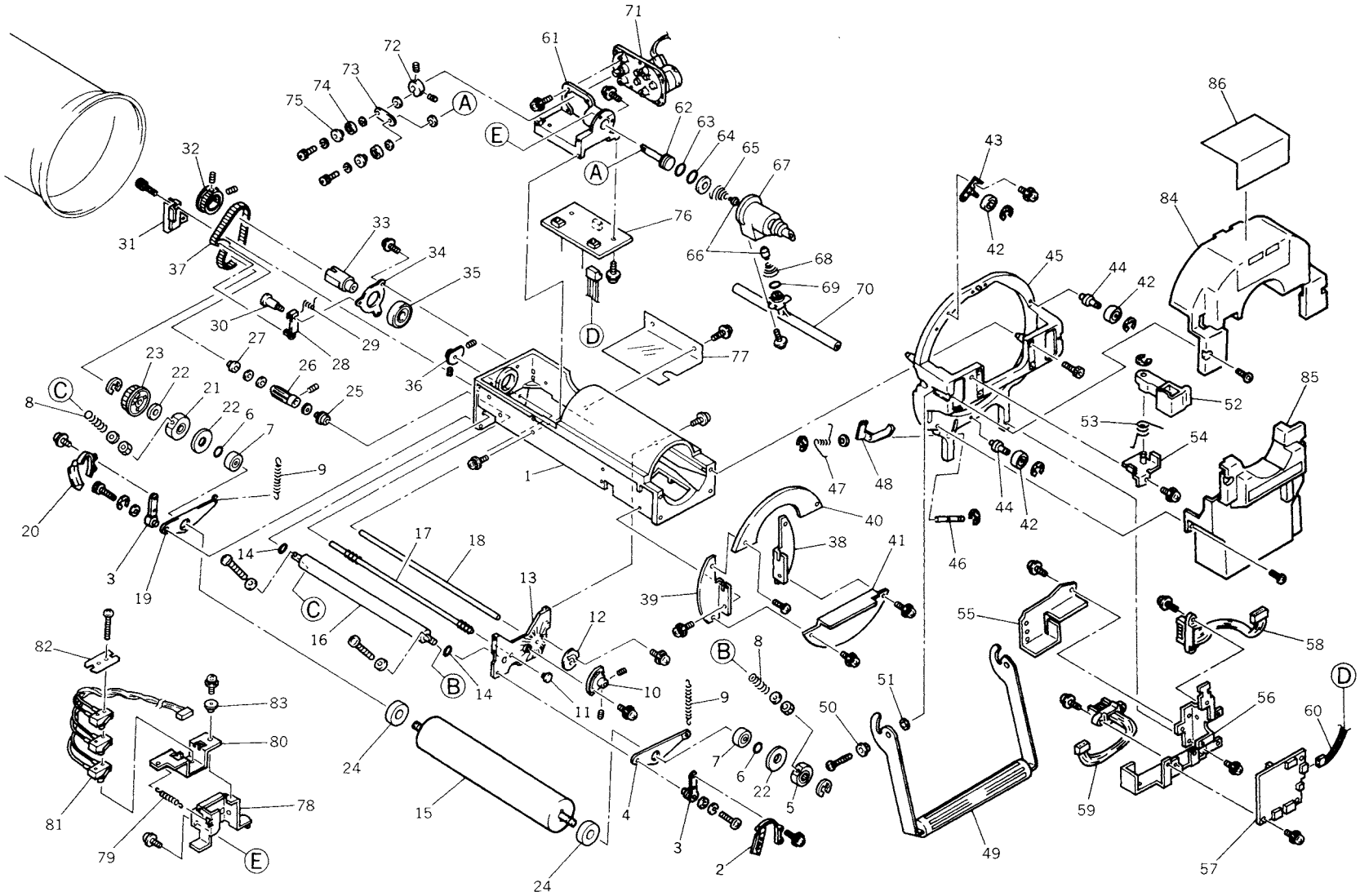
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-21	9	1	011-91420-000	Pressure Roller Ass'y; B4	1	B4
I-21	9	1	011-91421-007	Pressure Roller Ass'y; A4	1	A4, L
I-21	9		011-91410-307	Pressure Shaft Ass'y; B4		B4
I-21	9		011-91411-109	Pressure Shaft Ass'y; A4		A4, L
I-21	9	2	011-91412-008	*Pressure Shaft	1	
I-21	9	3	002-11405-007	*Center Shaft; Pressure	1	
I-21	9	4	011-11403-305	*Pressure Roller Support	1	
I-21	9	5	006-11312-008	*Support Collar; R3	2	
I-21	9	6	002-11402-008	*Adjuster; Press. -Roll. Support	2	
I-21	9	7	002-11404-108	*Roller Holder; Pressure	4	
I-21	9	8	011-11409-206	*Guide Cover; Pressure; B4	1	B4
I-21	9	8	017-11401-004	*Guide Cover; Pressure; A4	1	A4, L
I-21	9	9	011-11404-204	*De-electricity Brush; B4	2	B4
I-21	9	9	011-41404-004	*De-electricity Brush; A4	1	A4, L
I-21	9		011-91320-103	Guide Roller Ass'y		
I-21	9	10	011-11301-103	*Guide Roller	1	
I-21	9	11	006-11306-008	*Gear A; Guide Roller	1	
I-21	9	12	002-11412-003	*Shaft Catch; Guide Roller	1	
I-21	9	13	002-11210-109	*Load Spring; Guide Roller	1	
I-21	9	14	006-11304-005	*Guide Shaft	1	
I-21	9	15	006-11305-109	*One-Way Spring	1	
I-21	9	16	006-11303-009	*Gear; Guide Roller	1	
I-21	9	17	600-50059-017	Bearing; FLW688ZZ	1	
I-21	9		017-91310-209	Timing Roller Ass'y		
I-21	9	18	006-11301-502	*Timing Roller	1	
I-21	9	19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-21	9	20	006-11307-004	*Gear B; Timing Roller	1	
I-21	9	21	017-11302-103	*Bracket; Timing Roller	1	
I-21	9	22	017-11301-107	*Shaft; Timing Roller	1	
I-21	9	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
I-21	9	24	000-01327-003	Adj. Plate; Guide Roller	1	
I-21	9	25	000-01328-000	Adj. Eccentric; Guide Roller	1	
I-21	9		017-91720-008	Unit/Guide Plate II		
I-21	9	26	017-21704-005	*Guide Plate (Upper)	1	
I-21	9	27	017-11706-000	*Sheet; Guide Plate	1	
I-21	9	28	017-60003-006	*Paper Sensor	1	
I-21	9	29		**Junction Connector; 6P	1	Ref.Pg.II-36
I-21	9	30	017-21701-103	*Guide Plate (Lower)	1	
I-21	9	31	017-55039-108	*Wire Harness; Guide Plate; 49	1	
I-21	9	32	019-55015-009	*Wire Harness J; Guide Plate	1	
I-21	9		019-91702-004	*Unit/Stripper		
I-21	9	33	019-11714-007	**Stripper Cover	1	
I-21	9	34	019-11713-000	**Base Plate; Stripper	1	
I-21	9	35	002-11544-007	**Sliding Plate; Stripper	1	
I-21	9	36	011-11712-006	**Actuator Plate; Stack P. -F. SW	1	
I-21	9	37	002-11542-004	**Housing; Stripper	1	
I-21	9	38	011-11720-009	**Stripper Noise Reduction Sheet	1	
I-21	9	39	019-11715-003	**Spring; Stripper	1	
I-21	9		019-91703-000	**Stripper Sheet Ass'y	1	
I-21	9	40	019-11712-101	***Cover Plate; Stripper	1	
I-21	9	41	019-11711-008	***Stripper Sheet	1	
I-21	9	42	019-11710-109	***Guide Base; Stripper	1	
I-21	9	43	019-11706-101	**Bracket; Stripper Unit	1	
I-21	9	44	017-60018-003	**Stack Paper Feeding SW	1	
I-21	9	45		***Junction Connector; 2P	1	Ref.Pg.II-36
I-21	9	46	002-11546-000	**Bracket; Stack Paper Feeding SW	1	
I-21	9	47	002-11549-009	**Adj. Shaft; Stripper	1	
I-21	9	48	002-11548-002	**Adjuster; Stripper	1	
I-21	9	49	002-11550-007	**Stopper Washer; Stripper	1	
I-21	9	50	011-11711-107	**Fulcrum Screw; Stripper	1	
I-21	9	51	607-17000-105	Metal; F12 x 18 x 10; 24 x 2.5	2	
I-21	9	52	011-11713-002	L Plate; Guide Plate	2	

Fig. 10 ROLLER SYSTEM AREA (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-23	10	1	014-91420-002	Pressure Roller Ass'y; A3	1	
I-23	10		014-91410-201	Pressure Shaft Ass'y; A3		
I-23	10	2	014-91412-000	*Pressure Shaft; A3	1	
I-23	10	3	002-11405-007	*Center Shaft; Pressure	1	
I-23	10	4	014-11406-101	*Pressure Roller Support; A3	1	
I-23	10	5	014-11410-001	*Support Collar; A3	2	
I-23	10	6	002-11402-008	*Adjuster; Press.-Roll. Support	2	
I-23	10	7	002-11404-108	*Roller Holder; Pressure	4	
I-23	10	8	014-11404-206	*Guide Cover; Pressure; A3	1	
I-23	10	9	014-11405-008	*De-electricity Brush; A3	1	
I-23	10		014-91320-008	Guide Roller Ass'y; A3		
I-23	10	10	014-11301-202	*Guide Roller; A3	1	
I-23	10	11	006-11306-008	*Gear A; Guide Roller	1	
I-23	10	12	002-11412-003	*Shaft Catch; Guide Roller	1	
I-23	10	13	002-11210-109	*Load Spring; Guide Roller	1	
I-23	10	14	006-11304-005	*Guide Shaft	1	
I-23	10	15	006-11305-109	*One-Way Spring	1	
I-23	10	16	006-11303-009	*Gear; Guide Roller	1	
I-23	10	17	600-50059-017	Bearing; FLW688ZZ	1	
I-23	10		019-91310-009	Timing Roller Ass'y; A3		
I-23	10	18	014-11303-108	*Timing Roller; A3	1	
I-23	10	19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-23	10	20	006-11307-004	*Gear B; Timing Roller	1	
I-23	10	21	019-21302-009	*Bracket; Timing Roller	1	
I-23	10	22	019-21301-002	*Shaft; Timing Roller	1	
I-23	10	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
I-23	10	24	000-01327-003	Adj. Plate; Guide Roller	1	
I-23	10	25	000-01328-000	Adj. Eccentric; Guide Roller	1	
I-23	10		019-91700-001	Unit/Guide Plate; A3		
I-23	10	26	019-21703-003	*Guide Plate (Upper)	1	
I-23	10	27	017-11706-000	*Sheet; Guide Plate	1	
I-23	10	28	017-60003-006	*Paper Sensor	1	
I-23	10	29		**Junction Connector; 6P	1	Ref.Pg.II-36
I-23	10	30	019-21701-108	*Guide Plate (Lower)	1	
I-23	10	31	017-55039-108	*Wire Harness; Guide Plate; 49	1	
I-23	10		019-91702-004	*Unit/Stripper		
I-23	10	32	019-11714-007	**Stripper Cover	1	
I-23	10	33	019-11713-000	**Base Plate; Stripper	1	
I-23	10	34	002-11544-007	**Sliding Plate; Stripper	1	
I-23	10	35	011-11712-006	**Actuator Plate; Stack P. -F. SW	1	
I-23	10	36	002-11542-004	**Housing; Stripper	1	
I-23	10	37	011-11720-009	**Stripper Noise Reduction Sheet	1	
I-23	10	38	019-11715-003	**Spring; Stripper	1	
I-23	10		019-91703-000	**Stripper Sheet Ass'y	1	
I-23	10	39	019-11712-101	***Cover Plate; Stripper	1	
I-23	10	40	019-11711-008	***Stripper Sheet	1	
I-23	10	41	019-11710-109	***Guide Base; Stripper	1	
I-23	10	42	019-11706-101	**Bracket; Stripper Unit	1	
I-23	10	43	017-60018-003	**Stack Paper Feeding SW	1	
I-23	10	44		***Junction Connector; 2P	1	Ref.Pg.II-36
I-23	10	45	002-11546-000	**Bracket; Stack Paper Feeding SW	1	
I-23	10	46	002-11549-009	**Adj. Shaft; Stripper	1	
I-23	10	47	002-11548-002	**Adjuster; Stripper	1	
I-23	10	48	002-11550-007	**Stopper Washer; Stripper	1	
I-23	10	49	011-11711-107	**Fulcrum Screw; Stripper	1	
I-23	10	50	019-55015-009	*Wire Harness J; Guide Plate	1	
I-23	10	51	607-17000-105	Metal; F12 x 18 x 10; 24 x 2.5	2	
I-23	10	52	011-11713-002	L Plate; Guide Plate	2	

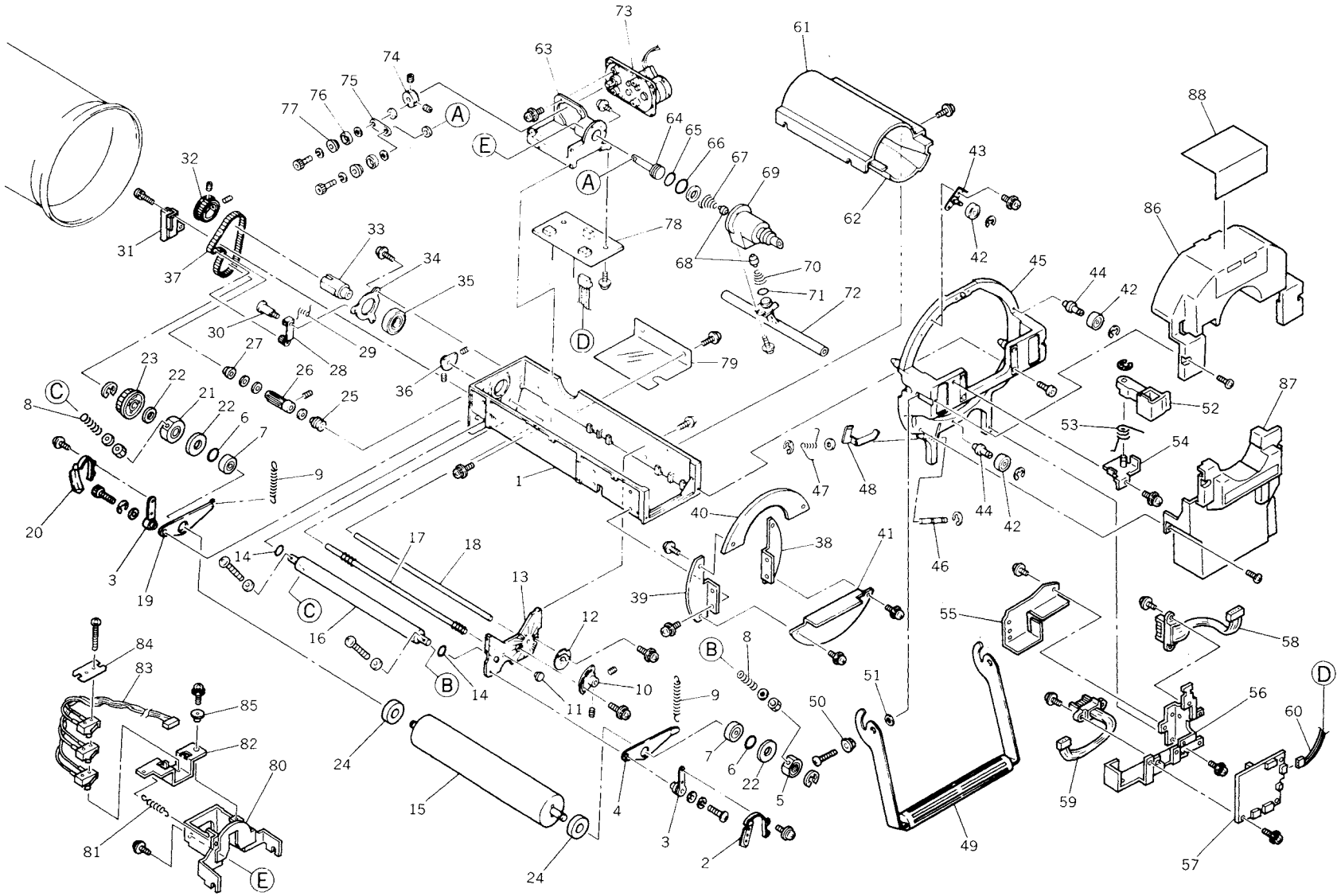
Fig. 11 SQUEEGEE-INK PUMP UNIT AREA (GR1700, GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-25	11		017-92231-000	Unit/Squeegee III; OW		
I-25	11	1	017-12101-403	*Squeegee Stay; OW	1	
I-25	11	2	000-02254-506	*Ink Blocking Plate (Front)	1	
I-25	11	3	002-12219-002	*Adj. Boss; Ink Blocking	2	
I-25	11	4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
I-25	11	5	014-12227-103	*Reverse Rotation Stopper AII	1	
I-25	11	6	640-60080-001	*O Ring; P8-1.9	2	
I-25	11	7	601-10192-005	*Bearing; 6800ZZ	2	
I-25	11	8	000-02211-009	*Spring; Squeegee Gap	2	
I-25	11	9	002-12234-001	*Spring; Adj. Plate (Front)	2	
I-25	11	10	002-12213-101	*Sector Adjustor; Squeegee	1	
I-25	11	11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
I-25	11	12	002-12209-007	*Adj. Collar A; Squeegee	1	
I-25	11	13	017-12105-204	*Side Frame; Squeegee; OW	1	
I-25	11	14	640-60140-012	*O Ring; P14-2.4	2	
I-25	11	15	017-12111-409	*Squeegee Roller; OW	1	
I-25	11	16	017-12114-203	*Doctor Roller II; OW	1	
I-25	11	17	017-12121-005	*Drive Shaft; Squeegee; OW	1	
I-25	11	18	017-12123-008	*Adj. Shaft; Squeegee; OW	1	
I-25	11	19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
I-25	11	20	000-02255-502	*Ink Blocking Plate (Back)	1	
I-25	11	21	017-12115-005	*Reverse Rotation Stopper B	1	
I-25	11	22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
I-25	11	23	011-12205-000	*Pulley; Squeegee Roller	1	
I-25	11	24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
I-25	11	25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
I-25	11	26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
I-25	11	27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
I-25	11	28	002-12229-105	*Tensioner; Squeegee	1	
I-25	11	29	002-12233-005	*Spring; Tensioner; Squeegee	1	
I-25	11	30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
I-25	11	31	017-12122-001	*Shaft Support; Squeegee	1	
I-25	11		017-12124-209	*Ass'y; Shaft Joint	1	
I-25	11	32	002-12223-107	**Pulley; Main Shaft	1	
I-25	11	33		**Shaft Joint	1	
I-25	11	34		**Bearing Holder A; Squeegee	1	
I-25	11	35		**Bearing; 6202ZZ	1	
I-25	11	36	002-12210-005	*Adj. Collar B; Squeegee	1	
I-25	11	37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
I-25	11	38	011-12222-304	Bracket R; Drum Cover F	1	
I-25	11	39	011-12223-300	Bracket L; Drum Cover F	1	
I-25	11	40	011-12213-100	Drum Cover F (Upper)	1	
I-25	11	41	011-12220-204	Drum Cover F (Lower)	1	
I-25	11		017-92300-002	Unit/Drum Frame		
I-25	11	42	000-01169-106	*Support Roller; Drum	3	
I-25	11	43	002-12410-004	*Adj. Plate; Support Roller	1	
I-25	11	44	002-12409-103	*Support Shaft; Support Roller	2	
I-25	11	45	017-12201-300	*Frame; Drum	1	
I-25	11	46	002-12414-000	*Shaft; Locking Plate; Drum	1	
I-25	11	47	019-12307-006	*Spring; Locking Plate; Drum	1	
I-25	11	48	017-12207-007	*Locking Plate; Drum	1	
I-25	11	49	017-12216-103	*Drum Lever	1	
I-25	11	50	002-12407-003	*Boss A; Drum Lever	2	
I-25	11	51	002-12418-102	*Spacer; Drum Lever	2	
I-25	11	52	014-12295-001	Lever; Bottle Stopper	1	
I-25	11	53	014-12297-004	Spring; Stopper Lever	1	
I-25	11	54	017-12211-004	Bracket; Stopper Lever	1	
I-25	11	55	017-12213-007	Inner Cover; Drum	1	
I-25	11	56	017-22301-001	Bracket II; Drum Control PCB2	1	
I-25	11	57	019-51005-009	Drum Control PCB2	1	
I-25	11	58	017-55028-106	Wire Harness; Drum (R)	1	
I-25	11	59	017-55029-005	Wire Harness; Drum (L)	1	
I-25	11	60	019-55010-104	Wire Harness; Drum Inner	1	
I-25	11		017-92220-009	Unit/Ink Pump		
I-25	11	61	002-12303-305	*Bracket; Inking Motor	1	
I-25	11	62	002-12304-107	*Piston Inking Pump	1	
I-25	11	63	640-60140-012	*O Ring; P14-2.4	1	
I-25	11	64	640-60220-024	*O Ring; P22-2.4	1	
I-25	11	65	000-07119-100	*Coil Spring; Inking Pump	1	
I-25	11	66	011-12151-008	*Valve; Inking Pump	2	
I-26	11	67	011-12201-200	*Inking Pump Body	1	
I-26	11	68	011-12147-108	*Coil Spring; Inking Pump; RC	1	
I-26	11	69	640-60100-118	*O Ring; P10A-2.4	1	
I-26	11	70	011-12153-000	*Ink Distributor II	1	
I-26	11	71	017-65016-300	*Inking Motor	1	
I-26	11	72	002-12307-203	*Linking Disc; Inking Pump	1	
I-26	11	73	002-12308-013	*Linking Plate; Inking Pump	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-26	11	74	002-12309-001	*Collar; Inking Pump	2	
I-26	11	75	002-12310-107	*Collar Holder; Inking Pump	2	
I-26	11	76	017-60020-300	Drum PCB	1	
I-26	11		484-00000-800	*Pilot Lamp	1	
I-26	11	77	017-12215-000	PCB Cover; Drum	1	
I-26	11	78	017-22206-009	Bracket; Bottle SW	1	
I-26	11	79	019-12211-009	Spring; Bottle SW	1	
I-26	11		019-92230-009	Bottle Set SW Ass'y		
I-26	11	80	019-12209-004	*Holder; Bottle SW	1	
I-26	11	81	019-60010-104	*Bottle Set SW	1	
I-26	11	82	019-12210-002	*Set Plate; Bottle SW	1	
I-26	11	83	011-12218-005	Boss; Bottle Set SW	1	
I-26	11	84	019-12302-101	Drum Cover (Upper)	1	
I-26	11	85	019-12303-108	Drum Cover (Lower)	1	
I-26	11	86	550-20981-104	Seal; Ink (Black)	1	
I-26	11	86	550-20982-003	Seal; Ink (Black); Pic.	1	
I-26	11		017-92330-009	Color Seal Set		
I-26	11			*Seal; Ink (Blue)	1	
I-26	11			*Seal; Ink (Red)	1	
I-26	11			*Seal; Ink (Yellow)	1	
I-26	11			*Seal; Ink (Brown)	1	
I-26	11			*Seal; Ink (Green)	1	
I-26	11		017-92332-001	Color Seal Set N		
I-26	11			*Seal; Ink (Marine Red)	1	
I-26	11			*Seal; Ink (Bright Red)	1	
I-26	11			*Seal; Ink (Purple)	1	
I-26	11			*Seal; Ink (Federal Blue)	1	
I-26	11			*Seal; Ink (Medium Blue)	1	

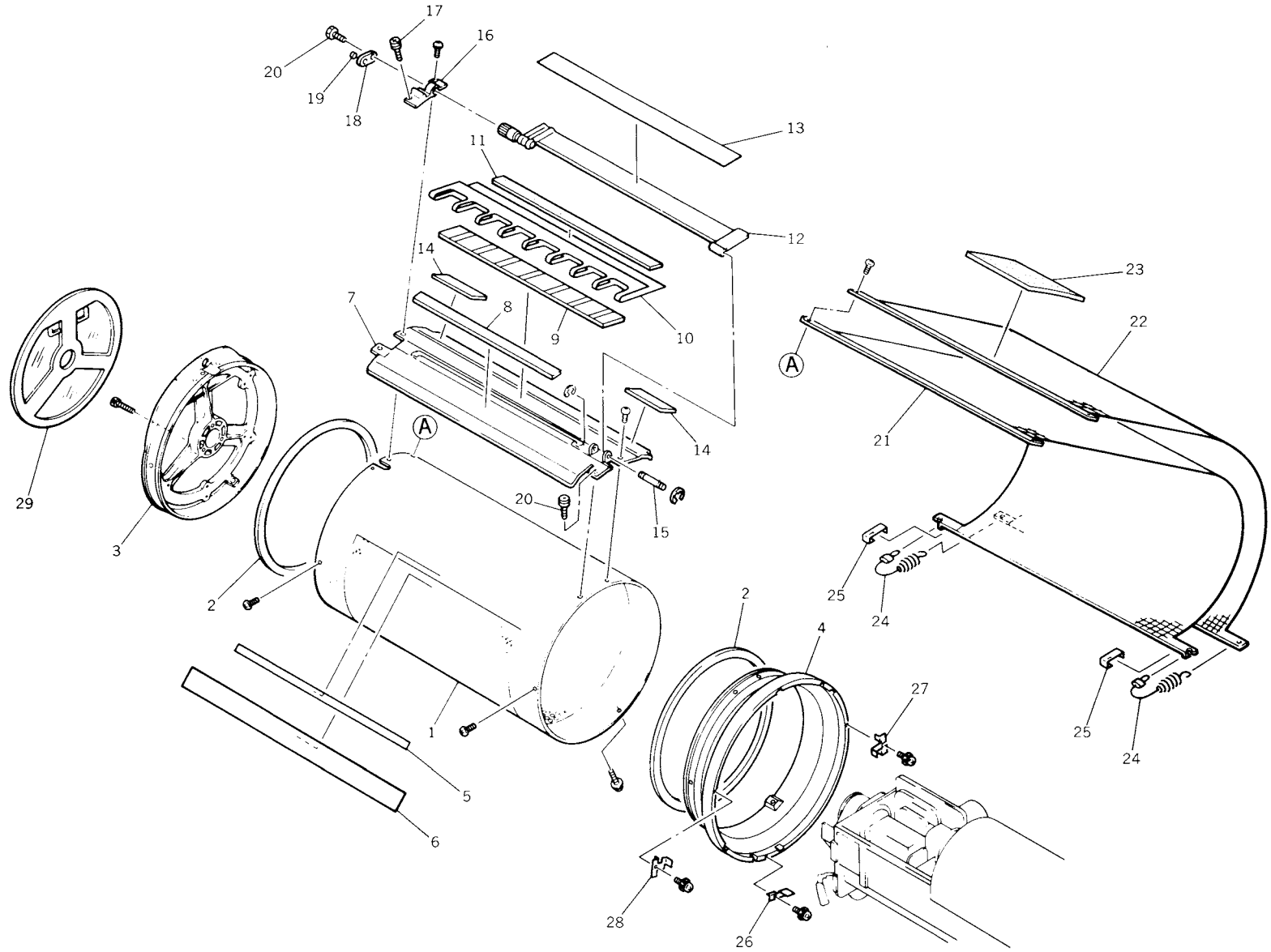
Fig. 12 SQUEEGEE-INK PUMP UNIT AREA (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-29	12		019-92200-002	Unit/Squeegee; A3		
I-29	12	1	014-12201-104	*Squeegee Stay; A3	1	
I-29	12	2	000-02254-506	*Ink Blocking Plate (Front)	1	
I-29	12	3	002-12219-002	*Adj. Boss; Ink Blocking	2	
I-29	12	4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
I-29	12	5	014-12227-103	*Reverse Rotation Stopper AII	1	
I-29	12	6	640-60080-001	*O Ring; P8-1.9	2	
I-29	12	7	601-10192-005	*Bearing; 6800ZZ	2	
I-29	12	8	000-02211-009	*Spring; Squeegee Gap	2	
I-29	12	9	002-12234-001	*Spring; Adj. Plate (Front)	2	
I-29	12	10	002-12213-101	*Sector Adjustor; Squeegee	1	
I-29	12	11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
I-29	12	12	002-12209-007	*Adj. Collar A; Squeegee	1	
I-29	12	13	011-12211-302	*Side Frame; Squeegee	1	
I-29	12	14	640-60140-012	*O Ring; P14-2.4	2	
I-29	12	15	014-12221-407	*Squeegee Roller; A3	1	
I-29	12	16	014-12226-000	*Doctor Roller II; A3	1	
I-29	12	17	014-12252-000	*Drive Shaft; Squeegee; A3	1	
I-29	12	18	014-12251-004	*Adj. Shaft; Squeegee; A3	1	
I-29	12	19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
I-29	12	20	000-02255-502	*Ink Blocking Plate (Back)	1	
I-29	12	21	019-22206-003	*Reverse Rotation Stopper B	1	
I-29	12	22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
I-29	12	23	011-12205-000	*Pulley; Squeegee Roller	1	
I-29	12	24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
I-29	12	25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
I-29	12	26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
I-29	12	27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
I-29	12	28	002-12229-105	*Tensioner; Squeegee	1	
I-29	12	29	002-12233-005	*Spring; Tensioner; Squeegee	1	
I-29	12	30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
I-29	12	31	011-12241-007	*Shaft Support II; Squeegee	1	
I-29	12		011-12206-201	*Ass'y; Shaft Joint	1	
I-29	12	32	002-12223-107	**Pulley; Main Shaft	1	
I-29	12	33		**Shaft Joint	1	
I-29	12	34		**Bearing Holder A; Squeegee	1	
I-29	12	35		**Bearing; 6202ZZ	1	
I-29	12	36	002-12210-005	*Adj. Collar B; Squeegee	1	
I-29	12	37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
I-29	12	38	011-12222-304	Bracket R; Drum Cover F	1	
I-29	12	39	011-12223-300	Bracket L; Drum Cover F	1	
I-29	12	40	011-12213-100	Drum Cover F (Upper)	1	
I-29	12	41	011-12220-204	Drum Cover F (Lower)	1	
I-29	12		017-92300-002	Unit/Drum Frame		
I-29	12	42	000-01169-106	*Support Roller; Drum	3	
I-29	12	43	002-12410-004	*Adj. Plate; Support Roller	1	
I-29	12	44	002-12409-103	*Support Shaft; Support Roller	2	
I-29	12	45	017-12201-300	*Frame; Drum	1	
I-29	12	46	002-12414-000	*Shaft; Locking Plate; Drum	1	
I-29	12	47	019-12307-006	*Spring; Locking Plate; Drum	1	
I-29	12	48	017-12207-007	*Locking Plate; Drum	1	
I-29	12	49	017-12216-103	*Drum Lever	1	
I-29	12	50	002-12407-003	*Boss A; Drum Lever	2	
I-29	12	51	002-12418-102	*Spacer; Drum Lever	2	
I-29	12	52	014-12295-001	Lever; Bottle Stopper	1	
I-29	12	53	014-12297-004	Spring; Stopper Lever	1	
I-29	12	54	017-12211-004	Bracket; Stopper Lever	1	
I-29	12	55	017-12213-007	Inner Cover; Drum	1	
I-29	12	56	017-22301-001	Bracket II; Drum Control PCB2	1	
I-29	12	57	019-51005-009	Drum Control PCB2	1	
I-29	12	58	017-55028-106	Wire Harness; Drum (R)	1	
I-29	12	59	017-55029-005	Wire Harness; Drum (L)	1	
I-29	12	60	019-55010-104	Wire Harness; Drum Inner	1	
I-29	12		014-12216-101	Bottle Guide II Ass'y		
I-29	12	61	011-12208-000	*Bottle Guide (Over)	1	
I-29	12	62	014-12217-000	*Bottle Guide II (Base)	1	
I-29	12		019-92220-003	Unit/Ink Pump; A3		
I-29	12	63	002-12303-305	*Bracket; Inking Motor	1	
I-29	12	64	002-12304-107	*Piston Inking Pump	1	
I-29	12	65	640-60140-012	*O Ring; P14-2.4	1	
I-30	12	66	640-60220-024	*O Ring; P22-2.4	1	
I-30	12	67	000-07119-100	*Coil Spring; Inking Pump	1	
I-30	12	68	011-12151-008	*Valve; Inking Pump	2	
I-30	12	69	014-12211-002	*Inking Pump Body; A3	1	
I-30	12	70	011-12147-108	*Coil Spring; Inking Pump; RC	1	
I-30	12	71	640-60100-118	*O Ring; P10A-2.4	1	
I-30	12	72	014-12213-005	*Ink Distributor; A3	1	

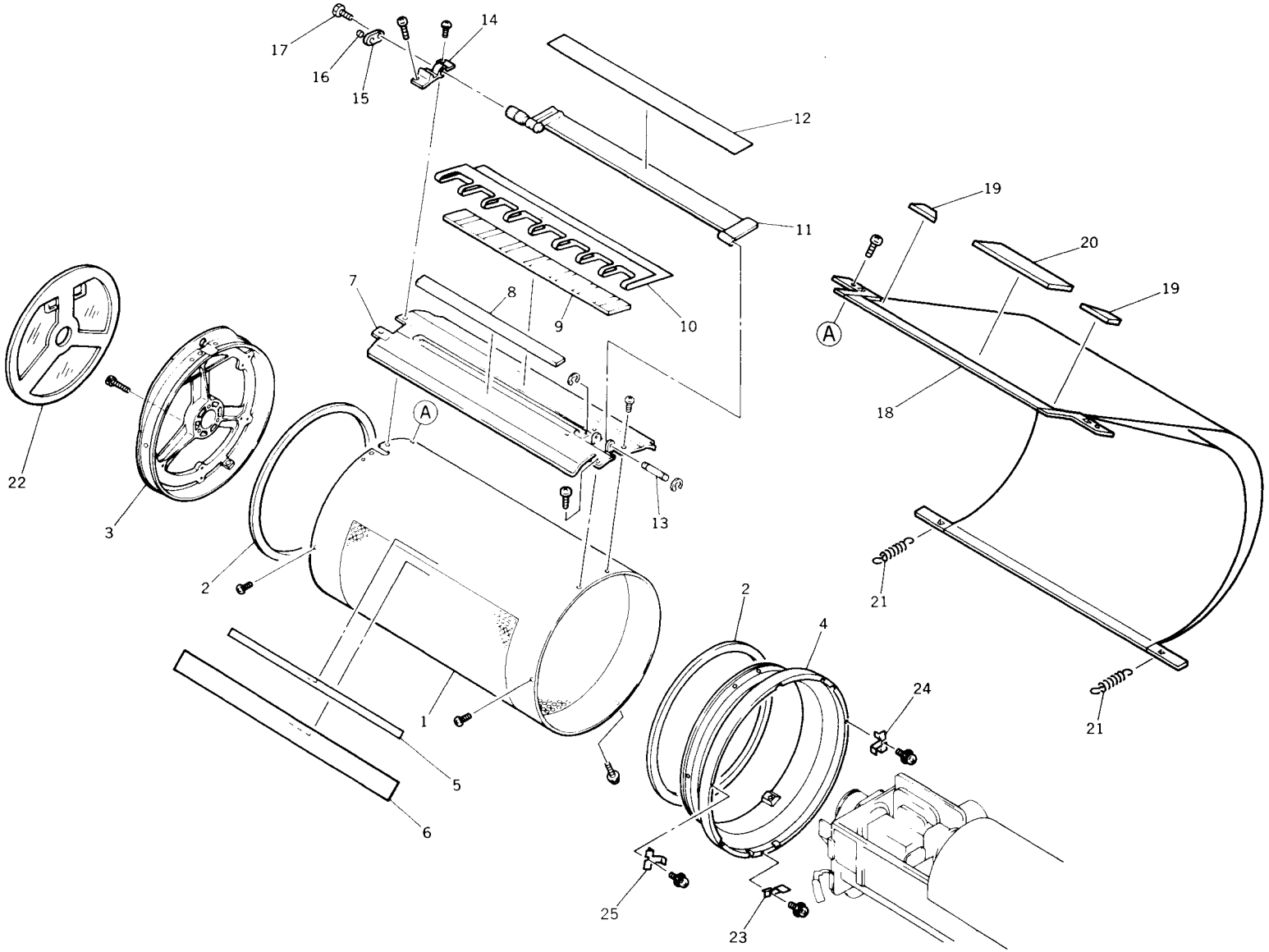
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-30	12	73	017-65016-300	*Inking Motor	1	
I-30	12	74	002-12307-203	*Linking Disc; Inking Pump	1	
I-30	12	75	002-12308-013	*Linking Plate; Inking Pump	1	
I-30	12	76	002-12309-001	*Collar; Inking Pump	2	
I-30	12	77	002-12310-107	*Collar Holder; Inking Pump	2	
I-30	12	78	017-60020-300	Drum PCB	1	
I-30	12		484-00000-800	*Pilot Lamp	1	
I-30	12	79	017-12215-000	PCB Cover; Drum	1	
I-30	12	80	019-22203-004	Bracket; Bottle SW	1	
I-30	12	81	019-12211-009	Spring; Bottle SW	1	
I-30	12		019-92230-009	Bottle Set SW Ass'y		
I-30	12	82	019-12209-004	*Holder; Bottle SW	1	
I-30	12	83	019-60010-104	*Bottle Set SW	1	
I-30	12	84	019-12210-002	*Set Plate; Bottle SW	1	
I-30	12	85	011-12218-005	Boss; Bottle Set SW	1	
I-30	12	86	019-12302-101	Drum Cover (Upper)	1	
I-30	12	87	019-12303-108	Drum Cover (Lower)	1	
I-30	12	88	550-20981-104	Seal; Ink (Black)	1	
I-30	12	89	550-20982-003	Seal; Ink (Black); Pic.	1	
I-30	12		017-92330-009	Color Seal Set		
I-30	12			*Seal; Ink (Blue)	1	
I-30	12			*Seal; Ink (Red)	1	
I-30	12			*Seal; Ink (Yellow)	1	
I-30	12			*Seal; Ink (Brown)	1	
I-30	12			*Seal; Ink (Green)	1	
I-30	12		017-92332-001	Color Seal Set N		
I-30	12			*Seal; Ink (Marine Red)	1	
I-30	12			*Seal; Ink (Bright Red)	1	
I-30	12			*Seal; Ink (Purple)	1	
I-30	12			*Seal; Ink (Federal Blue)	1	
I-30	12			*Seal; Ink (Medium Blue)	1	

Fig. 13 DRUM-SCREEN AREA (GR1700, GR1750, GR2710, GR2750)



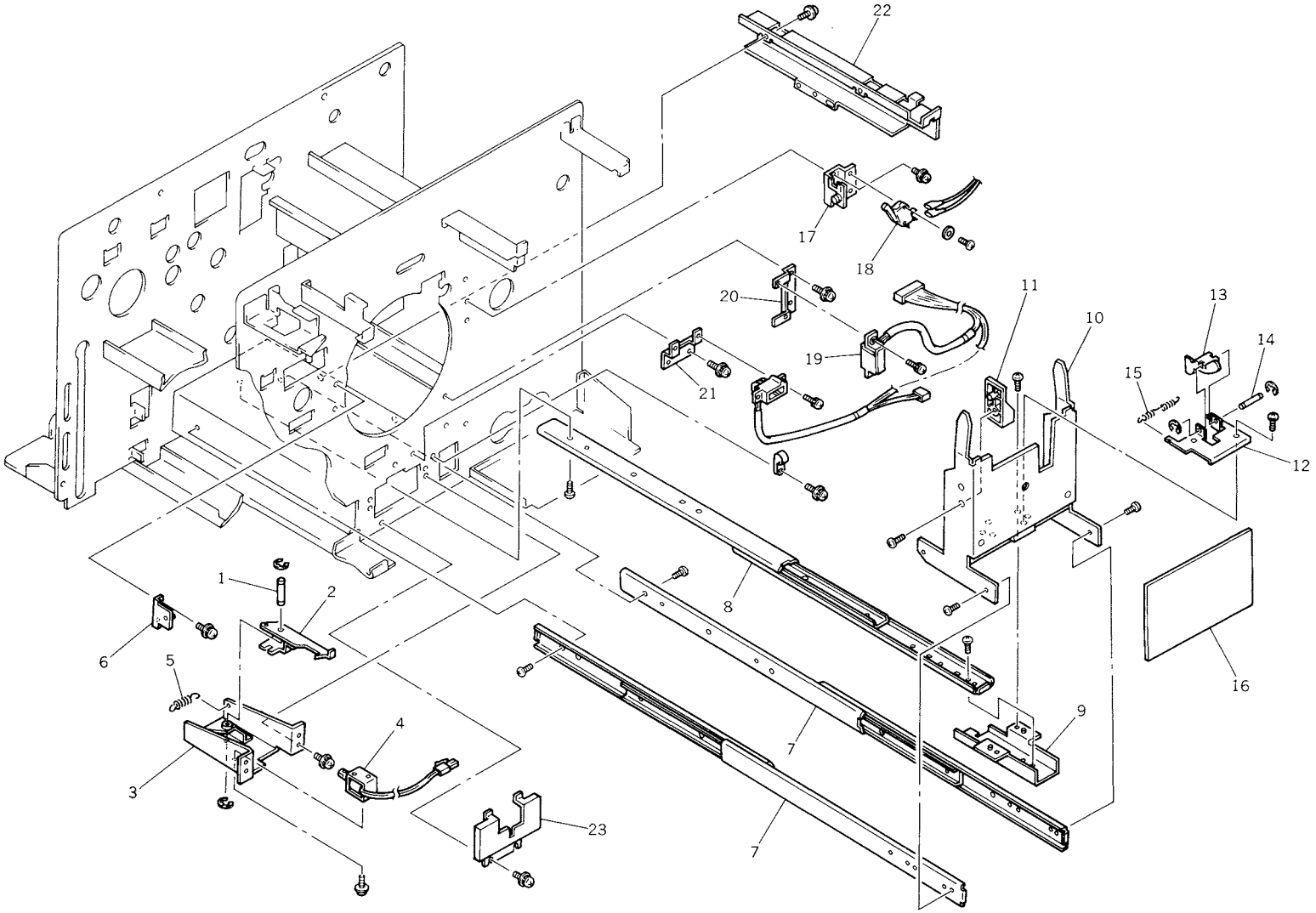
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-33	13		017-92108-004	Unit/Drum Screen; B4		
I-33	13		017-92117-003	Unit/Drum Screen; US		L
I-33	13		017-92118-000	Unit/Drum Screen; A4		
I-33	13		017-92120-004	*Drum Body Ass'y; B4	1	
I-33	13		017-92121-000	*Drum Body Ass'y; US	1	L
I-33	13		017-92122-007	*Drum Body Ass'y; A4	1	
I-33	13	1	017-12010-009	**Drum Body; OW	1	B4
I-33	13	1	017-12006-001	**Drum Body; 100US	1	L
I-33	13	1	017-12004-009	**Drum Body; A4	1	
I-33	13	2	011-12139-008	**Drum Seal	2	
I-33	13	3	017-12011-005	**Drum Body Support (Left); OW	1	
I-33	13	4	017-12001-107	**Drum Body Support (Right)	1	
I-33	13	5	011-12104-000	*Seal Tape	1	
I-33	13	6	011-12140-006	*Ink Blocking Sheet; B4	1	B4, L
I-33	13	6	011-12142-009	*Ink Blocking Sheet; A4	1	A4
I-33	13	7	011-12120-200	*Clamp Plate Base	1	
I-33	13	8	011-12130-000	*Clamp Magnet B	1	
I-33	13	9	002-12110-019	*Clamp Magnet A; B4	1	
I-33	13	10	011-12132-500	*Sheet; Clamp Plate	1	
I-33	13	11	002-12134-104	*Sticker Sheet; Drum	1	
I-33	13	12	011-12110-506	*Clamp Plate Ass'y	1	
I-33	13	13	011-12129-100	*Clamp Sub-Plate	1	
I-33	13	14	011-12134-006	*Sheet; Drum; B4	2	
I-33	13	15	011-12114-005	*Shaft; Clamp Plate	1	
I-33	13	16	011-12124-108	*Compensator	1	
I-33	13	17	011-12141-100	*Screw; Spring Hanger	2	
I-33	13		011-92106-008	*Ass'y; Angular Magnet Plate		
I-33	13	18	011-12154-104	**Plate II; Angular Magnet	1	
I-33	13	19	660-05500-100	**Magnet TDK REC 18 D5 x 2	1	
I-33	13	20	011-12155-003	*Screw; Angular Magnet	1	
I-33	13	21	011-12105-200	*Screen A	1	
I-33	13	22	011-12107-009	*Screen B	1	
I-33	13	23	017-22107-108	*Light Absorber Strip; B4	1	
I-33	13	24	011-12136-009	*Spring; Screen	2	
I-33	13	25	011-12131-007	*Hanger Plate	2	
I-33	13	26	017-12205-101	Position A Plate	1	
I-33	13	27	017-12206-000	Position C2 Plate	1	
I-33	13	28	017-12220-003	Position C1 Plate	1	
I-33	13	29	011-12116-202	Drum Cover R	1	

Fig. 14 DRUM-SCREEN AREA (GR3750)



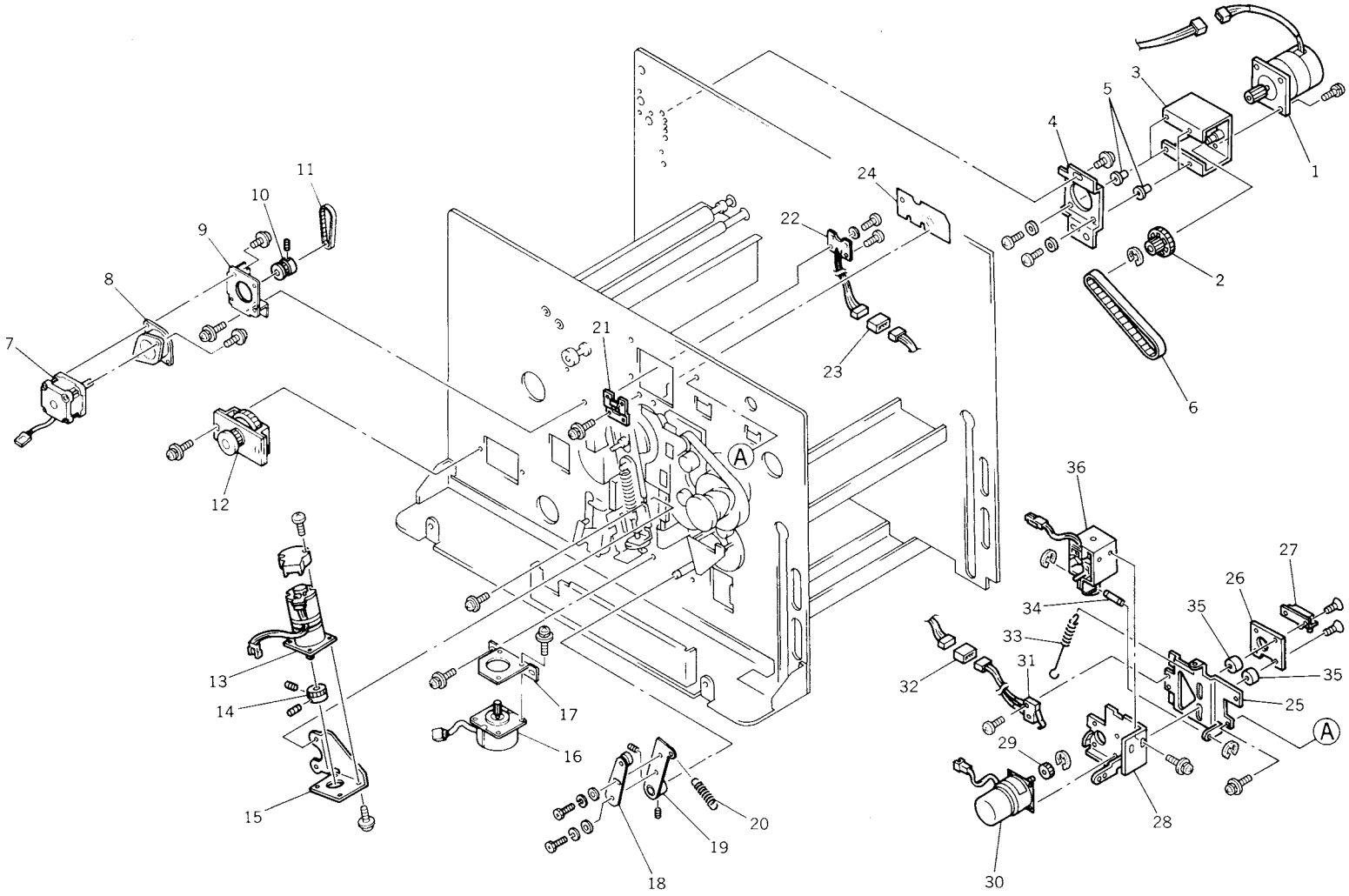
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-35	14		019-92105-000	Unit/Drum Screen; A3		
I-35	14		019-92110-003	*Drum Body Ass'y; A3	1	
I-35	14	1	014-12101-002	**Drum Body; A3	1	
I-35	14	2	011-12139-008	**Drum Seal	2	
I-35	14	3	014-12103-005	**Drum Body Support (Left); A3	1	
I-35	14	4	019-22101-104	**Drum Body Support (Right); A3	1	
I-35	14	5	014-12114-007	*Seal Tape; A3	1	
I-35	14	6	014-12116-204	*Ink Blocking Sheet; A3	1	
I-35	14	7	019-22108-001	*Clamp Plate Base	1	
I-35	14	8	011-12130-000	*Clamp Magnet B	1	
I-35	14	9	019-22111-002	*Clamp Magnet A; A3	1	
I-35	14	10	014-12121-402	*Sheet; Clamp Plate; A3	1	
I-35	14	11	014-12104-109	*Clamp Plate Ass'y	1	
I-35	14	12	014-12115-003	*Clamp Sub-Plate	1	
I-35	14	13	011-12114-005	*Shaft; Clamp Plate	1	
I-35	14	14	011-12124-108	*Compensator	1	
I-35	14		011-92106-008	*Ass'y; Angular Magnet Plate		
I-35	14	15	011-12154-104	**Plate II; Angular Magnet	1	
I-35	14	16	660-05500-100	**Magnet TDK REC 18 D5 x 2	1	
I-35	14	17	011-12155-100	**Screw; Angular Magnet	1	
I-35	14	18	019-22102-100	*Screen Ass'y; A3	1	
I-35	14	19	019-22113-102	*Anti-Wrinkle Strip; Drum	1	
I-35	14	20	019-22112-106	*Light Absorber Strip; A3	1	
I-35	14	21	019-22107-005	*Spring; Screen	2	
I-35	14	22	011-12116-202	Drum Cover R	1	
I-35	14	23	017-12205-101	Position A Plate	1	
I-35	14	24	017-12206-000	Position C2 Plate	1	
I-35	14	25	017-12220-003	Position C1 Plate	1	

Fig. 15 LOCK LEVER AREA



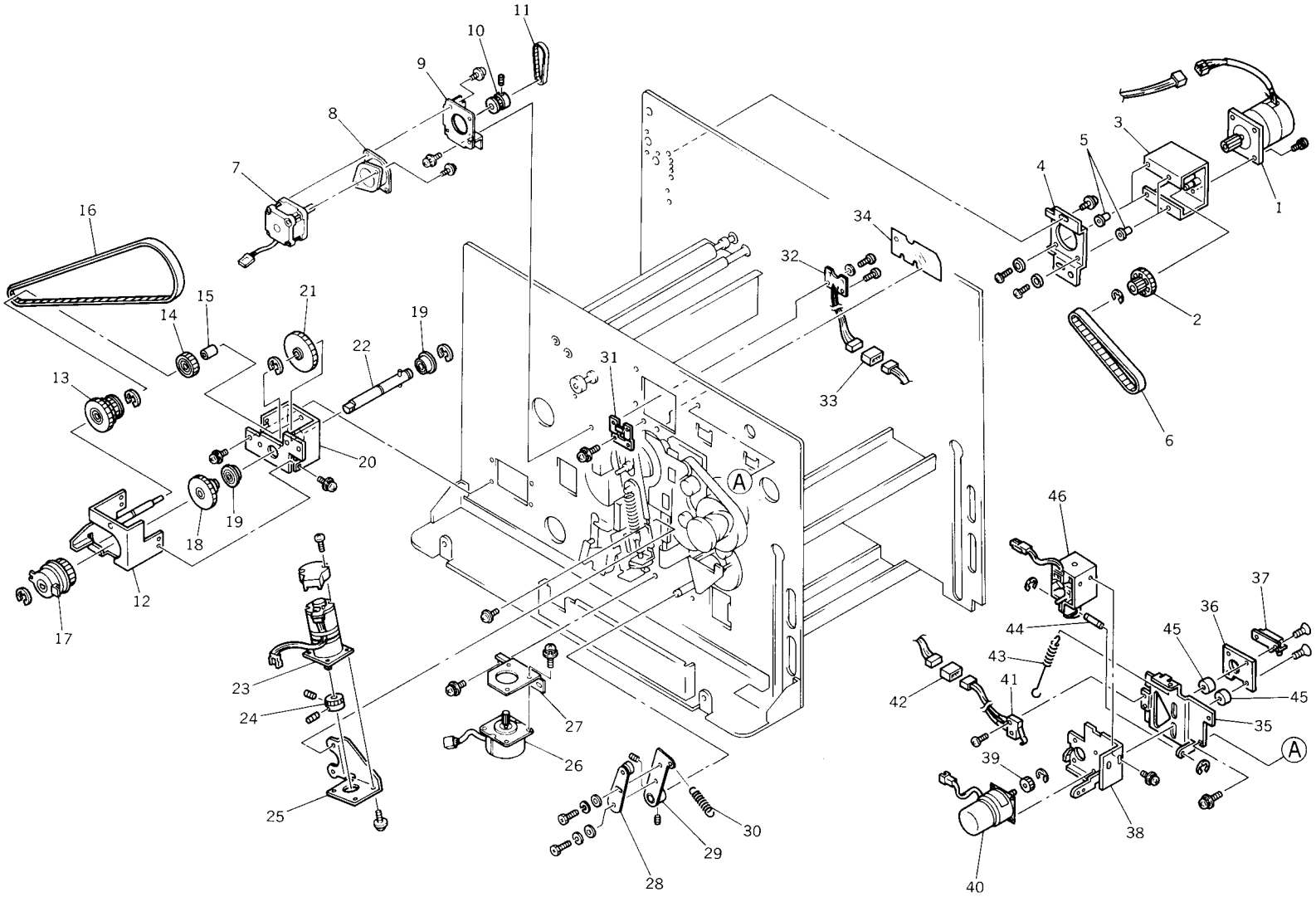
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-37	15		014-92350-008	Unit/Drum Lock		
I-37	15	1	014-12311-007	*Shaft; Lock	1	
I-37	15	2	014-12312-100	*Lock Hook; Drum Lock	1	
I-37	15	3	014-12315-100	*Bracket; Drum Lock	1	
I-37	15	4	011-65005-100	*Lock Solenoid	1	
I-37	15	5	014-12318-001	*Spring; Lock	1	
I-37	15	6	011-12311-005	Drum Catch (L)	1	
I-37	15	7	014-12301-109	Rail; Drum; A3	2	A3
I-37	15	7	011-12306-109	Rail; Drum	2	B4, A4, L
I-37	15	8	019-12301-008	Rail B; Drum	1	
I-37	15	9	014-12310-108	Rail Bracket; Drum	1	
I-37	15		019-92100-105	Drum Holder Ass'y		
I-37	15	10	019-12305-100	*Drum Holder	1	
I-37	15	11	019-12304-007	*Guide Block; Drum Holder	1	
I-37	15	12	017-12605-100	*Lever Base; Drum Holder	1	
I-37	15	13	017-12604-103	*Lever; Drum Holder	1	
I-37	15	14	017-12606-009	*Shaft; Drum Holder	1	
I-37	15	15	017-12607-005	*Spring; Drum Holder	1	
I-37	15	16	550-20983-000	Seal; Drum Holder	1	
I-37	15	16	550-20984-006	Seal; Drum Holder; Pic.	1	
I-37	15		019-92320-008	Drum Set SW Ass'y		
I-37	15	17	019-12308-002	*Drum Catch (R) II	1	
I-37	15	18	443-00120-609	*Micro-SW; E21-91N	1	
I-37	15	19	019-55028-003	Wire Harness; CN15	1	
I-37	15	20	011-12304-009	Bracket A; Connector; Drum	1	
I-37	15	21	017-12203-001	Bracket B; Connector; Drum	1	
I-37	15	22	017-21108-208	Bracket; Wire Harness	1	
I-37	15	23	014-17203-008	Cover; Drum Lock	1	

Fig. 16 CLAMP-PRESSURE CONTROL AREA (GR1700)



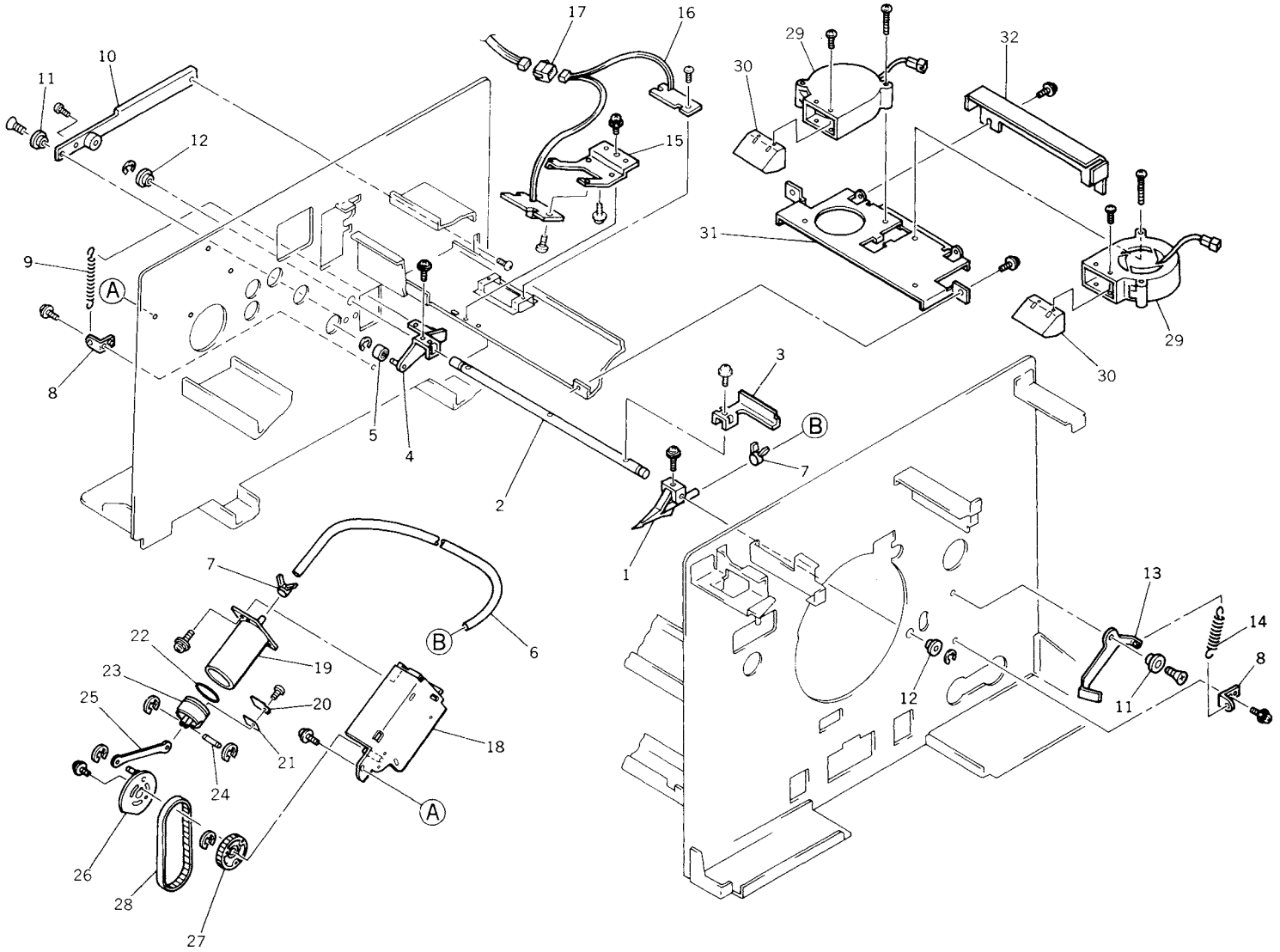
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-39	16		019-95040-103	Unit/Write Pulse Motor		
I-39	16	1	019-65002-002	*Write Pulse Motor	1	
I-39	16	2	011-15018-007	*Pulley; Write Pulse Motor	1	
I-39	16	3	011-15146-102	*Bracket; Write Pulse Motor	1	
I-39	16	4	019-15125-006	*Base Plate; Write Pulse Motor	1	
I-39	16	5	665-04950-205	*Nut; E-632	4	
I-39	16	6	620-21429-002	Belt; B142M x L-9.5	1	
I-39	16		017-95050-007	Unit/Loading Pulse Motor		
I-39	16	7	017-65015-002	*Loading Pulse Motor	1	
I-39	16	8	014-15155-006	*Mount; Loading Pulse Motor	1	
I-39	16	9	011-15037-109	*Bracket; Loading Pulse Motor	1	
I-39	16	10	009-35214-009	*Pulley PM (16); Exit Roller	1	
I-39	16	11	620-20714-005	Belt; B71M x L4.8	1	
I-39	16	12	011-91230-007	Unit/Drive Gear; Transfer Belt	1	
I-39	16		017-91266-005	Pressure Control Motor Ass'y	1	
I-39	16	13	017-65005-309	*Pressure Control Motor	1	
I-39	16	14	011-11244-002	*Gear; Pressure Control Motor	1	
I-39	16	15	017-11229-007	*Bracket; Pressure Control Motor	1	
I-39	16		017-91240-103	Unit/Print Positioning Motor		
I-39	16	16	017-11240-000	*Print Positioning Motor	1	
I-39	16	17	019-11214-004	*Bracket; Print Positioning Motor	1	
I-39	16		006-91440-001	Unit/Adj. Plate; Timing Lever		
I-39	16	18	002-11421-002	*Adj. Plate; Timing Lever	1	
I-39	16	19	006-11308-000	*Timing Lever	1	
I-39	16	20	006-11311-109	Spring; Timing Lever; R3	1	
I-39	16		017-93220-002	Angular Sensor Ass'y		
I-39	16	21	017-12409-009	*Bracket; Angular Sensors	1	
I-39	16	22	017-60016-000	*Angular Sensor	1	
I-39	16	23		**Junction Connector; 4P	1	Ref.Pg.II-36
I-39	16	24	002-12537-209	Protection Sheet	1	
I-39	16		017-92400-007	Unit/Clamp		
I-39	16	25	014-12401-006	*Base Plate; Clamp Solenoid	1	
I-39	16	26	011-12405-107	*Bracket; Compensator Plate	1	
I-39	16	27	011-12409-200	*Compensator Plate	1	
I-39	16	28	014-12402-207	*Bracket; Clamp Solenoid	1	
I-39	16	29	011-12411-000	*Gear; Clamp Motor	1	
I-39	16	30	017-65004-205	*Clamp Motor	1	
I-39	16	31	017-60011-009	*Clamp Safety Switch	1	
I-39	16	32		**Junction Connector; 2P	1	Ref.Pg.II-36
I-39	16	33	011-12402-108	*Spring; Clamp Solenoid	1	
I-39	16	34	011-12410-003	*Plunger Pin; Clamp Solenoid	1	
I-39	16	35	011-12412-006	*Spacer; Compensator Plate	2	
I-39	16	36	011-65004-309	*Clamp Solenoid	1	

Fig. 17 CLAMP-PRESSURE CONTROL AREA (GR1750, GR2710, GR2750, GR3750)



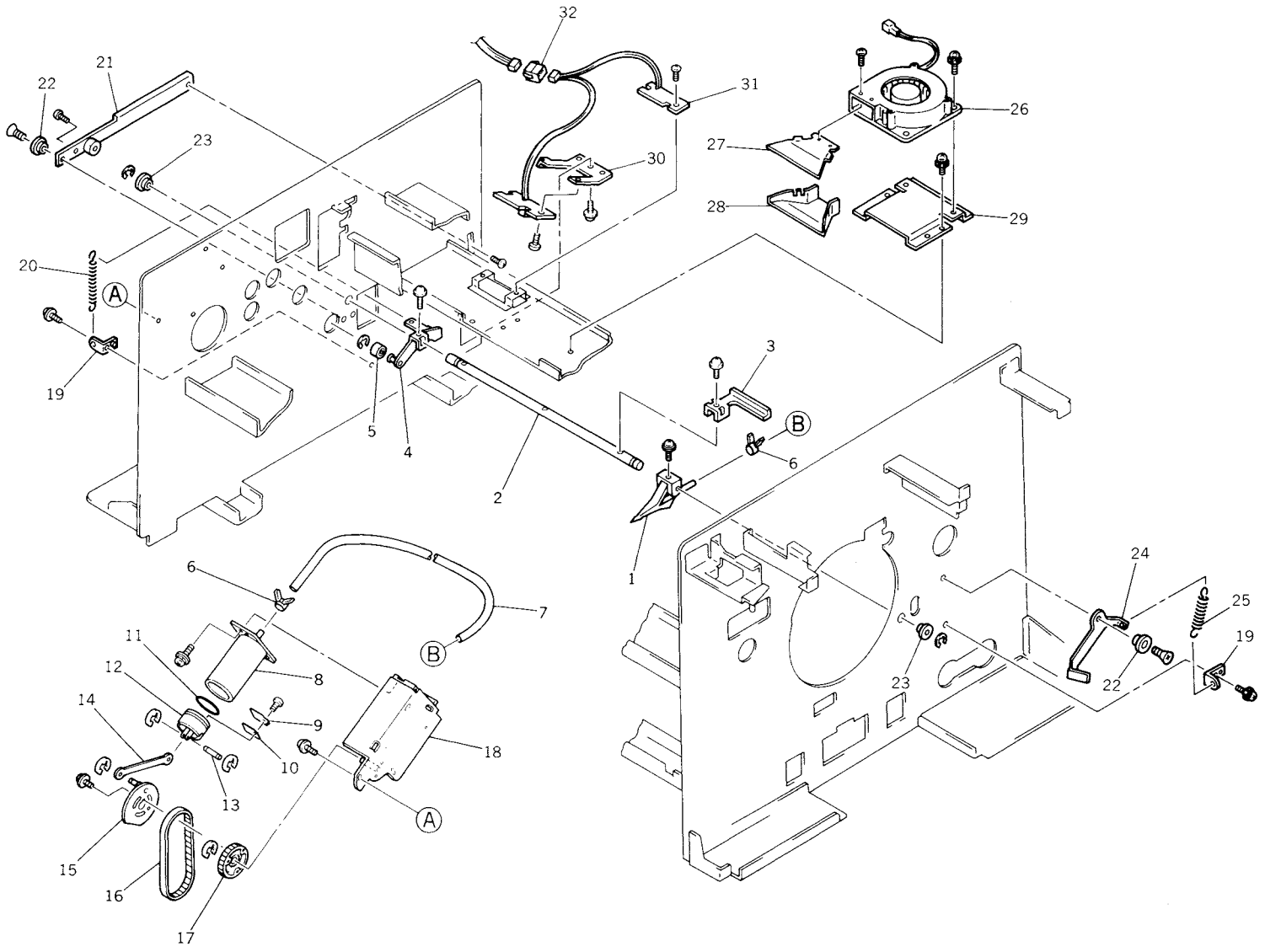
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-41	17		019-95040-103	Unit/Write Pulse Motor		
I-41	17	1	019-65002-002	*Write Pulse Motor	1	
I-41	17	2	011-15018-007	*Pulley; Write Pulse Motor	1	
I-41	17	3	011-15146-102	*Bracket; Write Pulse Motor	1	
I-41	17	4	019-15125-006	*Base Plate; Write Pulse Motor	1	
I-41	17	5	665-04950-205	*Nut; E-632	4	
I-41	17	6	620-21429-002	Belt; B142 M x L-9.5	1	
I-41	17		017-95050-007	Unit/Loading Pulse Motor		
I-41	17	7	017-65015-002	*Loading Pulse Motor	1	
I-41	17	8	014-15155-006	*Mount; Loading Pulse Motor	1	
I-41	17	9	011-15037-109	*Bracket; Loading Pulse Motor	1	
I-41	17	10	009-35214-009	*Pulley PM (16); Exit Roller	1	
I-41	17	11	620-20714-005	Belt; B71M x L4.8	1	
I-41	17		019-93602-104	Unit/Clutch; A3		A3
I-41	17		017-93602-100	Unit/Clutch		B4, A4, L
I-41	17	12	019-23605-408	*Clutch Cover; A3	1	A3
I-41	17	12	017-23605-403	*Clutch Cover	1	B4, A4, L
I-41	17	13	019-13601-102	*Gear A; Clutch	1	
I-41	17	14	019-13604-004	*Idler Gear; Clutch	1	
I-41	17	15	634-05020-000	*Collar; f 5.1 x 2.5	1	
I-41	17	16	620-97506-006	*Belt; 750-3GT-6	1	
I-41	17	17	019-65007-101	*Suction Clutch	1	
I-41	17	18	019-13602-001	*Gear B; Clutch	1	
I-41	17	19	600-08168-108	*Bearing; SC866ZZNR/1K	2	
I-41	17	20	019-23601-208	*Bracket; Suction Drive; A3	1	A3
I-41	17	20	017-23601-203	*Bracket; Suction Drive	1	B4, A4, L
I-41	17	21	019-13603-105	*Drive Gear; Clutch	1	
I-41	17	22	019-23604-207	*Shaft; Clutch; A3	1	A3
I-41	17	22	017-23604-202	*Shaft; Clutch	1	B4, A4, L
I-41	17		017-91266-005	Pressure Control Motor Ass'y	1	
I-41	17	23	017-65005-309	*Pressure Control Motor	1	
I-41	17	24	011-11244-002	*Gear; Pressure Control Motor	1	
I-41	17	25	017-11229-007	*Bracket; Pressure Control Motor	1	
I-41	17		017-91240-103	Unit/Print Positioning Motor		
I-41	17	26	017-11240-000	*Print Positioning Motor	1	
I-41	17	27	019-11214-004	*Bracket; Print Positioning Motor	1	
I-41	17		006-91440-001	Unit/Adj. Plate; Timing Lever		
I-41	17	28	002-11421-002	*Adj. Plate; Timing Lever	1	
I-41	17	29	006-11308-000	*Timing Lever	1	
I-41	17	30	006-11311-109	Spring; Timing Lever; R3	1	
I-41	17		017-93220-002	Angular Sensor Ass'y		
I-41	17	31	017-12409-009	*Bracket; Angular Sensors	1	
I-41	17	32	017-60016-000	*Angular Sensor	1	
I-41	17	33		**Junction Connector; 4P	1	Ref.Pg.II-36
I-41	17	34	002-12537-209	Protection Sheet	1	
I-41	17		017-92400-007	Unit/Clamp		
I-41	17	35	014-12401-006	*Base Plate; Clamp Solenoid	1	
I-41	17	36	011-12405-107	*Bracket; Compensator Plate	1	
I-41	17	37	011-12409-200	*Compensator Plate	1	
I-41	17	38	014-12402-207	*Bracket; Clamp Solenoid	1	
I-41	17	39	011-12411-000	*Gear; Clamp Motor	1	
I-41	17	40	017-65004-205	*Clamp Motor	1	
I-41	17	41	017-60011-009	*Clamp Safety Switch	1	
I-41	17	42		**Junction Connector; 2P	1	Ref.Pg.II-36
I-41	17	43	011-12402-108	*Spring; Clamp Solenoid	1	
I-41	17	44	011-12410-003	*Plunger Pin; Clamp Solenoid	1	
I-41	17	45	011-12412-006	*Spacer; Compensator Plate	2	
I-41	17	46	011-65004-309	*Clamp Solenoid	1	

Fig. 18 SEPARATOR AREA (GR1700, GR1750, GR2710, GR2750)



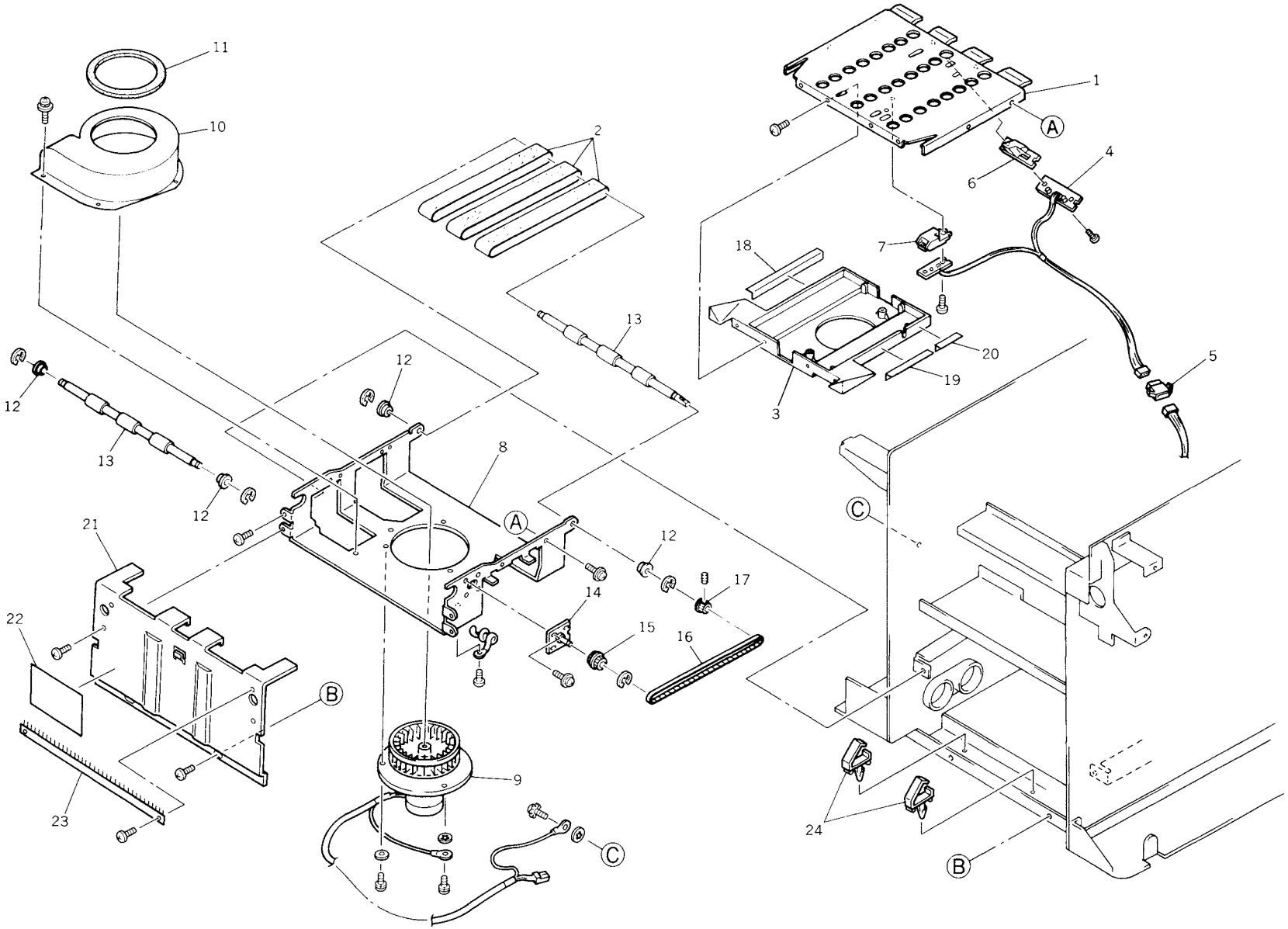
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-43	18		017-93310-001	Separator Ass'y		
I-43	18	1	019-13301-109	*Separator II	1	
I-43	18	2	011-13304-002	*Shaft; Separator	1	
I-43	18	3	011-13311-106	*Release Lever	1	
I-43	18	4	011-13301-208	*Lever; Separator	1	
I-43	18	5	000-01515-004	*Collar; Separator	1	
I-43	18	6	019-13514-005	*Air Hose; Separator	1	
I-43	18	7	665-02901-002	*Power Band T10	2	
I-43	18	8	011-13310-002	Hook Plate	2	
I-43	18	9	002-13352-105	Spring; Separator	1	
I-43	18	10	011-13307-109	Adj. Stopper; Separator	1	
I-43	18	11	011-13306-005	Collar A; Separator	2	
I-43	18	12	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-43	18	13	017-13301-007	Release Lever; Separator	1	
I-43	18	14	007-13121-100	Spring; Release Lever	1	
I-43	18		017-93216-005	Paper Receiving Sensor II (Receive) Ass'y		
I-43	18	15	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
I-43	18	16	017-60013-303	*Paper Receiving Sensor (Receive)	1	
I-43	18	17		**Junction Connector; 6P	1	Ref.Pg.II-36
I-43	18		019-93320-109	Air Pump Ass'y		
I-43	18	18	019-13507-106	*Bracket; Air Pump	1	
I-43	18	19	019-13501-000	*Cylinder; Air Pump	1	
I-43	18	20	019-13517-004	*Cylinder Valve II; Air Pump	1	
I-43	18	21	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
I-43	18	22	640-60340-003	*O Ring; P34-3.5	1	
I-43	18	23	019-13516-008	*Piston Head II; Air Pump	1	
I-43	18	24	019-13512-002	*Arm Shaft; Air Pump	1	
I-43	18	25	019-13511-006	*Arm; Air Pump	1	
I-43	18	26	019-13504-000	*Cam Plate; Air Pump	1	
I-43	18	27	019-13503-003	*Cam Pulley; Air Pump	1	
I-43	18	28	620-73758-004	*Belt; 375-5GT-8	1	
I-43	18		017-93301-002	Separation Fan Ass'y II		
I-43	18	29	017-65019-008	*Separation Fan	2	
I-43	18	30	017-23311-000	*Nozzle; Separation	2	
I-43	18	31	017-23312-007	*Bracket II; Separation Fan	1	
I-43	18	32	017-23313-100	*Cover II; Separation Fan	1	

Fig. 19 SEPARATOR AREA (GR3750)



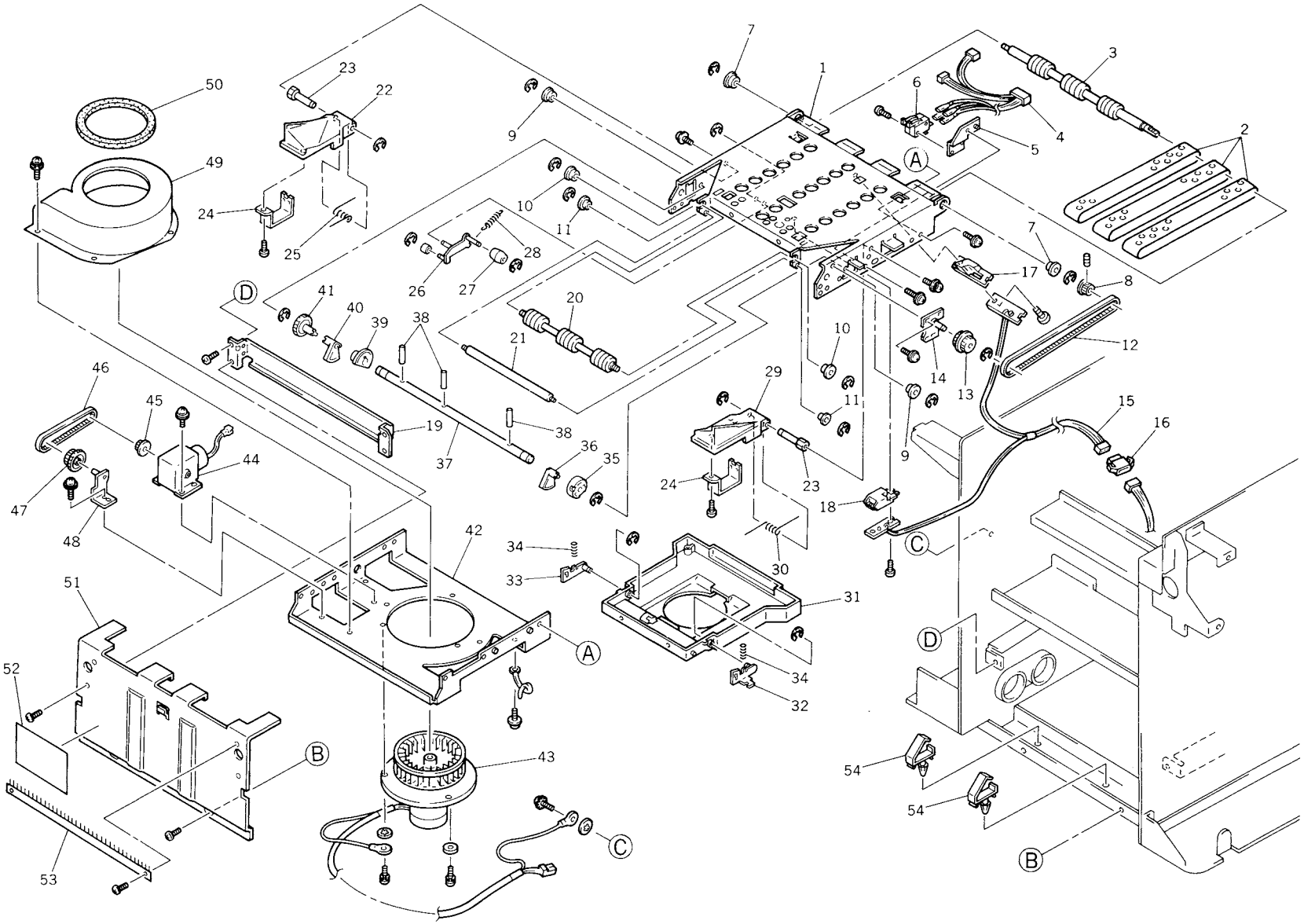
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-45	19		019-93300-000	Separator Ass'y; A3		
I-45	19	1	019-13301-109	*Separator II	1	
I-45	19	2	019-23301-000	*Shaft; Separator II; A3	1	
I-45	19	3	011-13311-106	*Release Lever	1	
I-45	19	4	011-13301-208	*Lever; Separator	1	
I-45	19	5	000-01515-004	*Collar; Separator	1	
I-45	19	6	665-02901-002	*Power Band T10	2	
I-45	19	7	019-13514-005	*Air Hose; Separator	1	
I-45	19		019-93320-109	Air Pump Ass'y		
I-45	19	8	019-13501-000	*Cylinder; Air Pump	1	
I-45	19	9	019-13517-004	*Cylinder Valve II; Air Pump	1	
I-45	19	10	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
I-45	19	11	640-60340-003	*O Ring; P34-3.5	1	
I-45	19	12	019-13516-008	*Piston Head II; Air Pump	1	
I-45	19	13	019-13512-002	*Arm Shaft; Air Pump	1	
I-45	19	14	019-13511-006	*Arm; Air Pump	1	
I-45	19	15	019-13504-000	*Cam Plate; Air Pump	1	
I-45	19	16	620-73758-004	*Belt; 375-5GT-8	1	
I-45	19	17	019-13503-003	*Cam Pulley; Air Pump	1	
I-45	19	18	019-13507-106	*Bracket; Air Pump	1	
I-45	19	19	011-13310-002	Hook Plate	2	
I-45	19	20	002-13352-105	Spring; Separator	1	
I-45	19	21	011-13307-109	Adj. Stopper; Separator	1	
I-45	19	22	011-13306-005	Collar A; Separator	2	
I-45	19	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-45	19	24	017-13301-007	Release Lever; Separator	1	
I-45	19	25	007-13121-100	Spring; Release Lever	1	
I-45	19		019-93310-006	Separation Fan Ass'y		
I-45	19	26	019-65006-008	*Separation Fan	1	
I-45	19	27	014-13311-000	*Nozzle (Upper); Separation	1	
I-45	19	28	014-13310-004	*Nozzle (Lower); Separation	1	
I-45	19	29	014-13312-007	Bracket; Separation Fan	1	
I-45	19		017-93216-005	Paper Receiving Sensor II (Receive) Ass'y		
I-45	19	30	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
I-45	19	31	017-60013-303	*Paper Receiving Sensor (Receive)	1	
I-45	19	32		**Junction Connector; 6P	1	Ref.Pg.II-36

Fig. 20 SUCTION UNIT (GR1700)



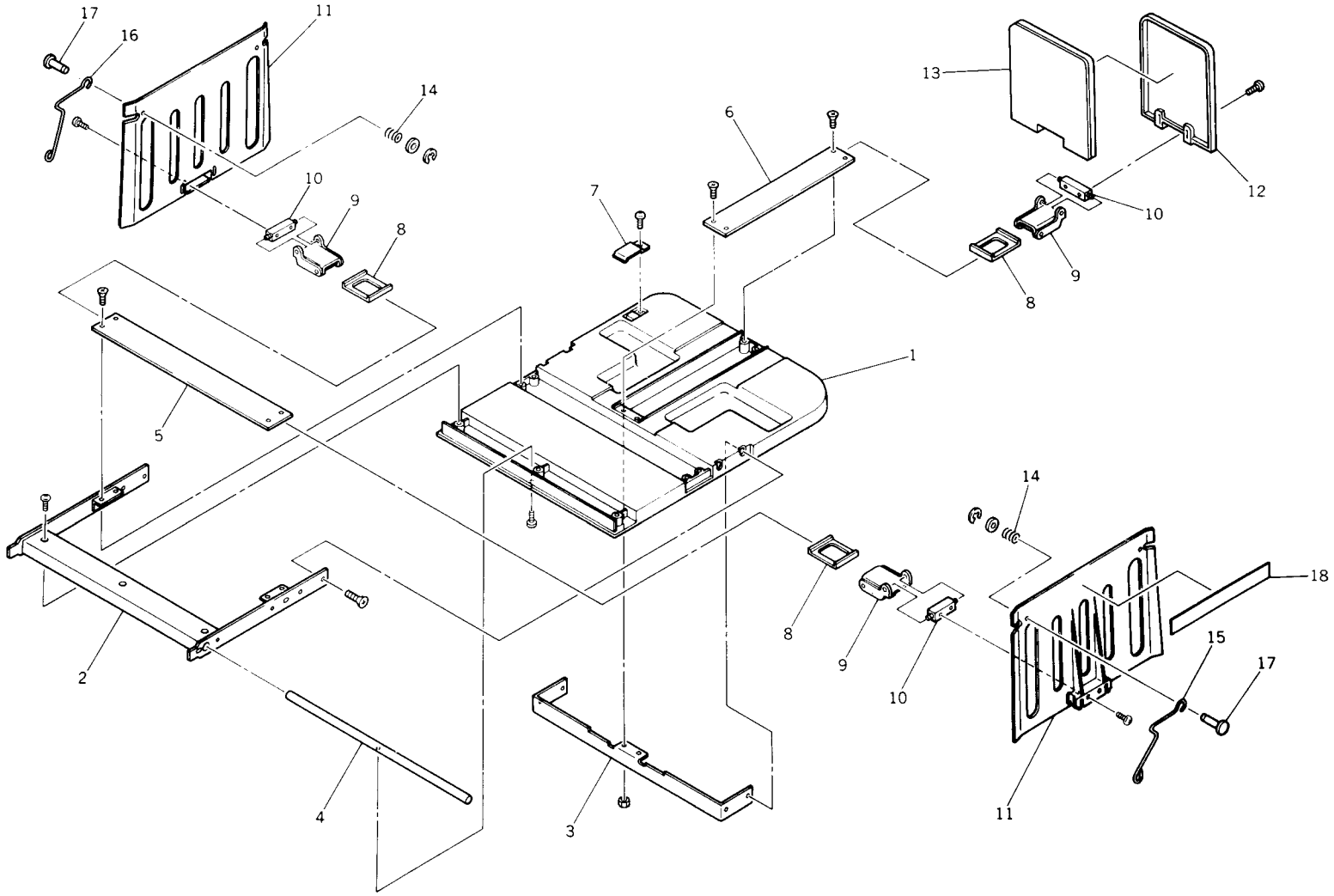
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-47	20		017-93206-204	Suction Unit II		
I-47	20	1	017-13280-107	*Face Cover II; Suction	1	
I-47	20	2	011-13220-003	*Transfer Belt	3	
I-47	20	3	011-13201-106	*Suction Cover (Upper)	1	
I-47	20	4	019-60006-107	*Paper Receiving Sensor (Send) III	1	
I-47	20	5		**Junction Connector; 4P	1	Ref.Pg.II-36
I-47	20	6	017-13220-104	*Cover; Paper Rcv. Sensor 1	1	
I-47	20	7	017-13221-100	*Cover; Paper Rcv. Sensor 2	1	
I-47	20	8	011-13232-109	*Suction Cover (Lower)	1	
I-47	20	9	017-65010-005	*Suction Fan Ass'y	1	
I-47	20	10	011-13206-205	*Suction Fan Cover	1	
I-47	20	11	011-13207-007	*Seal	1	
I-47	20	12	600-50059-017	*Bearing; FLW688ZZ	4	
I-47	20	13	017-13278-005	*Transfer Shaft; Suction	2	
I-47	20	14	011-13212-000	*Fulcrum Plate; Gear Pulley; Suction	1	
I-47	20	15	002-13252-003	*Gear Pulley B; Suction	1	
I-47	20	16	620-22364-001	*Belt; B236M x L-4.8	1	
I-47	20	17	011-13204-008	*Pulley; Suction Motor	1	
I-47	20	18	017-23203-003	*Sheet A; Suction	1	
I-47	20	19	017-23204-000	*Sheet B; Suction	1	
I-47	20	20	017-23205-006	*Sheet C; Suction	1	
I-47	20	21	011-13205-403	Cover Plate; Suction	1	
I-47	20	22	550-20584-008	Seal; P. -Rcv. -T. Pos.	1	
I-47	20	23	017-13258-004	De-electricity Brush; Suction	1	
I-47	20	24	665-02031-008	Clamp; CP2311	2	

Fig. 21 SUCTION UNIT (GR1750, GR2710, GR2750, GR3750)



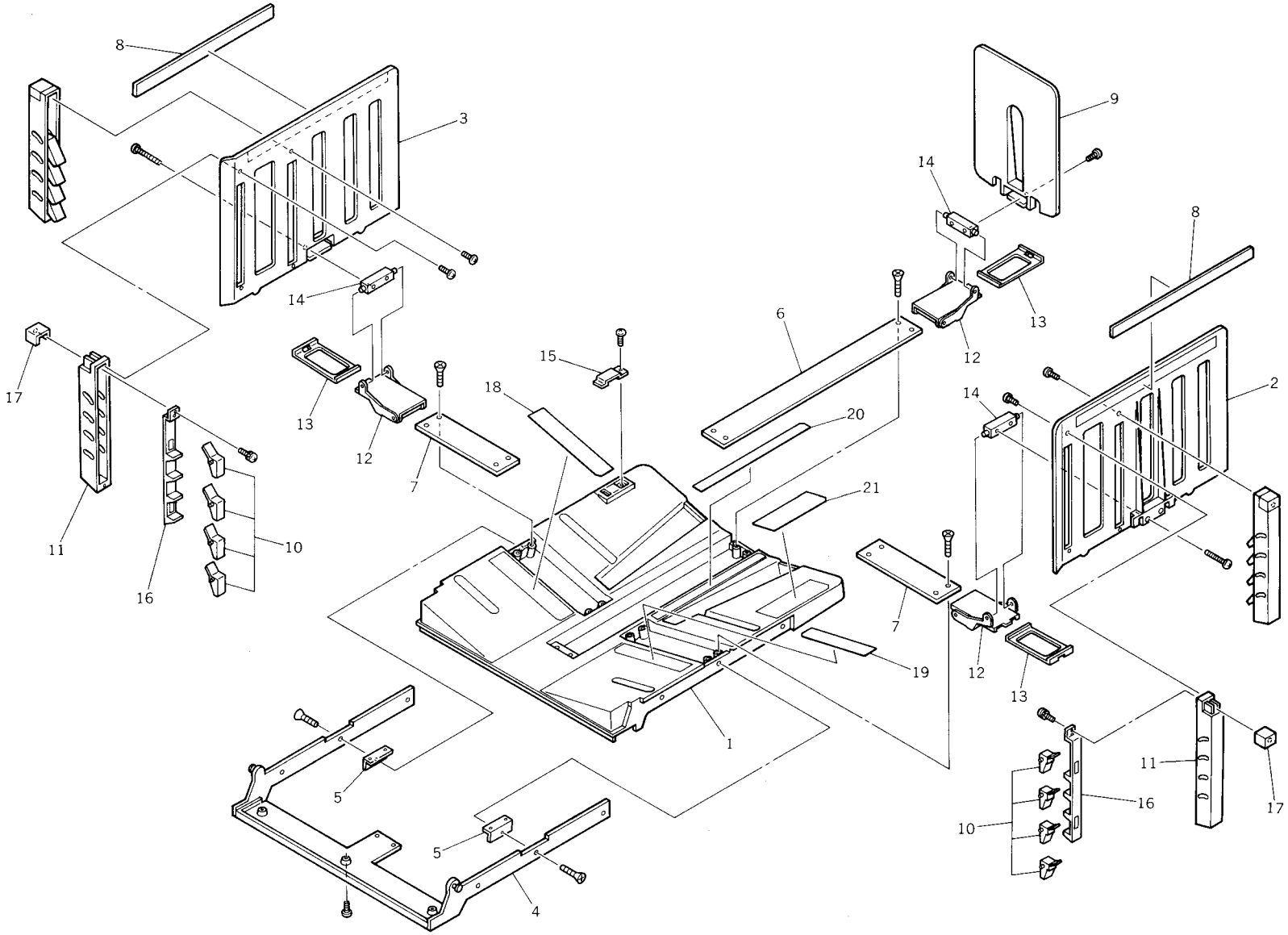
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-49	21		019-93200-103	Suction Unit W; A3		3750
I-49	21		017-93205-100	Suction Unit W		
I-49	21	1	017-13201-606	*Face Cover W; Suction	1	
I-49	21	2	011-13220-003	*Transfer Belt	3	
I-49	21	3	017-13247-002	*Drive Shaft; Suction	1	
I-49	21	4	019-55036-103	*Wire Harness; Suction	1	
I-49	21	5	017-13229-209	*Adj. SW Plate; Suction	1	
I-49	21	6	443-00120-609	*Micro-SW; E21-91N	2	
I-49	21	7	600-50059-017	*Bearing; FLW688ZZ	2	
I-49	21	8	011-13204-008	*Pulley; Suction Motor	1	
I-49	21	9	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-49	21	10	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
I-49	21	11	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	2	
I-49	21	12	620-22394-008	*Belt; 239-M x L-4.8	1	
I-49	21	13	019-13203-000	*Gear Pulley 38; Suction	1	
I-49	21	14	017-13237-104	*Fulcrum Plate II; Gear Pulley; Suction	1	
I-49	21	15	019-60006-107	*Paper Receiving Sensor (Send) III	1	
I-49	21	16		**Junction Connector; 4P	1	Ref.Pg.II-36
I-49	21	17	017-13220-104	*Cover; Paper Rcv. Sensor 1	1	
I-49	21	18	017-13221-100	*Cover; Paper Rcv. Sensor 2	1	
I-49	21	19	017-13240-008	*Stay; Suction	1	
I-49	21	20	017-13235-004	*Idler Shaft; Suction	1	
I-49	21	21	017-13236-108	*Belt Idler; Suction	1	
I-49	21	22	019-23202-001	*Jump Wing (F); Suction; A3	1	3750
I-49	21	22	017-13206-004	*Jump Wing (F); Suction	1	
I-49	21	23	017-13205-008	*Shaft; Jump Wing	2	
I-49	21	24	017-13208-007	*Wing Plate; Suction	2	
I-49	21	25	017-13239-000	*Spring; Jump Wing (F)	1	
I-49	21	26	017-13211-008	*Shaft Plate; Belt Roller; Suction	1	
I-49	21	27	017-13216-000	*Belt Roller; Suction	1	
I-49	21	28	017-13210-001	*Spring; Belt Roller; Suction	1	
I-49	21	29	019-23203-008	*Jump Wing (R); Suction; A3	1	3750
I-49	21	29	017-13207-000	*Jump Wing (R); Suction	1	
I-49	21	30	017-13241-004	*Spring; Jump Wing (R)	1	
I-49	21	31	017-13219-203	*Suction Cover W (Upper)	1	
I-49	21	32	017-13255-005	*Side Flap (R); Suction	1	
I-49	21	33	017-13252-006	*Side Flap (F); Suction	1	
I-49	21	34	017-13257-008	*Spring; Side Flap; Suction	2	
I-49	21	35	017-13228-008	*SW Cam; Suction	1	
I-49	21	36	017-13226-102	*Wing Cam (R); Suction	1	
I-49	21	37	017-13222-107	*Shaft; Wing Cam; Suction	1	
I-49	21	38		*Pin; f 2x 8	3	Ref.Pg.II-36
I-49	21	39	017-13225-106	*Roller Cam; Suction	1	
I-49	21	40	017-13224-207	*Wing Cam (F); Suction	1	
I-49	21	41	017-13223-006	*Cam Gear; Suction	1	
I-49	21	42	017-13232-102	*Bracket; Suction Fan	1	
I-49	21	43	019-65010-005	*Suction Fan Ass'y	1	
I-49	21	44	017-65006-003	*Wing Motor; Suction	1	
I-49	21	45	017-13248-009	*Pulley; Wing Motor	1	
I-49	21	46	620-62256-007	*Belt; B60S3M225	1	
I-49	21	47	017-13246-006	*Wing Gear; Suction	1	
I-49	21	48	017-13242-000	*Shaft Plate; Wing Gear	1	
I-49	21	49	011-13206-205	*Suction Fan Cover	1	
I-49	21	50	017-13233-001	*Seal	1	
I-49	21	51	019-23201-005	Cover Plate II; Suction	1	3750
I-49	21	51	017-13250-305	Cover Plate W; Suction	1	
I-49	21	52	550-21141-002	Seal; Paper Guide Set	1	
I-49	21	52	550-21142-009	Seal; Paper Guide Set; Pic.	1	
I-49	21	53	017-13258-004	De-electricity Brush; Suction	1	
I-49	21	54	665-02031-008	Clamp; CP2311	2	

Fig. 22 PAPER RECEIVING TRAY



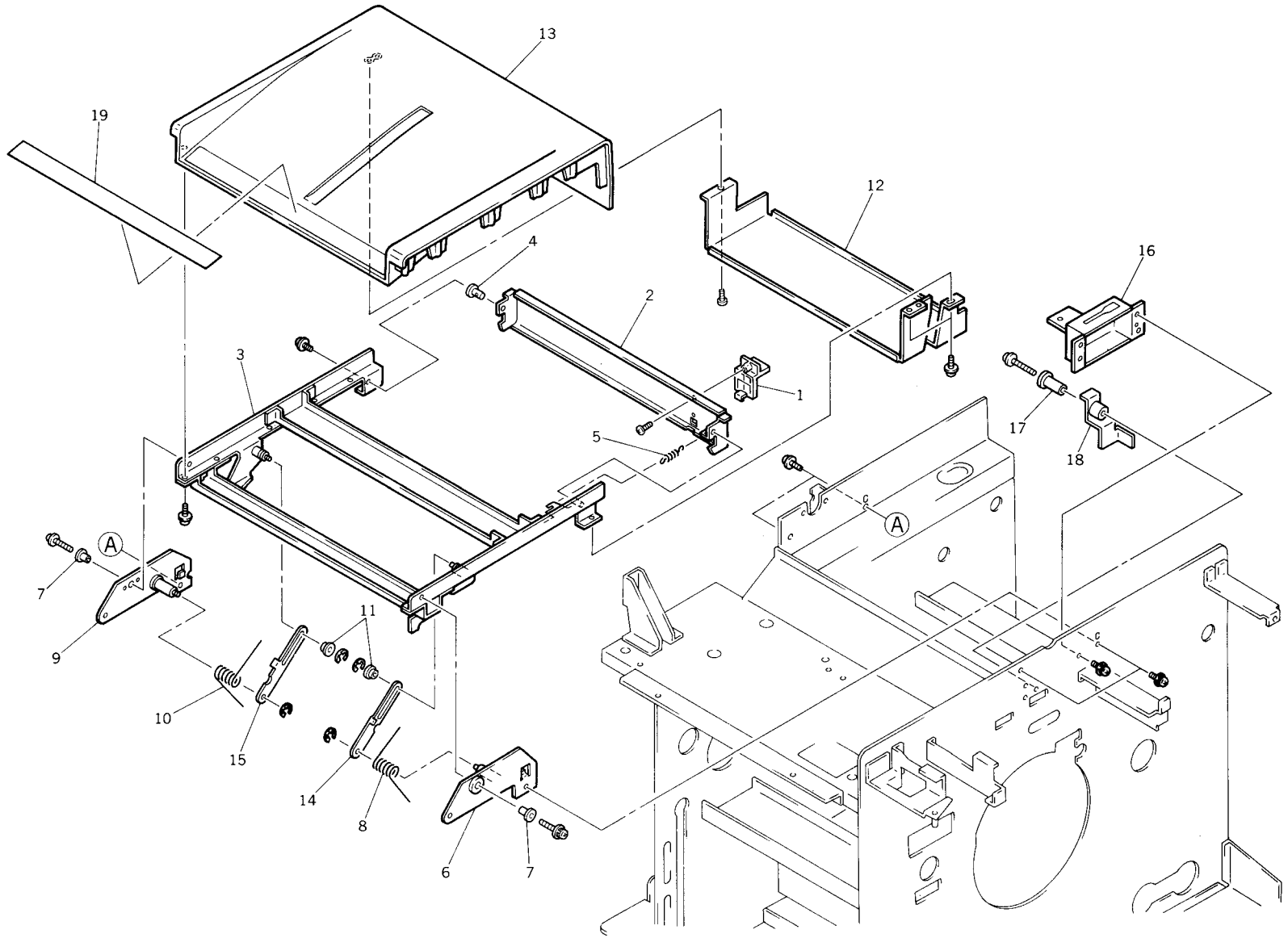
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-51	22		014-93100-102	Unit/Paper Receiving Tray; A3		
I-51	22		014-93105-200	Unit/Paper Receiving Tray; A3; 100US		U.S.A.
I-51	22	1	011-13115-102	*Receiving Tray Plate II	1	
I-51	22	1	011-43102-102	*Receiving Tray Plate II; 100US	1	U.S.A.
I-51	22	2	014-13101-103	*Frame A; Paper Receiving Tray; A3	1	
I-51	22	3	011-13106-006	*Frame B; Paper Receiving Tray	1	
I-51	22	4	011-13112-103	*Shaft; Paper Receiving Tray	1	
I-51	22	5	011-13108-106	*Slide Rail A; P. -Rcv. -T.	1	
I-51	22	6	011-13109-102	*Slide Rail B; P. -Rcv. -T.	1	
I-51	22	7	011-13107-002	*Catch Plate; P. -Rcv. -T.	1	
I-51	22	8	014-13113-004	*Slide Frame; Paper Guide; Rcv.; A3	3	
I-51	22	9	014-13110-102	*Slide Guide; Paper Guide; Rcv.; A3	3	
I-51	22	10	007-13124-109	*Base Block; Paper Guide; Rcv.	3	
I-51	22	11	011-13110-305	*Paper Guide; P. -Rcv. -T.	2	
I-51	22	12	014-13105-303	*Back Stop II; P. -Rcv. -T.	1	
I-51	22	13	014-13106-105	*Damper; Back Stop; P. -Rcv. -T.	1	
I-51	22	14	011-13141-006	*Spring; Paper Guide; P. -Rcv. -T.	2	
I-51	22	15	011-13142-002	*Paper Guiding Arm F; P. -Rcv. -T.	1	
I-51	22	16	011-13143-009	*Paper Guiding Arm R; P. -Rcv. -T.	1	
I-51	22	17	011-13135-006	*Pin; Paper Guide	2	
I-51	22	18	550-20087-004	Seal; Paper Guiding Arm	1	
I-51	22	18	550-20226-004	Seal; Paper Guiding Arm; Pic.	1	

Fig. 23 PRECISION STACKING TRAY



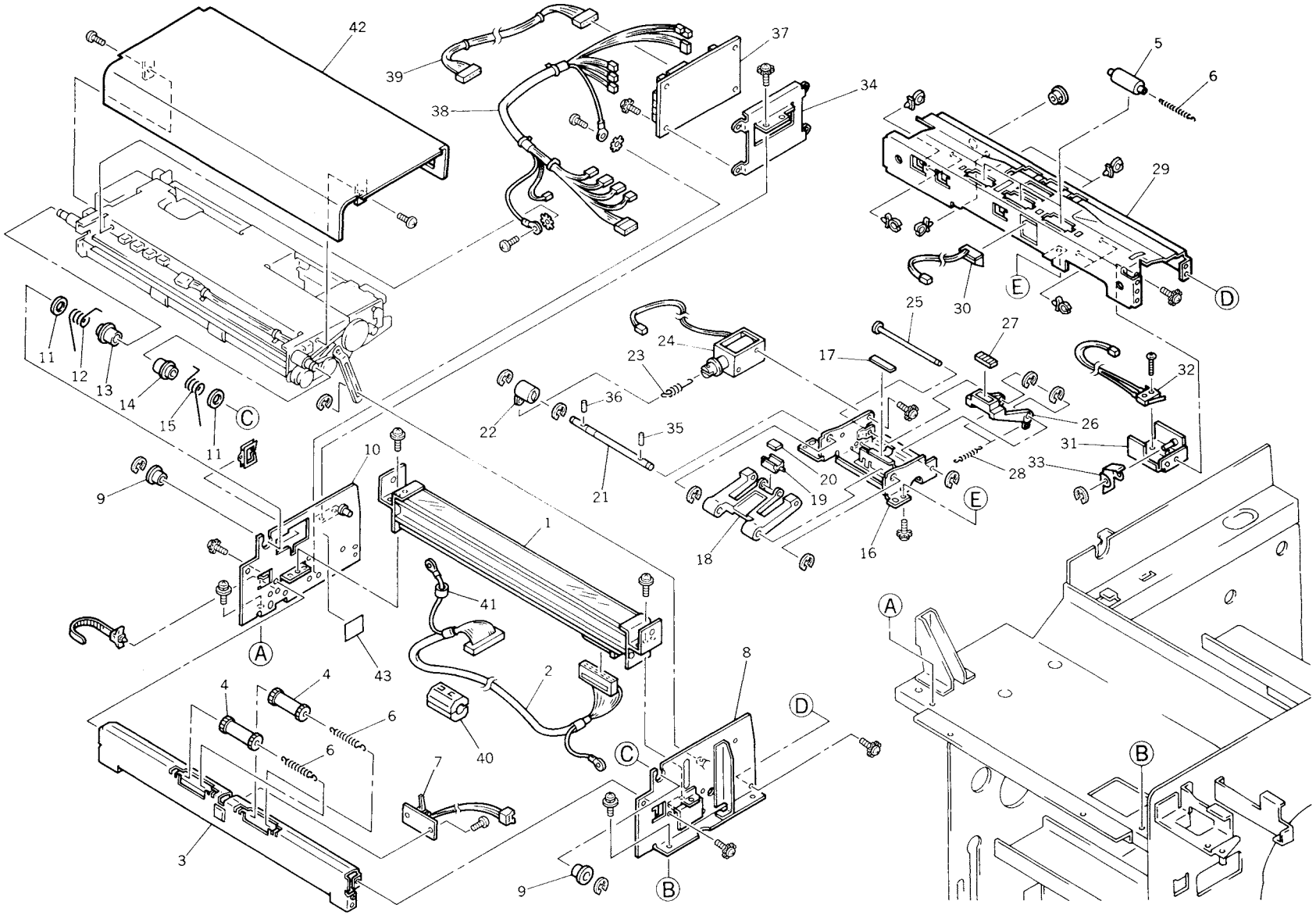
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-53	23		019-93103-108	Unit/Paper Receiving Tray V		
I-53	23		019-93101-105	Unit/Paper Receiving Tray V; US		U.S.A.
I-53	23		019-93102-101	Unit/Paper Receiving Tray V; Pic.		
I-53	23	1	019-13101-100	*Receiving Tray Plate	1	
I-53	23	2	019-13102-009	*Paper Guide F; P. -Rcv. -T.	1	
I-53	23	3	019-13103-005	*Paper Guide R; P. -Rcv. -T.	1	
I-53	23	4	019-13104-001	*Frame; P. -Rcv. -T.	1	
I-53	23	5	019-13109-003	*Ground Plate; P. -Rcv. -T.	2	
I-53	23	6	019-13110-001	*Slide Rail A; P. -Rcv. -T.	1	
I-53	23	7	019-13111-008	*Slide Rail B; P. -Rcv. -T.	2	
I-53	23	8	019-13112-004	*Reinforce Plate; P. -Rcv. -T.	2	
I-53	23	9	019-13113-108	*Back Stop; P. -Rcv. -T.	1	
I-53	23	10	019-13115-100	*Flap; P. -Rcv. -T.	16	
I-53	23	11	019-13116-107	*Flap Cover; P. -Rcv. -T.	4	
I-53	23	12	014-13110-102	*Slide Guide; Paper Guide; Rcv.; A3	3	
I-53	23	13	014-13113-004	*Slide Frame; Paper Guide; Rcv.; A3	3	
I-53	23	14	007-13124-109	*Base Block; Paper Guide; Rcv.	3	
I-53	23	15	011-13107-002	*Catch Plate; P. -Rcv. -T.	1	
I-53	23	16	015-35244-304	*Flap Adj. Plate; P. -Rcv. -T.	4	
I-53	23	17	015-35246-005	*Adj. Lever; P. -Rcv. -T.	4	
I-53	23		550-21071-101	*Seal; P. -Rcv. -T.		
I-53	23	18	550-20972-008	**Seal F; P. -Rcv. -T.	1	
I-53	23	19	550-20973-004	**Seal R; P. -Rcv. -T.	1	
I-53	23	20	550-20974-000	**Seal C; P. -Rcv. -T.	1	
I-53	23	21	550-21025-100	**Seal; Precision Stacking Tray	1	
I-53	23		550-21024-103	*Seal; P. -Rcv. -T.; US		U.S.A.
I-53	23	18	550-21026-009	**Seal F; P. -Rcv. -T.; US	1	
I-53	23	19	550-21027-005	**Seal R; P. -Rcv. -T.; US	1	
I-53	23	20	550-21028-001	**Seal C; P. -Rcv. -T.; US	1	
I-53	23	21	550-21025-100	**Seal; Precision Stacking Tray	1	
I-53	23		550-21070-105	*Seal; P. -Rcv. -T.; Pic		Pic.
I-53	23	18	550-20972-008	**Seal F; P. -Rcv. -T.	1	
I-53	23	19	550-20973-004	**Seal R; P. -Rcv. -T.	1	
I-53	23	20	550-20974-000	**Seal C; P. -Rcv. -T.	1	
I-53	23	21	550-21072-108	**Seal; Precision Stacking Tray; Pic.	1	

Fig. 24 UPPER COVER (GR1700, GR1750)



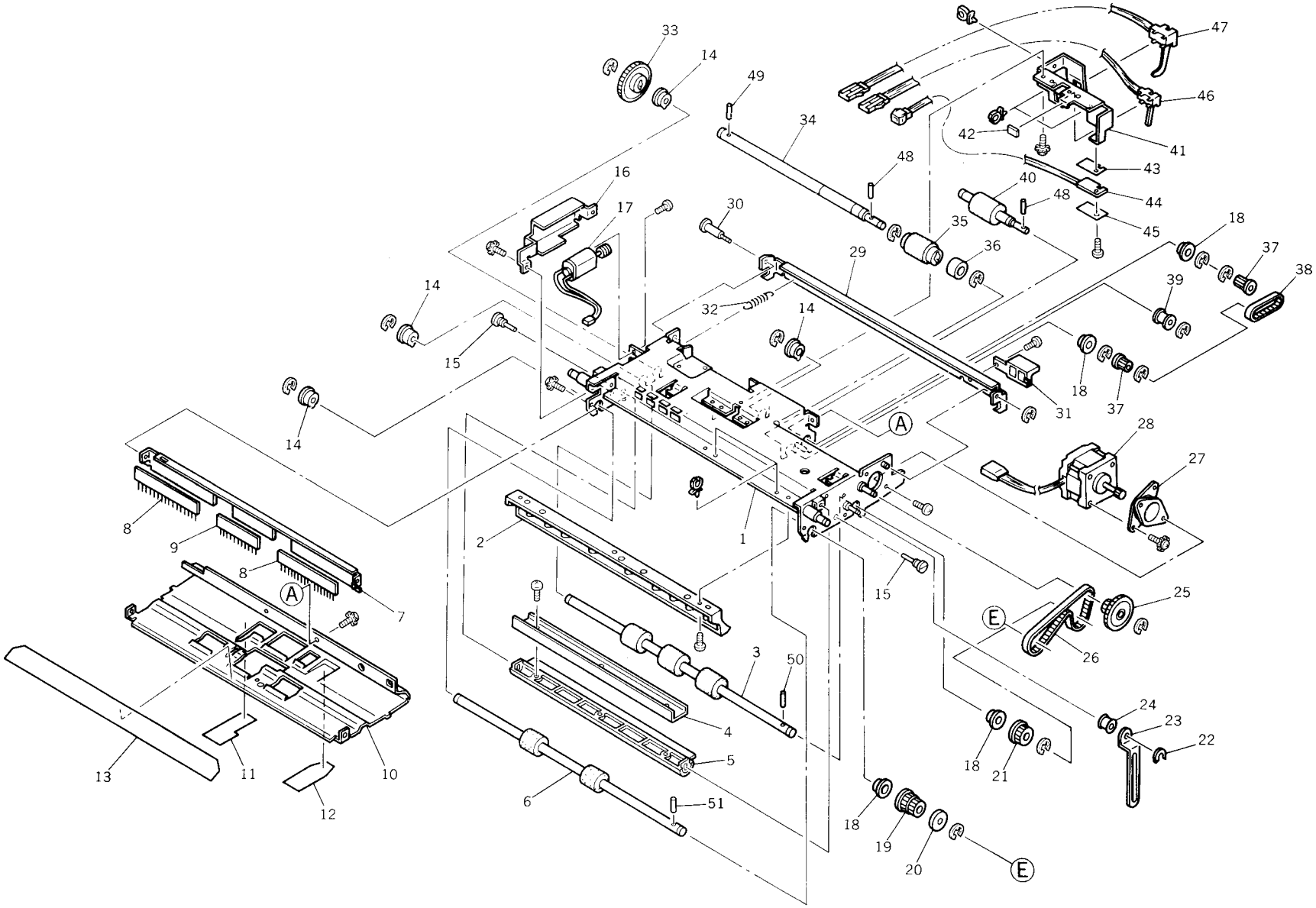
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-55	24		017-97110-007	Unit/Upper Cover		
I-55	24	1	017-16332-108	*Lever; Upper Cover	1	
I-55	24	2	017-16331-101	*Hook; Upper Cover	1	
I-55	24	3	017-16340-100	*Frame; Upper Cover	1	
I-55	24	4	017-16348-004	*Hook Shaft (R); Upper Cover	1	
I-55	24	5	017-16333-007	*Hook Spring; Upper Cover	1	
I-55	24	6	017-16101-009	*Lift Base (F); Upper Cover	1	
I-55	24	7	017-16107-007	*Shaft Base; Upper Cover	2	
I-55	24	8	017-16325-101	*Lift Spring (F); Upper Cover	1	
I-55	24	9	017-16103-001	*Lift Base (R); Upper Cover	1	
I-55	24	10	017-16326-108	*Lift Spring (R); Upper Cover	1	
I-55	24	11	017-16328-003	*Lift Collar; Upper Cover	2	
I-55	24	12	017-16334-003	*Back Plate; Upper Cover	1	
I-55	24	13	017-17111-008	*Upper Cover	1	
I-55	24	14	017-16321-106	*Lift Arm (F); Upper Cover	1	
I-55	24	15	017-16322-102	*Lift Arm (R); Upper Cover	1	
I-55	24	16	017-16250-004	Cover; Interlock Switch	1	
I-55	24	17	017-16259-001	Fulcrum; Interlock Switch	1	
I-55	24	18	017-16256-100	Lever; Interlock Switch	1	
I-55	24	19	550-20682-107	Seal; Original Size	1	

Fig. 25 ADF AREA (1) (GR1700, GR1750)



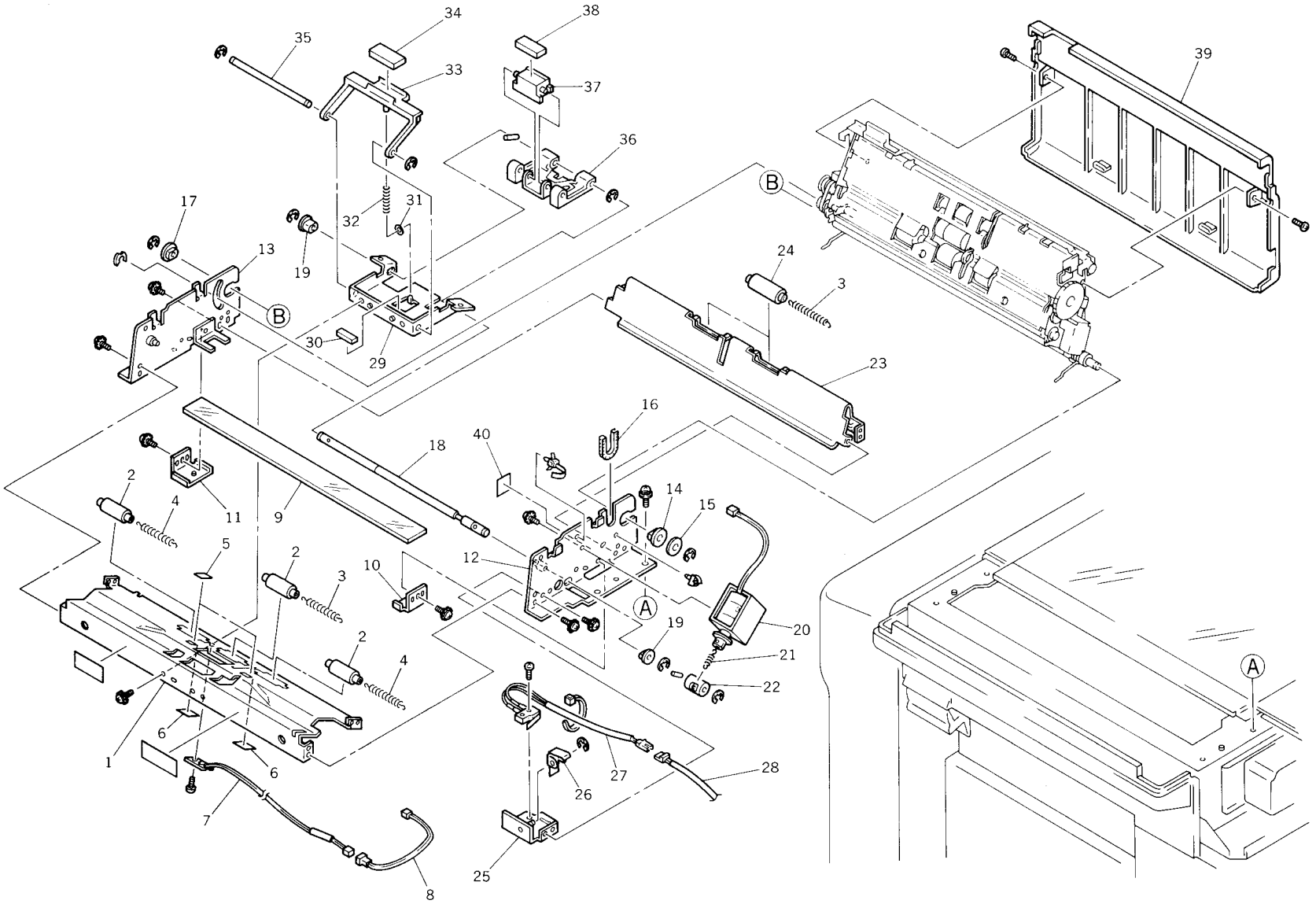
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-57	25	1	017-60021-101	Image Scanner	1	1700
I-57	25	1	017-60022-108	Image Scanner; 49	1	1750
I-57	25	2	019-55011-003	Wire Harness; Image	1	
I-57	25		017-96000-208	Unit/ADF		
I-57	25			*ADF AREA (2)		
I-57	25	3	017-16506-203	*Original Guide Base (R); ADF	1	
I-57	25	4	017-16605-007	*Exit Wheel; ADF	4	
I-57	25	5	017-16542-005	*Roller (Lower); ADF	3	
I-57	25	6	017-16555-000	*Roller Spring; ADF	5	
I-57	25	7	017-16604-108	*Original Out Sensor	1	
I-57	25	8	017-16569-205	*Side Frame (II) L; Scanner	1	
I-57	25	9	017-16525-003	*Metal; 8M	2	
I-57	25	10	017-16570-300	*Side Frame (II) R; Scanner	1	
I-57	25	11	017-16593-009	*Spacer; Shaft Hinge	2	
I-57	25	12	017-16553-007	*Spring R; ADF Hinge	1	
I-57	25	13	017-16563-002	*Spacer; ADF Hinge R	1	
I-57	25	14	017-16564-009	*Spacer; ADF Hinge L	1	
I-57	25	15	017-16554-003	*Spring L; ADF Hinge	1	
I-57	25	16	017-16508-109	*Frame B; Original Guide	1	
I-57	25	17	017-16598-108	*Damper Plate; Pickup; ADF	1	
I-57	25	18	017-16511-002	*Pickup Arm; ADF	1	
I-57	25	19	017-16600-005	*Pickup Pad Holder; ADF	1	
I-57	25	20	017-16601-001	*Pickup Pad; ADF	1	
I-57	25	21	017-16543-109	*Pickup Shaft; ADF	1	
I-57	25	22	017-16537-001	*Arm; Original Feed Solenoid	1	
I-57	25	23	018-16557-107	*Spring; Pickup Solenoid	1	
I-57	25	24	017-16573-105	*Original Feed Solenoid	1	
I-57	25	25	017-16544-105	*Shaft; Stripper Arm	1	
I-57	25	26	017-16512-009	*Stripper Arm; ADF	1	
I-57	25	27	017-16539-004	*Original Stripper Pad	1	
I-57	25	28	017-16548-003	*Spring; Stripper Arm	2	
I-57	25	29	017-16501-104	*Original Guide Base (F); ADF	1	
I-57	25	30	017-16580-209	*Original IN Sensor (Receive)	1	
I-57	25	31	017-16566-001	*Bracket; ADF SW	1	
I-57	25	32	017-16581-000	*ADF SW	1	
I-57	25	33	017-16560-003	*Actuator; ADF SW	1	
I-57	25	34	017-16518-007	*Bracket; ADF PCB	1	
I-57	25	35		*Pin; f 2 x 14	1	Ref.Pg.II-36
I-57	25	36		*Pin; f 2 x 8	1	Ref.Pg.II-36
I-57	25	37	017-51000-100	*ADF PCB	1	
I-57	25	38	017-16582-007	Wire Harness; ADF	1	
I-57	25	39	019-55059-006	Wire Harness; S. ADF	1	
I-57	25	40	435-00023-008	TDK Core; ZCAT 3035-1330	1	
I-57	25	41	435-00021-005	Core; TR-12.5-8-12	1	
I-57	25	42	017-17102-106	Cover B; ADF	1	
I-57	25	43	550-20677-103	Seal; Image Scanner	1	
I-57	25	43	550-20678-100	Seal; Image Scanner; Pic.	1	

Fig. 26 ADF AREA (2) (GR1700, GR1750)



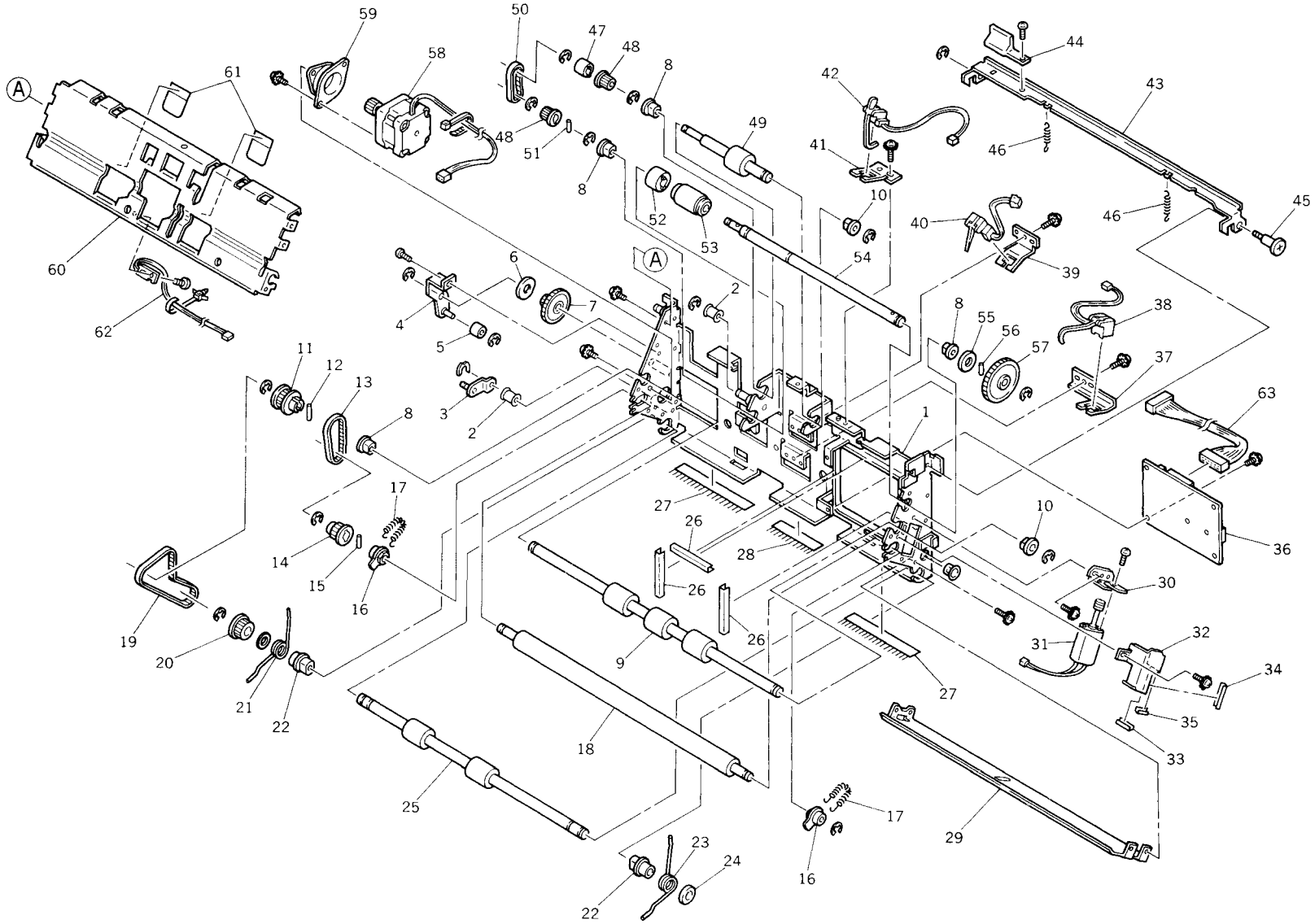
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-59	26		017-96000-208	Unit/ADF		
I-59	26			*ADF AREA (1)		
I-59	26	1	017-16565-609	*Upper Frame; ADF	1	
I-59	26	2	017-16505-100	*Rib; Shading	1	
I-59	26	3	017-16510-006	*Transfer Roller; ADF	1	
I-59	26	4	017-16610-000	*Balance Plate; Shading	1	
I-59	26	5	017-16609-002	*Guide; Shading	1	
I-59	26	6	017-16513-005	*Exit Roller (Upper); ADF	1	
I-59	26	7	017-16509-008	*Bracket; De-electricity Brush; ADF	1	
I-59	26	8	017-16545-004	*De-electricity Brush A; ADF	2	
I-59	26	9	017-16546-000	*De-electricity Brush B; ADF	1	
I-59	26	10	017-16507-501	*Original Guide (F); ADF	1	
I-59	26	11	017-16602-008	*Sheet Guide (A); ADF	1	
I-59	26	12	017-16603-004	*Sheet Guide (B); ADF	1	
I-59	26	13	017-16612-003	*Sheet; Shading	1	
I-59	26	14	017-16526-000	*Housing; 8P	4	
I-59	26	15	017-16611-007	*Stepped Screw M4	2	
I-59	26	16	017-16524-007	*Motor Cover; ADF	1	
I-59	26	17	017-16571-102	*ADF Motor	1	
I-59	26	18	017-16561-000	*Metal; 8M (2)	4	
I-59	26	19	017-16522-004	*Exit Pulley; ADF	1	
I-59	26	20	017-16587-009	*Spacer; Exit Pulley	1	
I-59	26	21	017-16528-002	*Transfer Pulley; ADF	1	
I-59	26	22		*Plastic E Ring	1	Ref.Pg.II-36
I-59	26	23	017-16586-002	*Link Plate; ADF	1	
I-59	26	24	017-16531-003	*Tension Pulley; ADF	1	
I-59	26	25	017-16523-000	*Main Gear; ADF	1	
I-59	26	26	017-16589-001	*Belt; 120	1	
I-59	26	27	017-16595-001	*Mount; Read Pulse Motor	1	
I-59	26	28	017-16572-001	*Read Pulse Motor	1	
I-59	26	29	017-16504-006	*Hook Plate; ADF	1	
I-59	26	30	017-16608-006	*Stepped Screw M3	1	
I-59	26	31	017-16514-001	*Open Lever; ADF	1	
I-59	26	32	017-16547-007	*Spring; ADF Lever	1	
I-59	26	33	017-16538-008	*Gear; ADF	1	
I-59	26	34	017-16532-000	*Shaft; Stripper Roller; ADF	1	
I-59	26	35	017-16535-009	*Stripper Roller; ADF	1	
I-59	26	36	018-16541-006	*Collar; Stripper Roller	1	
I-59	26	37	017-16530-007	*Pulley A; ADF	2	
I-59	26	38	017-16588-005	*Belt; 44	1	
I-59	26	39	018-16543-009	*Tension Pulley A; FB-ADF	1	
I-59	26	40	017-16533-006	*Pickup Roller (Upper); ADF	1	
I-59	26	41	017-16519-003	*Bracket; ADF Sensor	1	
I-59	26	42	017-16599-007	*Damper Plate; Shading	1	
I-59	26	43	017-16594-005	*Sheet; Sensor	1	
I-59	26	44	017-16579-006	*Original IN Sensor (Send)	1	
I-59	26	45	017-16597-004	*Sheet F; Sensor	1	
I-59	26	46	017-16576-007	*Original Regist. Sensor	1	
I-59	26	47	017-16575-000	*Original Det. Sensor	1	
I-59	26	48		*Pin; f 2 x 10	2	Ref.Pg.II-36
I-59	26	49		*Pin; f 2 x 12	1	Ref.Pg.II-36
I-59	26	50		*Pin; f 2 x 14	1	Ref.Pg.II-36
I-59	26	51		*Pin; f 2 x 8	1	Ref.Pg.II-36

Fig. 27 ADF AREA (1) (GR2710, GR2750, GR3750)



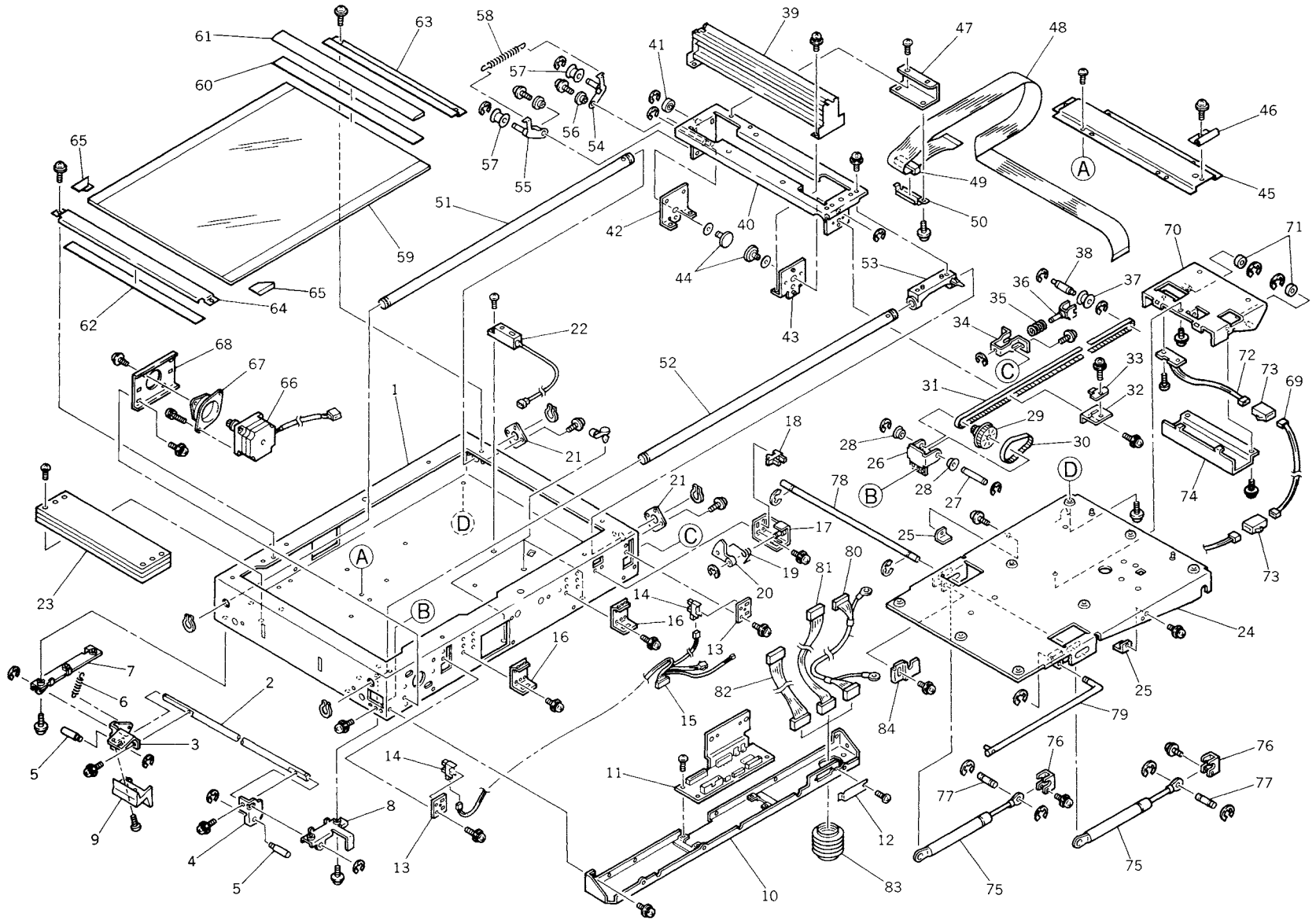
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-61	27			Unit/ADF; FB		
I-61	27			*ADF AREA (2)		
I-61	27	1	018-16520-009	*Original Guide Base (F); FB-ADF	1	
I-61	27	2	017-16542-005	*Roller (Lower); ADF	3	
I-61	27	3	017-16555-000	*Roller (Spring); ADF	3	
I-61	27	4	018-16590-007	*Roller Spring II; ADF	2	
I-61	27	5	018-16579-003	*Sheet; Pickup; FB-ADF	2	
I-61	27	6	018-16584-007	*Sheet; Original Guide Base (F)	2	
I-61	27	7	018-16568-001	*Original IN Sensor (Receive); FB-ADF	1	
I-61	27	8	018-16569-008	*Wire Harness; Original IN Sensor	1	
I-61	27	9	018-16502-108	*Glass Plate; Image Scanner	1	
I-61	27	10	018-16533-100	*Glass Holder R; Image Scanner	1	
I-61	27	11	018-16534-107	*Glass Holder L; Image Scanner	1	
I-61	27	12	018-16509-200	*Side Frame R; FB-ADF	1	
I-61	27	13	018-16508-106	*Side Frame L; FB-ADF	1	
I-61	27	14	018-16548-000	*Metal; 8M	1	
I-61	27	15	018-16552-008	*Spacer; Exit Roller	1	
I-61	27	16	018-16578-201	*Free Bushing	1	
I-61	27	17	018-16554-000	*Metal; Exit Roller	1	
I-61	27	18	018-16538-005	*Pickup Shaft; FB-ADF	1	
I-61	27	19	018-16551-001	*Metal; 6	2	
I-61	27	20	018-16562-003	*Pickup Solenoid; FB-ADF	1	
I-61	27	21	018-16557-107	*Spring; Pickup Solenoid	1	
I-61	27	22	018-16527-003	*Arm; Pickup Solenoid	1	
I-61	27	23	018-16592-000	*Original Guide Base (R); FB-ADF	1	
I-61	27	24	018-16593-006	*Exit Wheel; ADF; FB	2	
I-61	27	25	018-16517-008	*Bracket; ADF SW	1	
I-61	27	26	017-16560-003	*Actuator; ADF SW	1	
I-61	27	27	018-16570-006	*ADF SW; FB	1	
I-61	27	28	018-16571-002	*Wire Harness; FB-ADF SW	1	
I-61	27	29	018-16528-000	*Frame B; FB-Original Guide	1	
I-61	27	30	017-16598-108	*Damper Plate; Pickup; ADF	1	
I-61	27	31	018-16580-001	*Spacer; Stripper; FB-ADF	1	
I-61	27	32	018-16553-004	*Spring; Stripper Arm	1	
I-61	27	33	018-16529-006	*Stripper Arm; FB-ADF	1	
I-61	27	34	018-16501-004	*Stripper Pad; FB-ADF	1	
I-61	27	35	018-16560-000	*Pickup Shaft; FB-ADF	1	
I-61	27	36	018-16530-004	*Pickup Arm; FB-ADF	1	
I-61	27	37	018-16531-108	*Pickup Pad Holder; FB-ADF	1	
I-61	27	38	018-16574-109	*Pickup Pad; FB-ADF	1	
I-61	27	39	018-16305-302	Cover B; FB-ADF	1	
I-61	27	40	550-20760-000	Seal; Image Scanner	1	

Fig. 28 ADF AREA (2) (GR2710, GR2750, GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-63	28			Unit/ADF; FB		
I-63	28			*ADF AREA (1)		
I-63	28	1	018-16512-200	*Upper Frame; FB-ADF	1	
I-63	28	2	018-16543-009	*Tension Pulley A; FB-ADF	2	
I-63	28	3	018-16506-006	*Stopper Plate; FB-ADF	1	
I-63	28	4	018-16507-100	*Tension Plate; FB-ADF	1	
I-63	28	5	018-16510-003	*Tension Pulley B; FB-ADF	1	
I-63	28	6	018-16546-008	*Spacer; Main Gear; FB-ADF	1	
I-63	28	7	018-16503-104	*Main Gear; FB-ADF	1	
I-63	28	8	018-16548-000	*Metal; 8M	4	
I-63	28	9	018-16513-002	*Transfer Roller; FB-ADF	1	
I-63	28	10	018-16547-004	*Metal; 8P	2	
I-63	28	11	018-16542-100	*Pulley; Transfer Roller	1	
I-63	28	12		*Pin; f 2 x 14	1	Ref.Pg.II-36
I-63	28	13	018-16572-009	*Belt B; 56	1	
I-63	28	14	018-16544-005	*Pulley; Read Roller	1	
I-63	28	15		*Pin; f 2 x 10	1	Ref.Pg.II-36
I-63	28	16	018-16550-102	*Housing; Read Roller	2	
I-63	28	17	017-16562-006	*Spring; Read Roller	2	
I-63	28	18	018-16516-109	*Read Roller	1	
I-63	28	19	018-16585-003	*Belt; 118	1	
I-63	28	20	018-16545-001	*Exit Pulley; FB-ADF	1	
I-63	28	21	018-16559-002	*Spring L; FB-ADF	1	
I-63	28	22	018-16549-007	*Housing; Exit Roller	2	
I-63	28	23	018-16558-006	*Spring R; FB-ADF	1	
I-63	28	24	018-16552-008	*Spacer; Exit Roller	1	
I-63	28	25	018-16514-009	*Exit Roller (Upper); FB-ADF	1	
I-63	28	26	018-16577-000	*Bushing; FB-ADF	3	
I-63	28	27	018-16555-007	*De-electricity Brush A; FB-ADF	2	
I-63	28	28	017-16546-000	*De-electricity Brush B; ADF	1	
I-63	28	29	018-16591-003	*Guide Plate; FB-ADF	1	
I-63	28	30	018-16522-001	*Bracket; ADF Motor	1	
I-63	28	31	018-16561-104	*ADF Motor; FB	1	
I-63	28	32	018-16518-101	*Motor Cover; FB-ADF	1	
I-63	28	33	018-16582-004	*Bushing (2); ADF Motor	1	
I-63	28	34	018-16581-008	*Bushing (1); ADF Motor	1	
I-63	28	35	018-16583-000	*Bushing (3); ADF Motor	1	
I-63	28	36	017-51000-100	*ADF PCB	1	
I-63	28	37	018-16537-009	*Bracket; Original Regist. Sensor	1	
I-63	28	38	018-16565-002	*Original Regist. Sensor	1	
I-63	28	39	018-16535-103	*Bracket; Original Out Sensor	1	
I-63	28	40	018-16566-009	*Original Out Sensor	1	
I-63	28	41	018-16536-002	*Bracket; Original Det. Sensor	1	
I-63	28	42	018-16564-006	*Original Det. Sensor	1	
I-63	28	43	018-16523-008	*Hook Plate; FB-ADF	1	
I-63	28	44	018-16532-007	*Open Lever; FB-ADF	1	
I-63	28	45	018-16504-003	*Stepped Screw; M4 x 13	1	
I-63	28	46	018-16556-003	*Spring; Open Lever	2	
I-63	28	47	018-16575-008	*Collar; Pickup Roller; FB-ADF	1	
I-63	28	48	017-16530-007	*Pulley A; ADF	2	
I-63	28	49	018-16540-000	*Pickup Roller (Upper); FB-ADF	1	
I-63	28	50	017-16588-005	*Belt; 44	1	
I-63	28	51		*Pin; f 2 x 10	1	Ref.Pg.II-36
I-63	28	52	018-16541-006	*Collar; Stripper Roller	1	
I-63	28	53	017-16535-009	*Stripper Roller; ADF	1	
I-63	28	54	018-16539-001	*Shaft; Stripper Roller; FB-ADF	1	
I-63	28	55	018-16526-007	*Spacer; WHG	1	
I-63	28	56		*Pin; f 2 x 12	1	Ref.Pg.II-36
I-63	28	57	017-16538-008	*Gear; ADF	1	
I-63	28	58	018-16563-000	*Read Pulse Motor; FB-ADF	1	
I-63	28	59	017-16595-001	*Mount; Read Pulse Motor	1	
I-63	28	60	018-16519-000	*Original Guide (F); FB-ADF	1	
I-63	28	61	018-16576-004	*Sheet Guide; FB-ADF	2	
I-63	28	62	018-16567-005	*Original IN Sensor (Send)	1	
I-63	28	63	018-55003-003	Wire Harness; ADF (FB)	1	

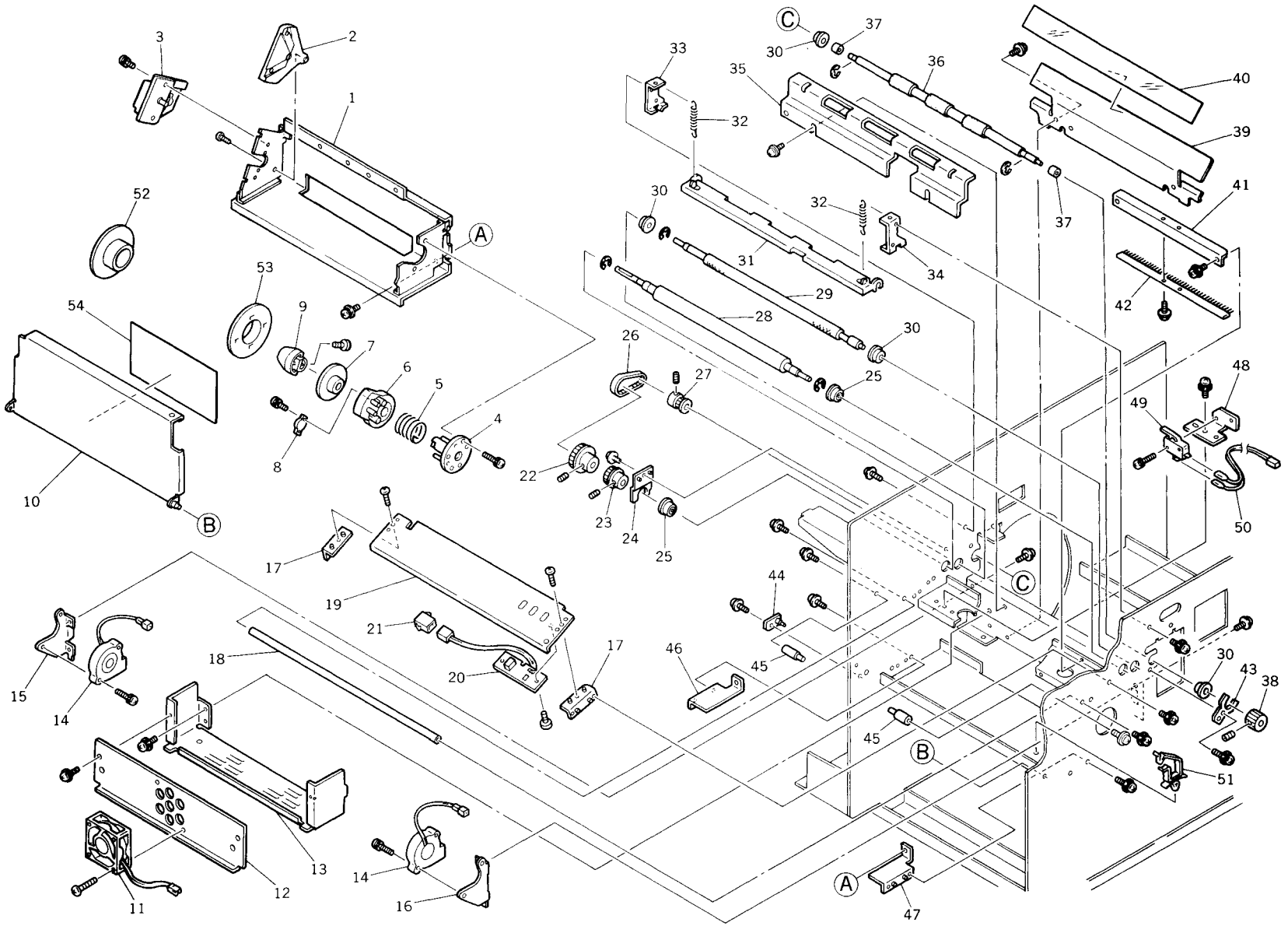
Fig. 29 SCANNER AREA



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-65	29		018-96001-053	Unit/Scanner FB; 2710		
I-65	29		019-96005-050	Unit/Scanner FB; 2750		
I-65	29		019-96011-050	Unit/Scanner FB; 3750		
I-65	29	1	019-16050-107	*Main Frame; FB-Scanner	1	
I-65	29	2	018-16217-004	*Hook Shaft; FB	1	2750, 2710
I-65	29	2	019-26214-000	*Hook Shaft; FB; A3	1	3750
I-65	29	3	018-16220-005	*Hook Base (F); FB-Hook Shaft	1	
I-65	29	4	018-16222-105	*Hook Base (R); FB-Hook Shaft	1	
I-65	29	5	018-16218-000	*Shaft; Hook Base	2	
I-65	29	6	018-16223-004	*Spring; Hook Shaft	1	
I-65	29	7	018-16225-104	*Bracket (F); Hook Shaft	1	
I-65	29	8	018-16227-204	*Bracket (R); Hook Shaft	1	
I-65	29	9	018-16224-000	*Open Lever; Hook Shaft	1	
I-65	29	10	018-16060-202	*Back Frame; FB-Scanner	1	
I-65	29	11	018-96050-008	*Flat Bed PCB	1	
I-65	29	12	018-16064-003	*Blind Plate; FB-Back Frame	1	
I-65	29	13	018-16031-105	*Bracket; FB-Pos. Sensor	2	
I-65	29	14	443-30003-003	*Sensor; LG-203D	2	
I-65	29	15	018-55001-108	*Wire Harness; FB	1	
I-65	29	16	018-16253-000	*Hinge Bracket; FB-Scanner	2	
I-65	29	17	018-16047-109	*Bracket; Stage Cover Sensor	1	
I-65	29	18	443-30003-003	*Sensor; LG-203D	1	
I-65	29	19	018-16035-003	*Actuator Spring; Stage Cover Sensor	1	
I-65	29	20	018-16032-101	*Actuator Stage Cover Sensor	1	
I-65	29	21	018-16037-006	*Adj. Plate; FB-Slide Shaft	2	
I-65	29	22	018-60000-004	*Original Det. Sensor; FB	1	
I-65	29	23	018-16255-003	*Balance Weight; FB	8	
I-65	29	24	018-26201-408	*Bottom Plate; FB-Scanner	1	2750, 2710
I-65	29	24	019-26202-509	*Bottom Plate; FB-Scanner	1	3750
I-65	29	25	018-16250-001	*Damper Hook; FB-Scanner	2	
I-65	29	26	018-16018-001	*Drive Pulley Holder; FB-Scanner	1	
I-65	29	27	018-16017-005	*Drive Pulley Shaft; FB-Scanner	1	
I-65	29	28	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
I-65	29	29	611-30090-000	*Pulley; P63/20-2M-6; HTD	1	
I-65	29	30	620-82006-007	*Belt; 106100 x 6 HTD	1	
I-65	29	31	620-89996-002	*Belt; 106614 x 6 HTD	1	
I-65	29	32	018-16019-008	*Belt Stand Plate; FB-Scanner	1	
I-65	29	33	018-16020-006	*Belt Holder Plate; FB-Scanner	1	
I-65	29	34	018-16023-005	*Tension Holder; FB-Scanner	1	
I-65	29	35	018-16027-000	*Tension Spring; FB-Scanner	1	
I-65	29	36	018-16024-001	*Tension Plate; FB-Scanner	1	
I-65	29	37	611-01420-000	*Pulley; f 14 x 8	1	
I-65	29	38	018-16022-009	*Tension Shaft; FB-Scanner	1	
I-65	29	39	018-60021-206	*Image Scanner; CIPSMA301	1	2710
I-65	29	39	019-60011-003	*Image Scanner; CIPSMA401-GR	1	3750, 2750
I-65	29	40	018-16013-301	*Carriage; Image Scanner	1	
I-65	29	41	600-06172-000	*Bearing; F-606ZZ1	1	
I-65	29	42	018-16002-105	*Scanner Holder (F)	1	
I-65	29	43	018-16003-209	*Scanner Holder (R)	1	
I-65	29	44	018-16004-000	*Adj. Pin; Scanner Holder	2	
I-65	29	45	018-16043-006	*Cover Plate; Image Flexible Wire	1	
I-65	29	46	018-16044-002	*Ground Plate; FB-Scanner	1	
I-65	29		018-96075-000	*Image Flexible Wire Ass'y		
I-65	29	47	018-16030-001	**Wire Stand; FB-Image	1	
I-65	29	48	018-55000-101	**Image Flexible Wire	1	
I-65	29	49	435-00018-004	**TDK Core; HF70SH40 x 1.3 x 8	1	
I-65	29	50	018-16045-106	**Core Holder	1	
I-65	29	51	018-16036-107	*Slide Shaft; FB-Scanner	1	
I-65	29	52	019-16036-007	*Slide Shaft B; FB-Scanner	1	
I-65	29	53	019-16070-205	*Slide Guide; FB-Scanner	1	
I-65	29	54	019-16002-102	*Arm (L); Carriage	1	
I-65	29	55	019-16004-105	*Arm (R); Carriage	1	
I-65	29	56	018-16011-007	*Boss; Carriage	1	
I-65	29	57	018-16005-007	*Guide Wheel; Carriage	2	
I-65	29	58	018-16012-003	*Arm Spring; Carriage	1	
I-65	29	59	018-16040-104	*Stage Glass	1	
I-65	29	60	018-16066-006	*Shading Plate (L)	1	
I-65	29	61	018-16042-107	*Original Stopper	1	
I-65	29	62	018-16067-100	*Shading Plate (R)	1	
I-65	29	63	018-16038-002	*Glass Holder (L)	1	
I-66	29	64	018-16039-009	*Glass Holder (R)	1	
I-66	29	65	018-16071-000	*Protection Tape; Stage Glass	2	
I-66	29	66	018-65000-002	*R Pulse Motor; FB	1	
I-66	29	67	018-16029-003	*Shock-Absorbent Rubber; R Pulse M.	1	
I-66	29	68	018-16028-007	*Bracket; R Pulse Motor	1	
I-66	29	69	019-55024-105	*Wire Harness; Disposal Box Master Sensor	1	
I-66	29	70	017-24148-103	Disposal Box Guide	1	

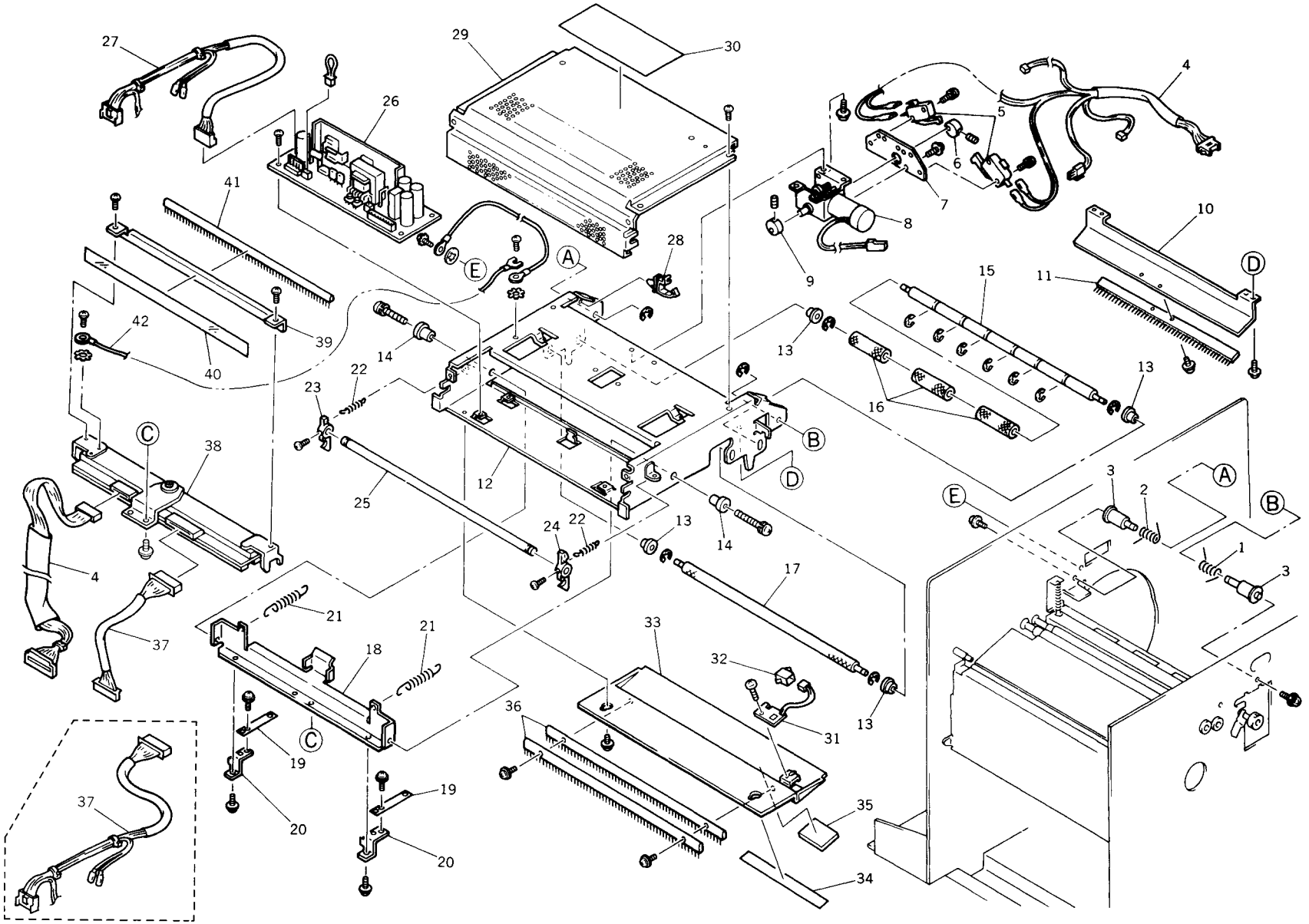
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-66	29	71	017-24151-007	Guide Collar; Disposal Box Guide	2	
I-66	29	72	019-60000-001	Disposal Box Master Sensor	1	
I-66	29	73		*Junction Connector; 3P	2	Ref.Pg.II-36
I-66	29	74	017-24154-006	Sensor Cover; Disposal Box Guide	1	
I-66	29	75	610-00002-207	Damper; FB	2	
I-66	29	76	019-16215-009	Damper Bottom Bracket	2	
I-66	29	77	019-16214-100	Shaft; Damper Bottom Bracket	2	
I-66	29	78	019-27240-102	Shaft; Damper	1	
I-66	29	79	019-17255-004	Support Shaft Lock	1	
I-66	29	80	019-55011-003	Wire Harness; Image	1	
I-66	29	81	018-55006-002	Wire Harness; FB	1	
I-66	29	82	018-55003-003	Wire Harness; ADF (FB)	1	
I-66	29	83	018-16065-000	Wire Harness Tubing	1	
I-66	29	84	019-17241-208	Shaft Stopper; Damper	1	

Fig. 30 MASTER-MAKING AREA (1) (GR1700, GR1750, GR2710, GR2750)



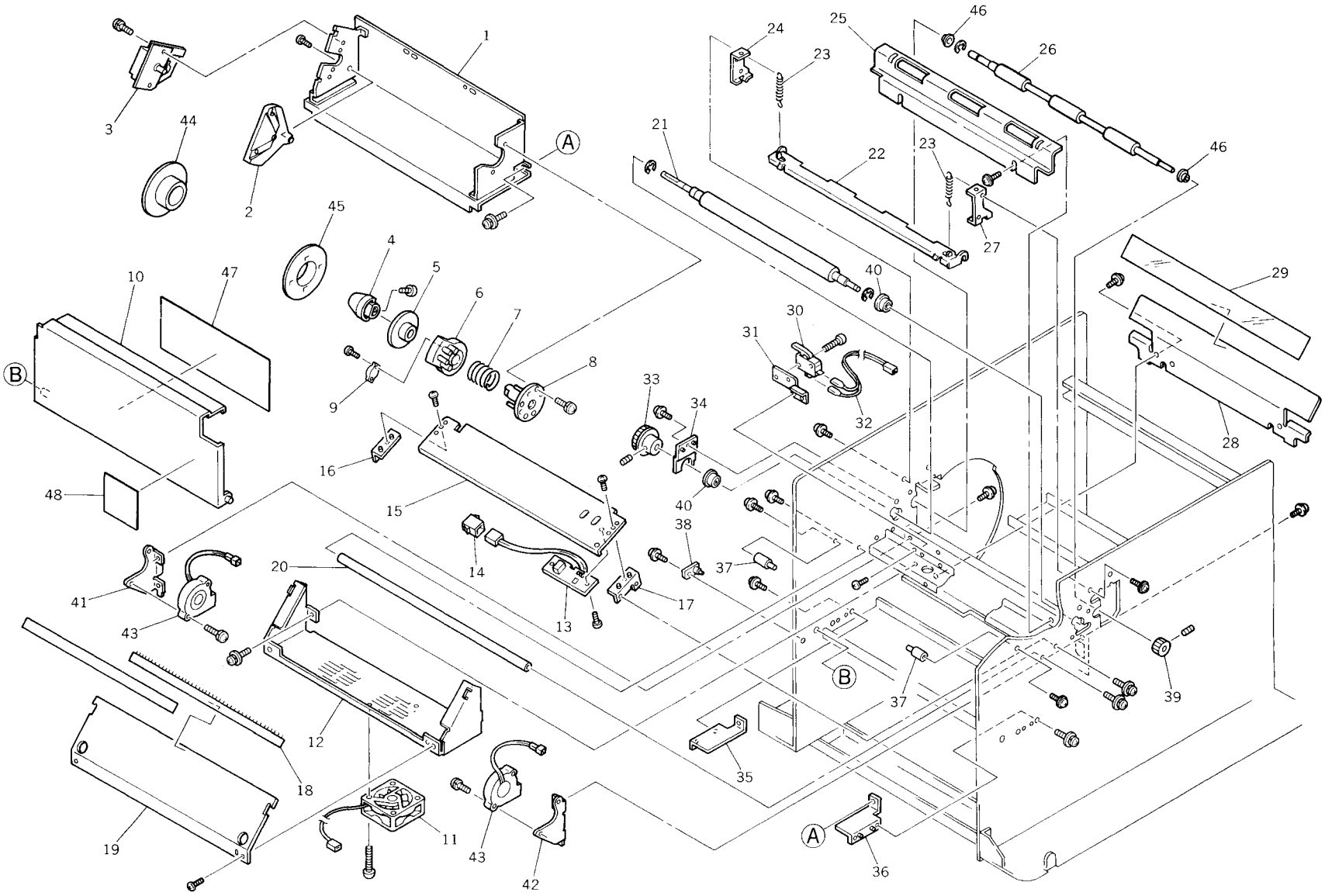
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-69	30		017-95280-100	Unit/Master Roll Holder III; B4		
I-69	30		017-95281-009	Unit/Master Roll Holder III; A4		
I-69	30	1	017-25201-105	*Master Roll Holder III; B4	1	B4
I-69	30	1	017-25203-000	*Master Roll Holder III; A4	1	A4, L
I-69	30	2	017-15281-003	*Guide Holder D; Master Holder	1	
I-69	30	3	017-95250-006	*Damper Gear Ass'y	1	B4
I-69	30	3	017-95251-002	*Damper Gear Ass'y; A4	1	A4, L
I-69	30		017-95246-106	*Guide Flange III Ass'y	1	B4
I-69	30		017-95247-005	*Guide Flange III A4 Ass'y	1	A4, L
I-69	30	4	019-15274-001	**Shaft; Guide Flange	1	
I-69	30	5	019-15273-005	**Spring; Guide Flange	1	
I-69	30	6	019-15270-006	**Damper Case	1	
I-69	30	7	019-15269-008	**Damper Gear	1	
I-69	30	8	610-00001-006	**HG Damper; 50F	1	B4
I-69	30	8	610-00005-001	**HG Damper; 2G50-L	1	A4, L
I-69	30	9	019-15277-000	**Guide Flange; Master Holder	1	
I-69	30	10	017-15217-003	Cover; Master Roll Holder	1	
I-69	30		017-95096-007	Stocker Ass'y II		
I-69	30	11	017-65011-007	*Loading Fan; Stocker	1	
I-69	30	12	017-25017-002	*Plate A; Stocker	1	
I-69	30	13	017-25016-103	Stocker	1	
I-69	30	14	019-65005-001	Master Removal Fan	2	
I-69	30	15	017-24152-100	Bracket F; Master Removal Fan	1	
I-69	30	16	017-24153-107	Bracket R; Master Removal Fan	1	
I-69	30	17	017-15124-005	Stay; Set Guide Plate	2	
I-69	30	18	017-25178-006	Set Guide Shaft	1	
I-69	30		017-95072-000	Set Guide Plate Ass'y II; B4		B4
I-69	30	19	017-25120-008	*Set Guide Plate II; B4	1	
I-69	30	20	017-60014-105	*Master End Sensor (Send)	1	
I-69	30	21		**Junction Connector; 4P	1	Ref.Pg.II-36
I-69	30		017-95073-007	Set Guide Plate Ass'y II; A4		A4, L
I-69	30	19	017-25121-004	*Set Guide Plate II; A4	1	
I-69	30	20	017-60014-105	*Master End Sensor (Send)	1	
I-69	30	21		**Junction Connector; 4P	1	Ref.Pg.II-36
I-69	30	22	000-10126-002	Pulley G; Original Feed Roller	1	
I-69	30	23	011-15120-006	Pulley A; Write Roller	1	
I-69	30	24	017-15108-000	Fixing Plate; Bearing	1	
I-69	30	25	600-50059-017	Bearing; FLW688ZZ	2	
I-69	30	26	620-20503-004	Belt; B50M x L3.2	1	
I-69	30	27	009-35214-009	Pulley PM (16); Exit Roller	1	
I-69	30	28	011-95077-009	Write Roller; 40	1	
I-69	30	29	011-15009-105	Catch Roller (Lower); M. -M.	1	
I-69	30	30	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	4	
I-69	30	31	017-15102-001	Master Guide Plate	1	
I-69	30	32	014-15146-007	Spring; Master Guide Plate	2	
I-69	30	33	014-15144-101	Spring Hanger L; Master Guide Plate	1	
I-69	30	34	014-15145-108	Spring Hanger R; Master Guide Plate	1	
I-69	30	35	017-15103-105	Guide Plate; Load	1	
I-69	30	36	017-15101-005	Load Roller (Lower); M. -M.	1	
I-69	30	37	607-50806-409	Liner; R-MLC0806M	2	
I-69	30	38	011-15110-000	Pulley; Loading Roller (Lower)	1	
I-69	30	39	017-24146-003	Bracket; Aero Guide Sheet	1	
I-69	30	40	017-24147-000	Aero Guide Sheet	1	
I-69	30	41	017-15104-004	Bracket; De-electricity Brush	1	
I-69	30	42	011-15041-009	De-electricity Brush	1	
I-69	30	43	017-15107-003	Metal Fixing Plate	1	
I-69	30	44	017-15234-005	Set Plate; Master Holder Cover	1	
I-69	30	45	011-15001-007	Support Shaft	2	
I-69	30	46	017-15214-004	Holder Stay F	1	
I-69	30	47	017-15213-008	Holder Stay R	1	
I-69	30		017-95011-001	Master Loading Unit SW Ass'y		
I-69	30	48	017-25113-001	*Bracket; Micro-SW; M. -M.	1	
I-69	30	49	443-00120-501	*Micro-SW; E21-51N	1	
I-69	30	50	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
I-69	30	51	665-02025-601	Wire Saddle; LWS-2N	1	
I-69	30	52	019-15281-105	Flange F; Master Roll	1	
I-69	30	53	019-15282-101	Flange R; Master Roll	1	
I-69	30	54	550-20987-005	Seal; Setting Master	1	
I-69	30	54	550-20988-001	Seal; Setting Master; Pic.	1	

Fig. 31 MASTER-MAKING AREA (2) (GR1700, GR1750, GR2710, GR2750)



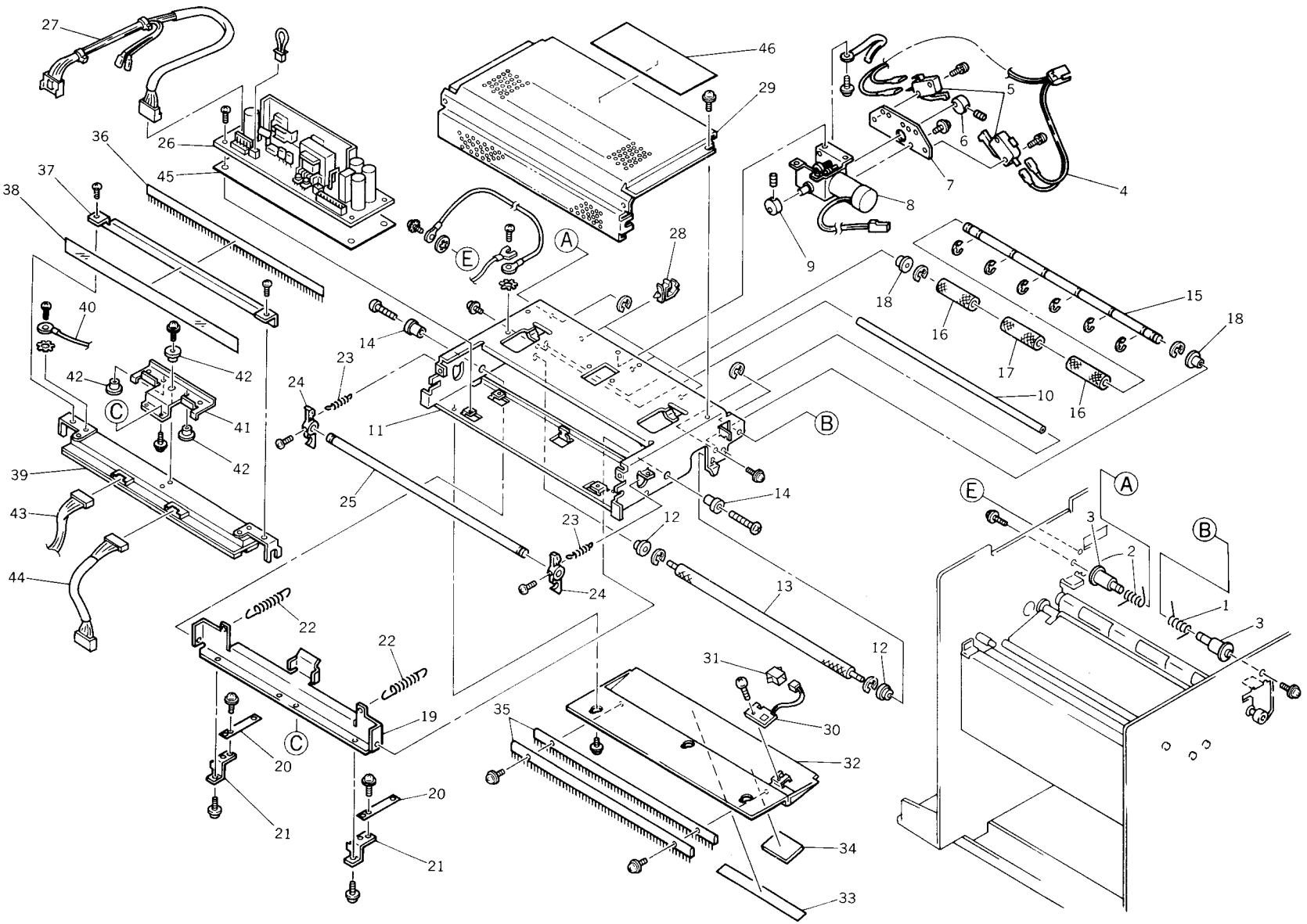
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-71	31		017-95004-005	Unit/Master Making		1700
I-71	31		017-95003-009	Unit/Master Making		Other
I-71	31	1	011-15056-006	*Spring (Right); M. -M.	1	
I-71	31	2	011-15055-000	*Spring (Left); M. -M.	1	
I-71	31	3	014-15021-000	*Fulcrum III; M. -M.	2	
I-71	31	4	017-55023-104	*Wire Harness; M. -M. -Image	1	1700
I-71	31	4	017-55025-107	*Wire Harness; M. -M. -Image; T40	1	Other
I-71	31	5	443-00120-609	*Micro-SW; E21-91N	2	
I-71	31	6	011-15708-100	*Switch Cam	1	
I-71	31	7	011-15710-008	*Bracket; Micro-SW	1	
I-71	31	8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
I-71	31	9	011-15117-005	*Cam; Thermal Pressure Motor	1	
I-71	31	10	017-15006-002	*Bracket; De-electricity Brush	1	
I-71	31	11	011-15041-009	*De-electricity Brush	1	
I-71	31	12	017-25005-004	*Frame A; M. -M.	1	
I-71	31	13	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	4	
I-71	31	14	011-15004-006	*Fulcrum; TPH	2	
I-71	31	15	017-15008-005	*Shaft; Load Roller	1	
I-71	31	16	017-15009-001	*Load Roller	3	
I-71	31	17	017-15007-106	*Catch Roller (Upper)	1	
I-71	31	18	011-15704-105	*Bracket; TPH	1	
I-71	31	19	011-15716-006	*Pressure Assist Plate	2	
I-71	31	20	011-15717-002	*Bracket; Pressure Assist Plate; K-TPH	2	1700
I-71	31	20	011-15751-006	*Bracket; Pressure Assist Plate; T-TPH	2	Other
I-71	31	21	011-15718-106	*Spring; TPH Pressure	2	
I-71	31	22	011-15098-000	*Hook Spring	2	
I-71	31	23	017-15015-001	*Open/Close Hook II	1	
I-71	31	24	011-15013-005	*Open/Close Hook	1	
I-71	31	25	011-15010-006	*Shaft; Open/Close Hook	1	
I-71	31	26	019-51008-105	Sub-Power Supply PCB VI H	1	1750, 2750
I-71	31	27	017-55011-203	Wire Harness; S. Power	1	1750, 2750
I-71	31	28	665-02025-601	Wire Saddle; LWS-2N	1	
I-71	31	29	017-15010-000	Cover A; M. -M.	1	
I-71	31	30	550-20671-105	Seal; M. -M.	1	
I-71	31	30	550-20672-101	Seal; M. -M.; Pic.	1	
I-71	31	31	017-60015-004	Master End Sensor (Receive)	1	
I-71	31	32		*Junction Connector; 3P	1	Ref.Pg.II-36
I-71	31	33	017-25011-004	Copy Guide Plate II (Lower); B4	1	B4
I-71	31	33	017-25014-003	Copy Guide Plate II (Lower); A4	1	A4, L
I-71	31	34	550-20118-104	TPH Seal	1	
I-71	31	35	014-15013-007	Sheet; Light Absorber; M. -M.	1	
I-71	31	36	011-15051-004	De-electricity Bar; M. -M.	2	
I-71	31	37	019-55027-007	Wire Harness; TPH-Power	1	1750, 2750
I-71	31	37	019-55050-203	Wire Harness; S. Power N	1	1700, 2710
I-71	31		017-95042-004	TPH Ass'y; T400 GR		1750, 2750
I-71	31	38		*TPH 260 R22 Ass'y	1	
I-71	31	39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
I-71	31	40	011-15035-009	*Protection Sheet A; TPH	1	
I-71	31	41	011-15036-005	*De-electricity Brush; TPH	1	
I-71	31	42	488-90003-101	*Ground Wire; U3-100-R3	1	
I-71	31		017-95043-000	TPH Ass'y; T300GR		2710
I-71	31	38		*TPH 260 R21 Ass'y	1	
I-71	31	39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
I-71	31	40	011-15035-009	*Protection Sheet A; TPH	1	
I-71	31	41	011-15036-005	*De-electricity Brush; TPH	1	
I-71	31	42	488-90003-101	*Ground Wire; U3-100-R3	1	
I-71	31		017-95044-007	TPH Ass'y; K300GR		1700
I-71	31	38		*TPH 260-12MGT-RS	1	
I-71	31	39	011-15734-004	*Bracket; De-electricity Brush;K-TPH	1	
I-71	31	40	011-15035-009	*Protection Sheet A; TPH	1	
I-71	31	41	011-15733-008	*De-electricity Brush; K-TPH	1	
I-71	31	42	488-90003-101	*Ground Wire; U3-100-R3	1	

Fig. 32 MASTER-MAKING AREA (1) (GR3750)



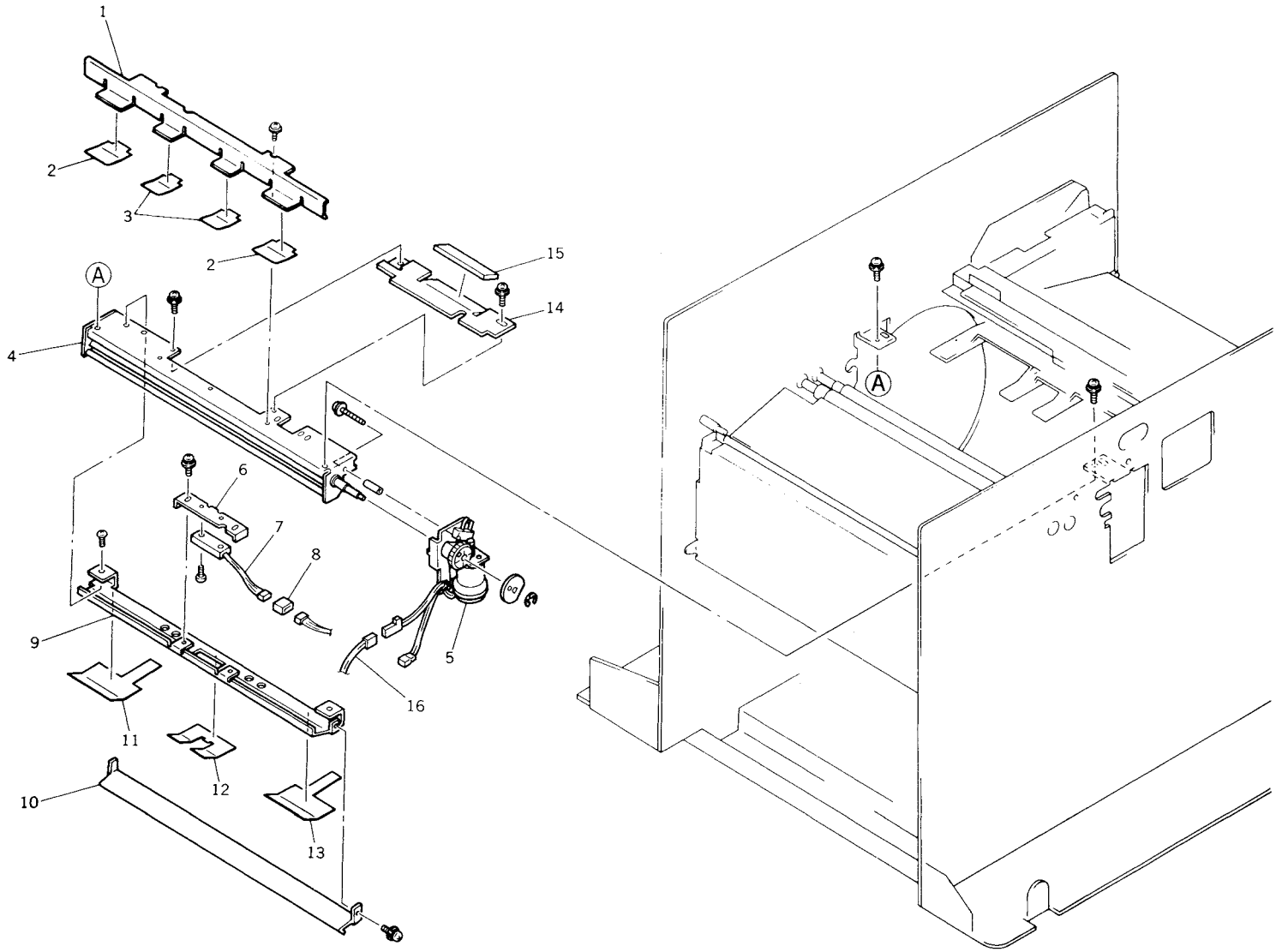
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-73	32		019-95200-100	Unit/Master Roll Holder; A3		
I-73	32	1	019-25201-002	*Master Roll Holder; A3	1	
I-73	32	2	017-15281-003	*Guide Holder D; Master Holder	1	
I-73	32	3	019-95220-101	*Damper Gear Ass'y	1	
I-73	32		019-95210-106	*Guide Flange Ass'y A3	1	
I-73	32	4	019-15277-000	**Guide Flange; Master Holder	1	
I-73	32	5	019-15269-008	**Damper Gear	1	
I-73	32	6	019-15270-006	**Damper Case	1	
I-73	32	7	019-15273-005	**Spring; Master Holder	1	
I-73	32	8	019-15274-001	**Shaft Flange; Master Holder	1	
I-73	32	9	610-00006-008	**HG Damper; 2G50-J	1	
I-73	32	10	014-15210-201	Cover; Master Roll Holder	1	
I-73	32		019-95095-005	Stocker Ass'y; A3		
I-73	32	11	017-65011-007	*Loading Fan; Stocker	1	
I-73	32	12	019-25111-003	*Stocker	1	
I-73	32		019-95070-002	Set Guide Plate Ass'y; A3		
I-73	32	13	017-60014-105	*Master End Sensor (Send)	1	
I-73	32	14		**Junction Connector; 4P	1	Ref.Pg.II-36
I-73	32	15	019-25121-009	*Set Guide Plate; A3	1	
I-73	32	16	014-15175-007	Stay L; Set Guide Plate	1	
I-73	32	17	014-15174-000	Stay R; Set Guide Plate	1	
I-73	32	18	014-15106-005	De-electricity Brush; A3	1	
I-73	32	19	019-25112-000	Stocker Cover	1	
I-73	32	20	014-15178-200	Set Guide Shaft	1	
I-73	32	21	014-95076-101	Write Roller; A3	1	
I-73	32	22	014-15131-107	Master Guide Plate; A3	1	
I-73	32	23	014-15146-007	Spring; Master Guide Plate	2	
I-73	32	24	014-15144-101	Spring Hanger L; Master Guide Plate	1	
I-73	32	25	014-15191-100	Guide Plate; Load; A3	1	
I-73	32	26	014-15102-000	Load Roller (Lower); M. -M.	1	
I-73	32	27	014-15145-108	Spring Hanger R; Master Guide Plate	1	
I-73	32	28	019-24126-007	Bracket; Aero Guide Sheet	1	
I-73	32	29	019-24127-100	Aero Guide Sheet; A3	1	
I-73	32		019-95010-000	Master Loading Unit SW Ass'y		
I-73	32	30	443-00120-501	*Micro-SW; E21-51N	1	
I-73	32	31	014-15179-002	*Bracket; Micro-SW; M. -M.	1	
I-73	32	32	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
I-73	32	33	000-10126-002	Pulley G; Original Feed Roller	1	
I-73	32	34	014-15182-003	Fixing Plate; Pulley G	1	
I-73	32	35	017-15214-004	Holder Stay F	1	
I-73	32	36	017-15213-008	Holder Stay R	1	
I-73	32	37	011-15001-007	Support Shaft	2	
I-73	32	38	014-15214-002	Set Plate; Cover	1	
I-73	32	39	011-15110-000	Pulley; Loading Roller (Lower)	1	
I-73	32	40	600-50059-017	Bearing; FLW688ZZ	2	
I-73	32	41	017-24152-100	Bracket F; Master Removal Fan	1	
I-73	32	42	017-24153-107	Bracket R; Master Removal Fan	1	
I-73	32	43	019-65005-001	Master Removal Fan	2	
I-73	32	44	019-15281-105	Flange F; Master Roll	1	
I-73	32	45	019-15282-101	Flange R; Master Roll	1	
I-73	32	46	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	2	
I-73	32	47	550-20987-005	Seal; Setting Master	1	
I-73	32	47	550-20988-001	Seal; Setting Master; Pic.	1	
I-73	32	48	550-21073-007	Seal; P. -Rcv. -T.; Caution	1	

Fig. 33 MASTER-MAKING AREA (2) (GR3750)



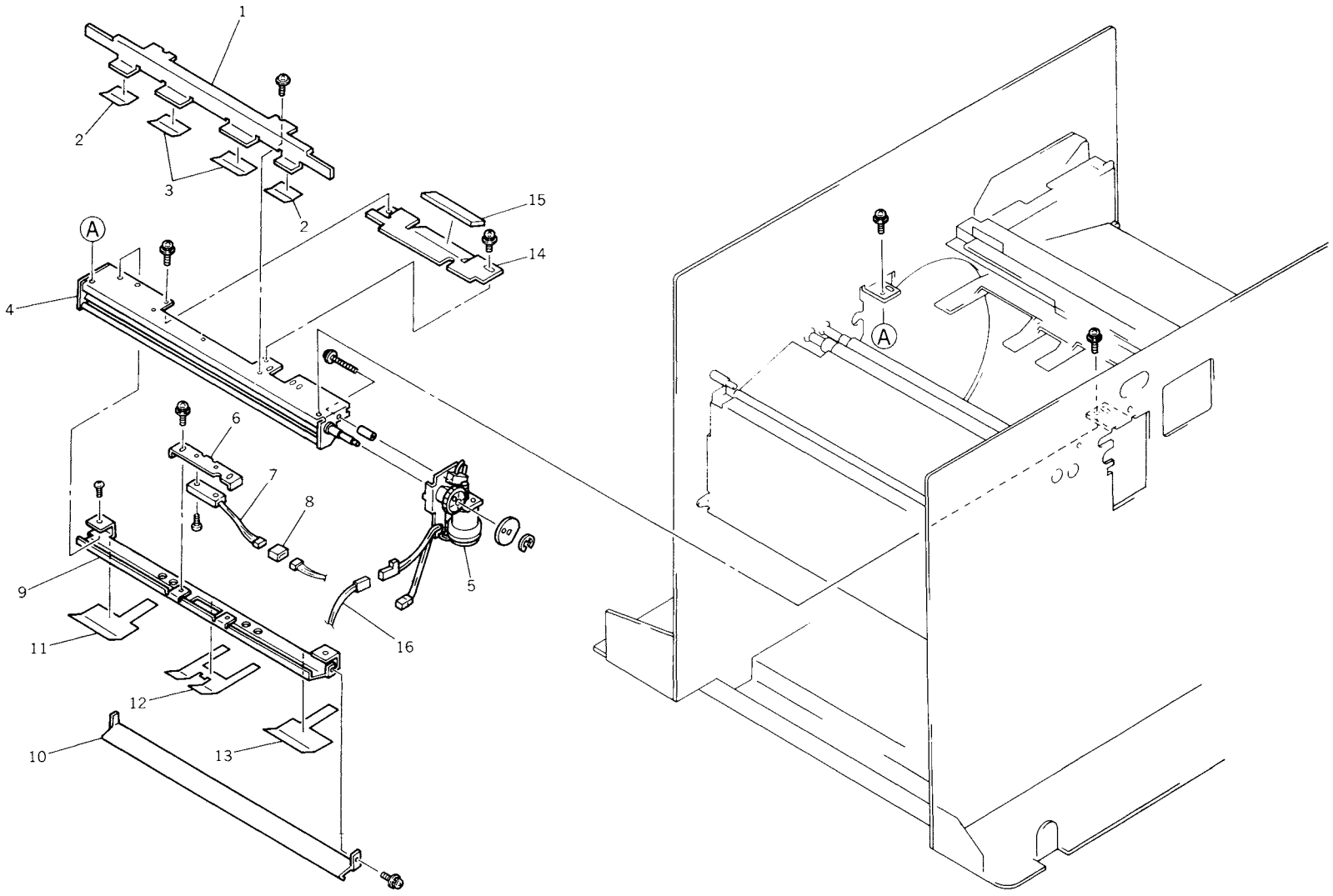
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-75	33		019-95000-004	Unit/Master Making; A3		
I-75	33	1	011-15056-006	*Spring (Right); M. -M.	1	
I-75	33	2	011-15055-000	*Spring (Left); M. -M.	1	
I-75	33	3	014-15021-000	*Fulcrum III; M. -M.	2	
I-75	33	4	017-55025-107	*Wire Harness; M. -M.-Image; T40	1	
I-75	33	5	443-00120-609	*Micro-SW; E21-91N	2	
I-75	33	6	011-15708-100	*Switch Cam	1	
I-75	33	7	011-15710-008	*Bracket; Micro-SW	1	
I-75	33	8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
I-75	33	9	011-15117-005	*Cam; Thermal Pressure Motor	1	
I-75	33	10	014-15028-004	*Reinforce Shaft	1	
I-75	33	11	019-25001-003	*Frame A; M. -M.	1	
I-75	33	12	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	2	
I-75	33	13	014-15018-009	*Catch Roller (Upper); A3	1	
I-75	33	14	011-15004-006	*Fulcrum; TPH	2	
I-75	33	15	019-25007-001	*Shaft; Load Roller	1	
I-75	33	16	017-15009-001	*Load Roller	2	
I-75	33	17	014-15007-007	*Load Roller	1	
I-75	33	18	607-13000-607	*Metal; F6 x 9 x 7; 11 x 1	2	
I-75	33	19	014-15004-008	*Bracket; TPH; A3	1	
I-75	33	20	014-15022-006	*Pressure Assist Plate	2	
I-75	33	21	014-15020-100	*Bracket; Pressure Assist Plate	2	
I-75	33	22	011-15718-106	*Spring; TPH Pressure	2	
I-75	33	23	011-15098-000	*Hook Spring	2	
I-75	33	24	011-15013-005	*Open/Close Hook	2	
I-75	33	25	014-15008-003	*Shaft; Open/Close Hook; A3	1	
I-75	33	26	019-51008-105	Sub-Power Supply PCB VI H	1	
I-75	33	27	017-55011-203	Wire Harness; S. Power	1	
I-75	33	28	665-02025-601	Wire Saddle; LWS-2N	1	
I-75	33	29	019-25010-002	Cover A; M. -M.	1	
I-75	33	30	017-60015-004	Master End Sensor (Receive)	1	
I-75	33	31		*Junction Connector; 3P	1	Ref.Pg.II-36
I-75	33	32	019-25011-009	Copy Guide Plate (Lower)	1	
I-75	33	33	550-20118-104	TPH Seal	1	
I-75	33	34	014-15013-007	Sheet; Light Absorber; M. -M.	1	
I-75	33	35	014-15011-004	De-electricity Bar; M. -M.; A3	2	
I-75	33		019-95035-002	TPH Ass'y; T400A3		
I-75	33	36	014-15035-000	*De-electricity Brush; TPH; A3	1	
I-75	33	37	014-15033-008	*Bracket; De-electricity Brush; TPH; A3	1	
I-75	33	38	014-15034-101	*Protection Sheet A; TPH; A3	1	
I-75	33	39		*TPH	1	
I-75	33	40	488-90003-101	*Ground Wire; U3-100-R3	1	
I-75	33	41	019-25020-008	*Set Plate; TPH	1	
I-75	33	42	019-25021-004	*TPH Boss	3	
I-75	33	43	017-55025-107	Wire Harness; M. -M. - Image; T40	1	
I-75	33	44	019-55027-007	Wire Harness; TPH - Power	1	
I-75	33	45	017-17240-002	Sheet; Sub-Power Supply PCB	1	
I-75	33	46	550-20671-105	Seal; M. -M.	1	
I-75	33	46	550-20672-101	Seal; M. -M.; Pic.	1	

Fig. 34 CUTTER UNIT (GR1700, GR1750, GR2710, GR2750)



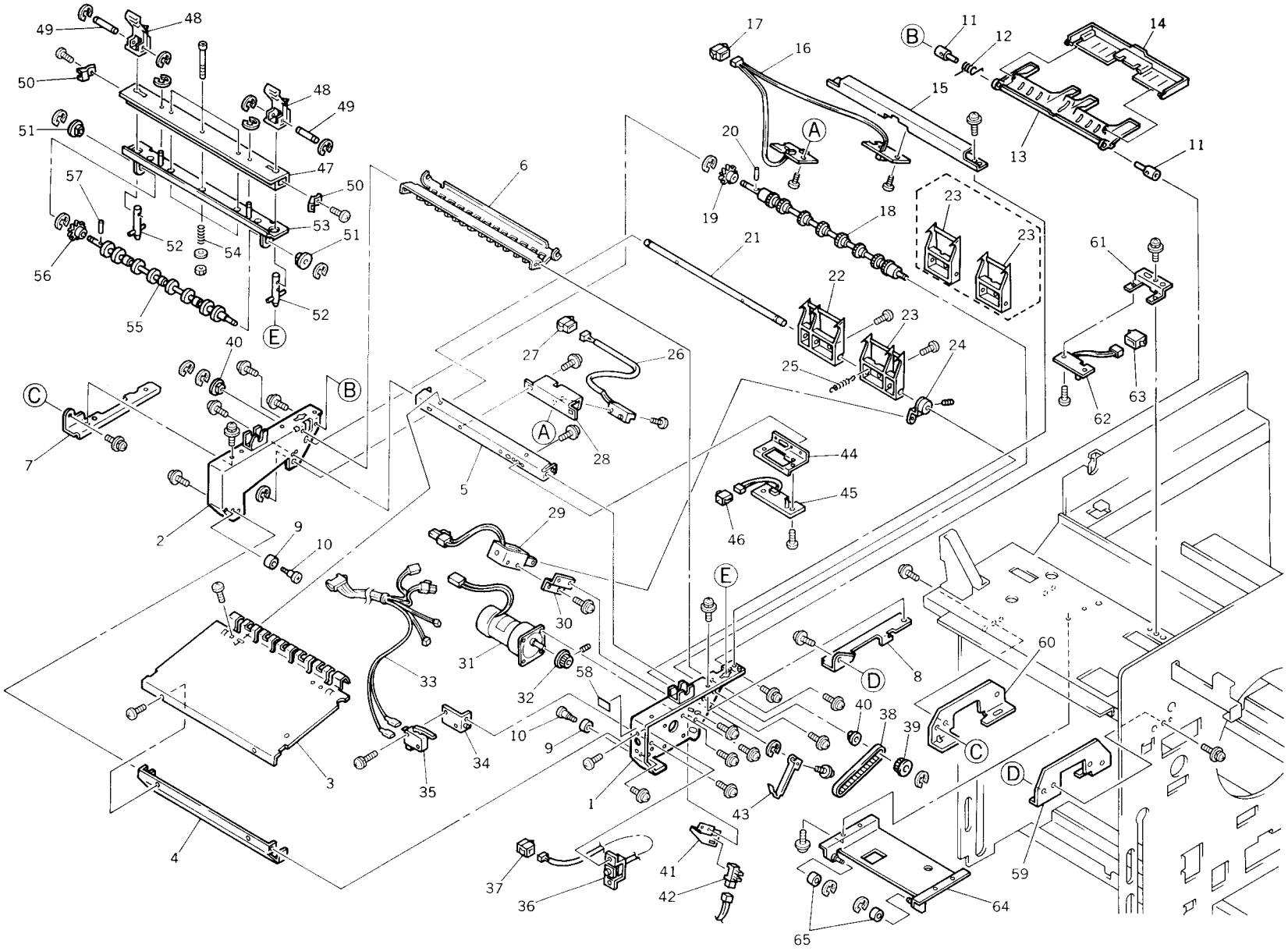
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-77	34		011-95111-002	Cutter Cover A Ass'y		
I-77	34	1	011-15047-104	*Cutter Cover A	1	
I-77	34	2	011-15049-000	*Set Sheet B	2	
I-77	34	3	011-15048-003	*Set Sheet A	2	
I-77	34		017-95302-103	Unit/Cutter II; B4		
I-77	34		017-95303-002	Unit/Cutter II; A4		
I-77	34	4		*Cutter Body	1	
I-77	34	5	019-65008-108	**Cutter Motor Ass'y	1	
I-77	34		019-25309-008	**Gear; Cutter Motor	1	
I-77	34	6	017-15306-006	*Bracket; Master Positioning Sensor	1	
I-77	34	7	017-60000-007	*Master Positioning Sensor	1	
I-77	34	8		*Junction Connector; 3P	1	Ref.Pg.II-36
I-77	34	9	017-15303-201	*Cutter Cover	1	
I-77	34	10	011-15176-109	*Cutter Guide IV	1	
I-77	34	11	017-25303-102	*Cutter Guide Sheet (F)	1	
I-77	34	12	017-25302-203	*Cutter Center Guide Sheet	1	
I-77	34	13	017-25304-206	*Cutter Guide Sheet (R)	1	
I-77	34	14	017-15310-003	*Master Guide Stopper Plate	1	
I-77	34	15	017-15311-107	*Master Guide Stopper Cushion	1	
I-77	34	16	019-55042-006	Wire Harness; Cutter Motor	1	

Fig. 35 CUTTER UNIT (GR3750)



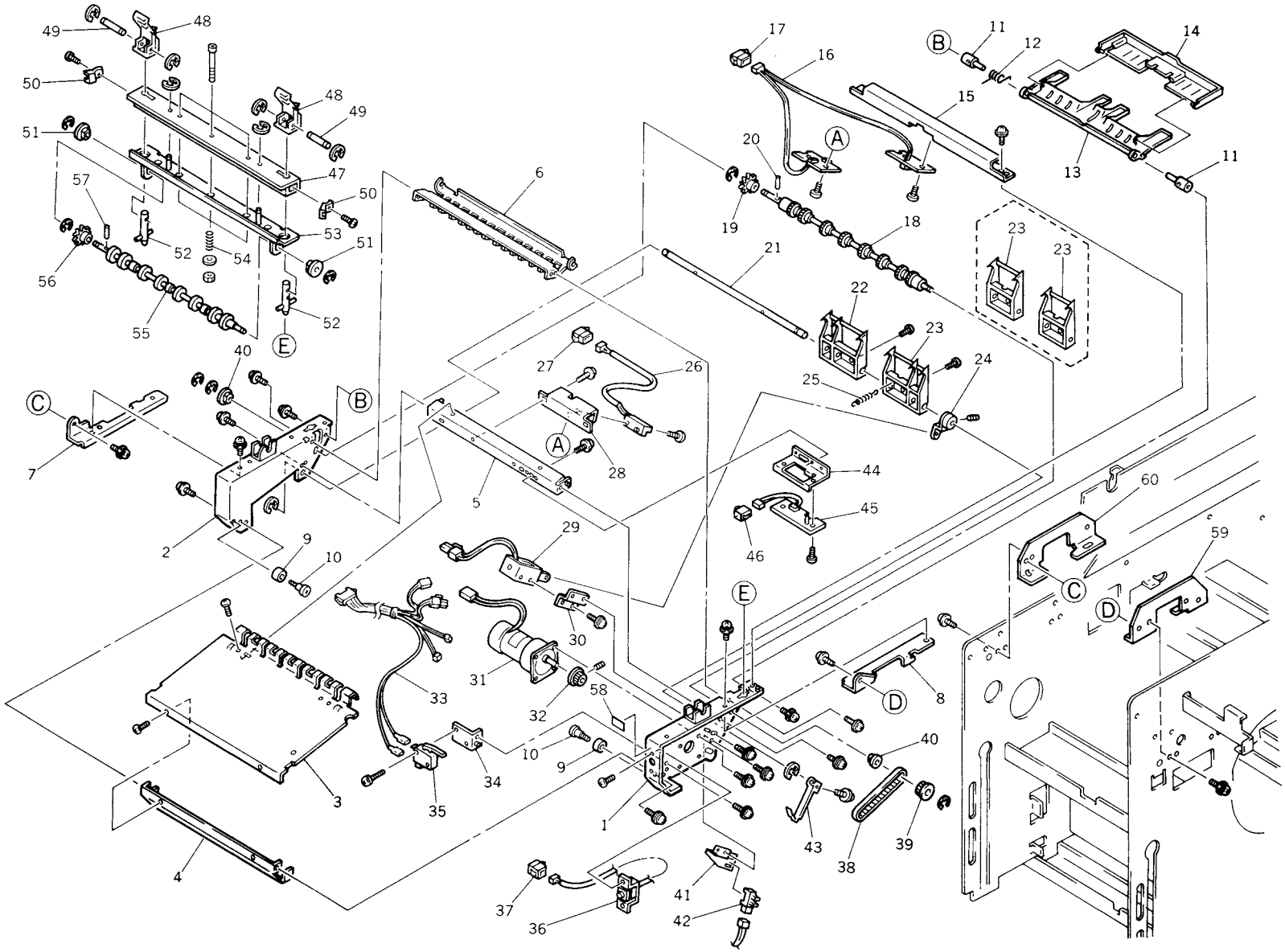
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-79	35		019-95100-009	Set Sheet Plate Ass'y; A3		
I-79	35	1	019-25115-009	*Set Sheet Plate; A3	1	
I-79	35	2	019-25116-005	*Set Sheet	2	
I-79	35	3	014-15116-205	*Set Sheet E	2	
I-79	35		019-95300-105	Unit/Cutter; A3		
I-79	35	4		*Cutter Body	1	
I-79	35	5	019-65008-108	**Cutter Motor Ass'y	1	
I-79	35		019-25309-008	**Gear; Cutter Motor	1	
I-79	35	6	017-15306-006	*Bracket; Master Positioning Sensor	1	
I-79	35	7	017-60000-007	*Master Positioning Sensor	1	
I-79	35	8		*Junction Connector; 3P	1	Ref.Pg.II-36
I-79	35	9	019-25301-104	*Cutter Cover	1	
I-79	35	10	019-25307-005	*Cutter Guide	1	
I-79	35	11	019-25304-103	*Cutter Guide Sheet (F)	1	
I-79	35	12	019-25302-208	*Cutter Center Guide Sheet	1	
I-79	35	13	019-25308-001	*Cutter Guide Sheet (R)	1	
I-79	35	14	019-25305-002	*Master Guide Stopper Plate	1	
I-79	35	15	019-25306-009	*Master Guide Stopper Cushion	1	
I-79	35	16	019-55042-006	Wire Harness; Cutter Motor	1	

Fig. 36 MASTER REMOVAL UNIT (GR1700, GR1750)



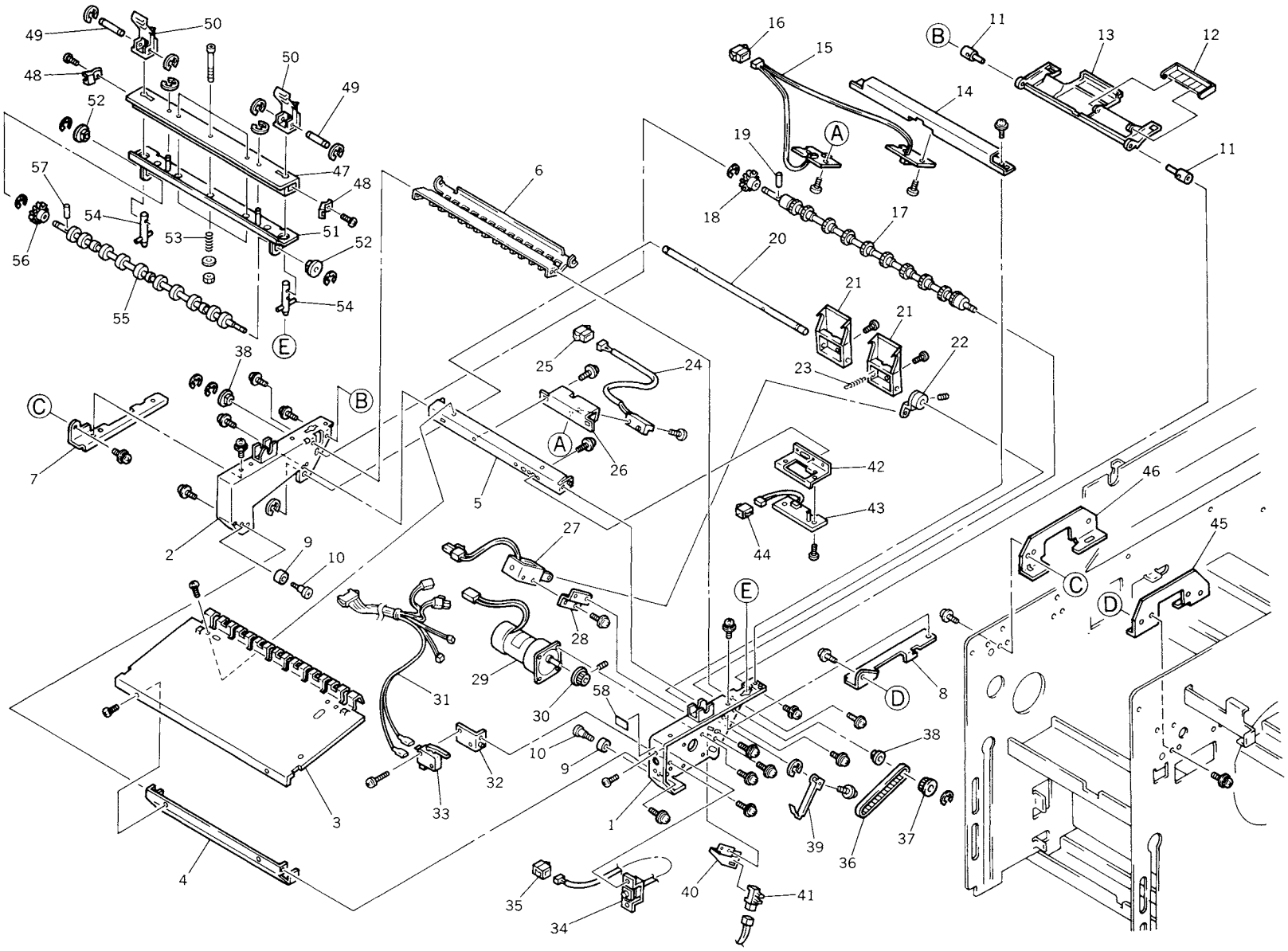
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-81	36		017-94105-002	Unit/Master Removal II		B4
I-81	36		017-94106-009	Unit/Master Removal II; A4		A4, L
I-81	36	1	017-24101-107	*Right-Side Frame; M. -Rmv.	1	
I-81	36	2	017-24104-106	*Left-Side Frame; M. -Rmv.	1	
I-81	36	3	017-14105-309	*Base Plate; M. -Rmv.; B4	1	B4
I-81	36	3	017-14126-306	*Base Plate; M. -Rmv.; A4	1	A4, L
I-81	36	4	017-14104-000	*Stay B; M. -Rmv.	1	
I-81	36	5	017-24106-001	*Stay A; M. -Rmv.	1	
I-81	36	6	017-14106-100	*Guide Plate; M. -Rmv.; B4	1	B4
I-81	36	6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	A4/L
I-81	36	7	017-24112-001	*Set Plate R; M. -Rmv.	1	
I-81	36	8	017-24111-005	*Set Plate F; M. -Rmv.	1	
I-81	36	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-81	36	10	017-14115-002	*Screw; M. -Rmv.	2	
I-81	36	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-81	36	12	017-14121-002	*Spring; Master Guide; M. -Rmv.	1	
I-81	36	13	017-14120-200	*Master Guide; M. -Rmv.	1	
I-81	36	14	017-14172-200	*Guide Plate; M. -Rmv.	1	
I-81	36	15	017-14124-109	*Upper Stay; M. -Rmv.	1	
I-81	36	16	017-60001-208	*Master Removal Sensor	1	
I-81	36	17		**Junction Connector; 5P	1	Ref.Pg.II-36
I-81	36	18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
I-81	36	18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
I-81	36	19	612-03103-009	*Gear B; 1.25 x 14	1	
I-81	36	20		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-81	36	21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
I-81	36	21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
I-81	36	22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
I-81	36	23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
I-81	36	23	007-17121-104	*Master Removal Hook	2	A4
I-81	36	24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-81	36	25	000-10148-030	*Spring B	1	
I-81	36	26	017-60037-105	*Master Sensor II	1	
I-81	36	27		**Junction Connector; 3P	1	Ref.Pg.II-36
I-81	36	28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-81	36	29	011-65018-300	*Master Removal Solenoid	1	
I-81	36	30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-81	36	31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-81	36	32	002-14517-000	*Pulley; Duct	1	
I-81	36	33	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-81	36	34	011-14408-006	*Bracket; Disposal Box SW	1	
I-81	36	35	443-00121-109	*Micro-SW; 21-52N	1	
I-81	36	36	017-60010-002	*Switch A	1	
I-81	36	37		**Junction Connector; 2P	1	Ref.Pg.II-36
I-81	36	38	620-32916-002	*Belt; 291-3M-6	1	
I-81	36	39	011-14121-106	*Pulley B; M. -Rmv.	1	
I-81	36	40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-81	36	41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-81	36	42	443-30005-006	*Sensor; GP1A71A	1	
I-81	36	43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-81	36	44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-81	36	45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-81	36	46		**Junction Connector; 3P	1	Ref.Pg.II-36
I-81	36		017-94115-105	Holder Ass'y II; V.-Transport Roller		B4
I-81	36		017-94116-004	Holder Ass'y II; V.-Transport Roller; A4		A4, L
I-81	36	47	017-24135-001	*Upper Holder A; V.-Transport Roller	1	
I-81	36	48	017-24139-104	*Knob; M. -Rmv.	2	
I-81	36	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-81	36	50	017-24141-001	*Lock Plate	2	
I-81	36	51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-81	36	52	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-81	36	53	017-24131-200	*Upper Holder B; V.-Transport Roller	1	
I-81	36	54	007-14113-100	*Spring; Vertical Transport	3	
I-81	36	55	017-14138-100	*Vertical Transport Roller (UP); B4	1	B4
I-81	36	55	017-14141-100	*Vertical Transport Roller (UP); A4	1	A4, L
I-81	36	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-81	36	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-81	36	58	550-20059-108	Seal; P. -F. -T. Down	1	
I-81	36	59	017-24113-008	Fixing Plate F; M. -Rmv.	1	
I-81	36	60	017-24114-004	Fixing Plate R; M. -Rmv.	1	
I-82	36	61	017-24163-005	Bracket; Disposal Box Master Sensor	1	
I-82	36	62	019-60000-001	Disposal Box Master Sensor	1	
I-82	36	63		*Junction Connector; 3P	1	Ref.Pg.II-36
I-82	36	64	017-24161-002	Disposal Box Guide II	1	
I-82	36	65	017-24151-007	Guide Collar; Disposal Box Guide	2	

Fig. 37 MASTER REMOVAL UNIT (GR2710, GR2750)



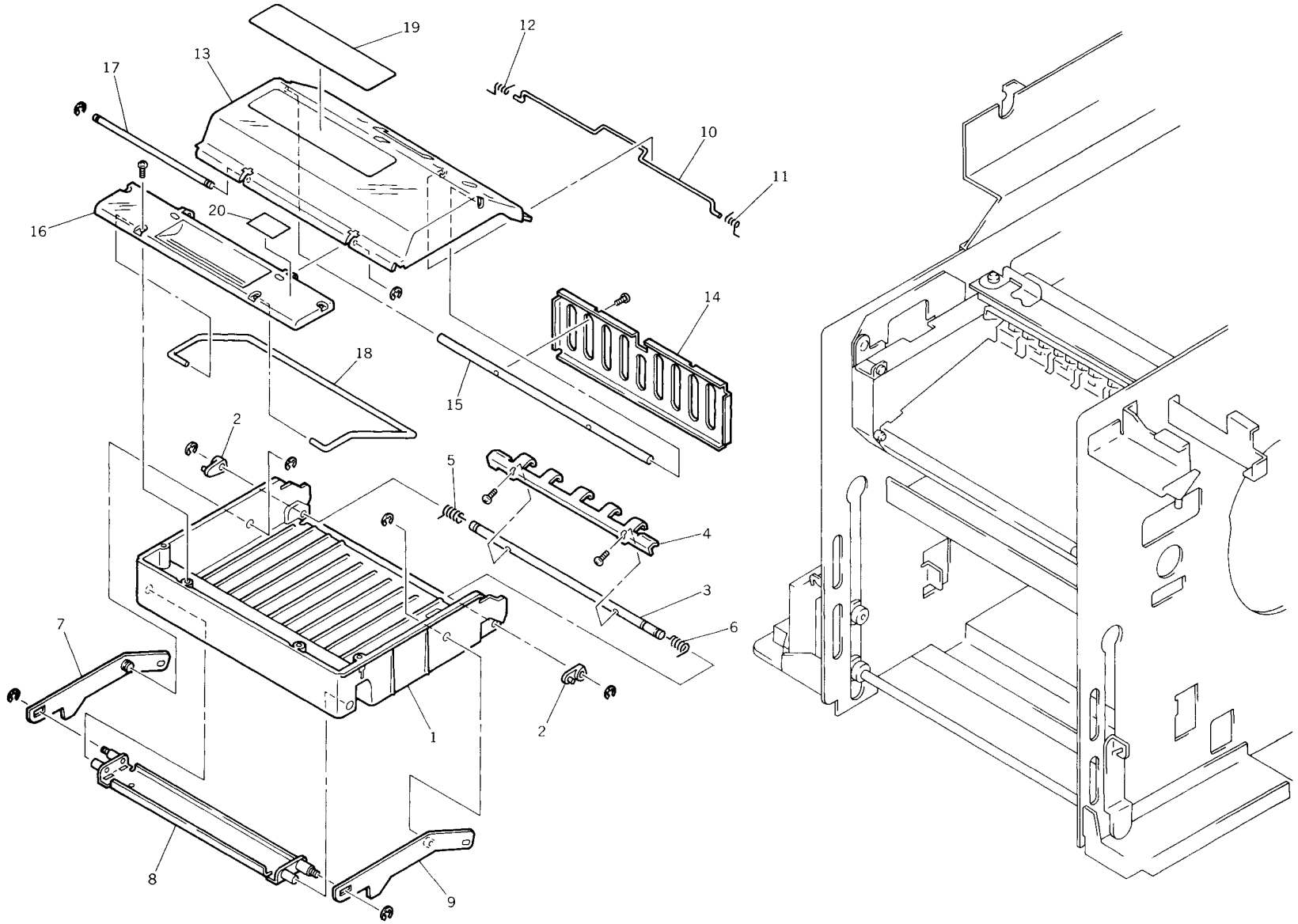
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-85	37		017-94105-002	Unit/Master Removal II		B4
I-85	37		017-94106-009	Unit/Master Removal II; A4		A4, L
I-85	37	1	017-24101-107	*Right-Side Frame; M. -Rmv.	1	
I-85	37	2	017-24104-106	*Left-Side Frame; M. -Rmv.	1	
I-85	37	3	017-14105-309	*Base Plate; M. -Rmv.; B4	1	B4
I-85	37	3	017-14126-306	*Base Plate; M. -Rmv.; A4	1	A4, L
I-85	37	4	017-14104-000	*Stay B; M. -Rmv.	1	
I-85	37	5	017-24106-001	*Stay A; M. -Rmv.	1	
I-85	37	6	017-14106-100	*Guide Plate; M. -Rmv.; B4	1	
I-85	37	6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	
I-85	37	7	017-24112-001	*Set Plate R; M. -Rmv.	1	
I-85	37	8	017-24111-005	*Set Plate F; M. -Rmv.	1	
I-85	37	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-85	37	10	017-14115-002	*Screw; M. -Rmv.	2	
I-85	37	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-85	37	12	017-14121-002	*Spring; Master Guide; M. -Rmv.	1	
I-85	37	13	017-14120-200	*Master Guide; M. -Rmv.	1	
I-85	37	14	017-14172-200	*Guide Plate; M. -Rmv.	1	
I-85	37	15	017-14124-109	*Upper Stay; M. -Rmv.	1	
I-85	37	16	017-60001-208	*Master Removal Sensor	1	
I-85	37	17		**Junction Connector; 5P	1	Ref.Pg.II-36
I-85	37	18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
I-85	37	18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
I-85	37	19	612-03103-009	*Gear B; 1.25 x 14	1	
I-85	37	20		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-85	37	21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
I-85	37	21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
I-85	37	22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
I-85	37	23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
I-85	37	23	007-17121-104	*Master Removal Hook	2	A4
I-85	37	24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-85	37	25	000-10148-030	*Spring B	1	
I-85	37	26	017-60037-105	*Master Sensor II	1	
I-85	37	27		**Junction Connector; 3P	1	Ref.Pg.II-36
I-85	37	28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-85	37	29	011-65018-300	*Master Removal Solenoid	1	
I-85	37	30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-85	37	31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-85	37	32	002-14517-000	*Pulley; Duct	1	
I-85	37	33	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-85	37	34	011-14408-006	*Bracket; Disposal Box SW	1	
I-85	37	35	443-00121-109	*Micro-SW; 21-52N	1	
I-85	37	36	017-60010-002	*Switch A	1	
I-85	37	37		**Junction Connector; 2P	1	Ref.Pg.II-36
I-85	37	38	620-32916-002	*Belt; 291-3M-6	1	
I-85	37	39	011-14121-106	*Pulley B; M. -Rmv.	1	
I-85	37	40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-85	37	41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-85	37	42	443-30005-006	*Sensor; GP1A71A	1	
I-85	37	43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-85	37	44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-85	37	45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-85	37	46		**Junction Connector; 3P	1	Ref.Pg.II-36
I-85	37		017-94115-105	Holder Ass'y II; V.-Transport Roller		B4
I-85	37		017-94116-004	Holder Ass'y II; V.-Transport Roller; A4		A4, L
I-85	37	47	017-24135-001	*Upper Holder A; V.-Transport Roller	1	
I-85	37	48	017-24139-104	*Knob; M. -Rmv.	2	
I-85	37	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-85	37	50	017-24141-001	*Lock Plate	2	
I-85	37	51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-85	37	52	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-85	37	53	017-24131-200	*Upper Holder B; V. - Transport Roller	1	
I-85	37	54	007-14113-100	*Spring; Vertical Transport	3	
I-85	37	55	017-14138-100	*Vertical Transport Roller (UP); B4	1	B4
I-85	37	55	017-14141-100	*Vertical Transport Roller (UP); A4	1	A4, L
I-85	37	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-85	37	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-85	37	58	550-20059-108	Seal; P. -F. -T. Down	1	
I-85	37	59	017-24113-008	Fixing Plate F; M. -Rmv.	1	
I-85	37	60	017-24114-004	Fixing Plate R; M. -Rmv.	1	

Fig. 38 MASTER REMOVAL UNIT (GR3750)



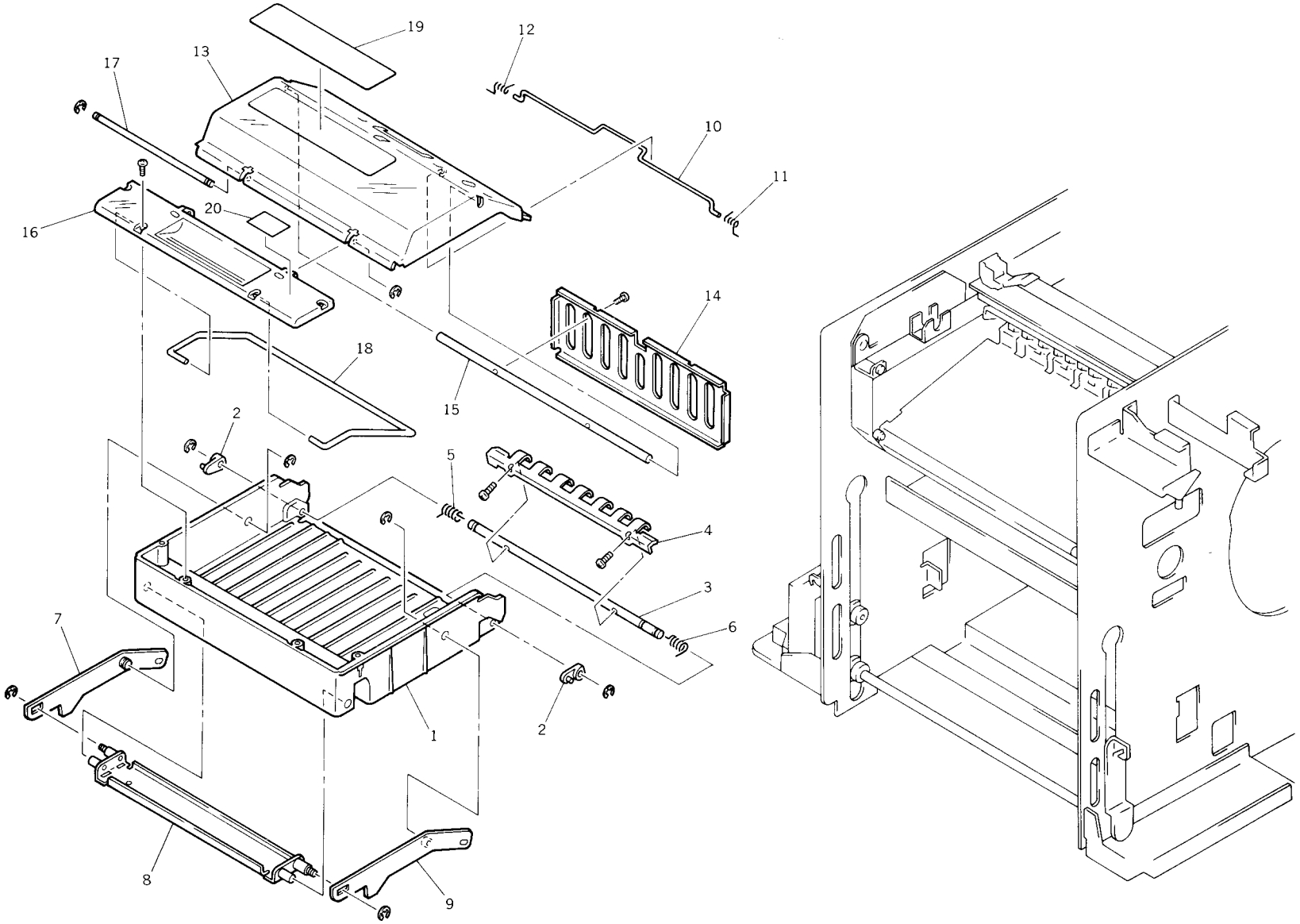
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-87	38		019-94100-005	Unit/Master Removal; A3		
I-87	38	1	017-24101-107	*Right-Side Frame; M. -Rmv.	1	
I-87	38	2	017-24104-106	*Left-Side Frame; M. -Rmv.	1	
I-87	38	3	019-24103-007	*Base Plate; M. -Rmv; A3	1	
I-87	38	4	019-24102-108	*Stay B; M. -Rmv.	1	
I-87	38	5	019-24101-004	*Stay A; M. -Rmv.	1	
I-87	38	6	019-24104-100	*Guide Plate; M. -Rmv.; A3	1	
I-87	38	7	017-24112-001	*Set Plate R; M. -Rmv.	1	
I-87	38	8	017-24111-005	*Set Plate F; M. -Rmv.	1	
I-87	38	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-87	38	10	017-14115-002	*Screw; M. -Rmv.	2	
I-87	38	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-87	38	12	019-24111-000	*Guide Plate; M. -Rmv.; A3	1	
I-87	38	13	019-24110-100	*Master Guide; M. -Rmv.; A3	1	
I-87	38	14	019-24108-106	*Upper Stay; M. -Rmv.	1	
I-87	38	15	017-60001-208	*Master Removal Sensor	1	
I-87	38	16		**Junction Connector; 5P	1	Ref.Pg.II-36
I-87	38	17	019-24105-000	*Vertical Transport Roller (Down); A3	1	
I-87	38	18	612-03103-009	*Gear B; 1.25 x 14	1	
I-87	38	19		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-87	38	20	019-24107-002	*Shaft; M. -Rmv. Hook; A3	1	
I-87	38	21	007-17121-104	*Master Removal Hook	2	
I-87	38	22	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-87	38	23	000-10148-030	*Spring B	1	
I-87	38	24	017-60037-105	*Master Sensor II	1	
I-87	38	25		**Junction Connector; 3P	1	Ref.Pg.II-36
I-87	38	26	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-87	38	27	011-65018-300	*Master Removal Solenoid	1	
I-87	38	28	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-87	38	29	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-87	38	30	002-14517-000	*Pulley; Duct	1	
I-87	38	31	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-87	38	32	011-14408-006	*Bracket; Disposal Box SW	1	
I-87	38	33	443-00121-109	*Micro-SW; 21-52N	1	
I-87	38	34	017-60010-002	*Switch A	1	
I-87	38	35		**Junction Connector; 2P	1	Ref.Pg.II-36
I-87	38	36	620-32916-002	*Belt; 291-3M-6	1	
I-87	38	37	011-14121-106	*Pulley B; M. -Rmv.	1	
I-87	38	38	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-87	38	39	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-87	38	40	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-87	38	41	443-30005-006	*Sensor; GP1A71A	1	
I-87	38	42	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-87	38	43	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-87	38	44		**Junction Connector; 3P	1	Ref.Pg.II-36
I-87	38	45	017-24113-008	Fixing Plate F; M. -Rmv.	1	
I-87	38	46	017-24114-004	Fixing Plate R; M. -Rmv.	1	
I-87	38		019-94115-100	Holder Ass'y; V. - Transport Roller; A3		
I-87	38	47	019-24116-001	*Upper Holder A; V. - Transport Roller; A3	1	
I-87	38	48	017-24141-001	*Lock Plate	2	
I-87	38	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-87	38	50	017-24139-104	*Knob; M. -Rmv.	2	
I-87	38	51	019-24112-103	*Upper Holder B; V. - Transport Roller; A3	1	
I-87	38	52	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-87	38	53	007-14113-100	*Spring; Vertical Transport	3	
I-87	38	54	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-87	38	55	019-24119-000	*Vertical Transport Roller (UP); A3	1	
I-87	38	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-87	38	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-36
I-87	38	58	550-20059-108	Seal; P. -F. -T. Down	1	

Fig. 39 MASTER DISPOSAL BOX (GR1700, GR1750, GR2710, GR2750)



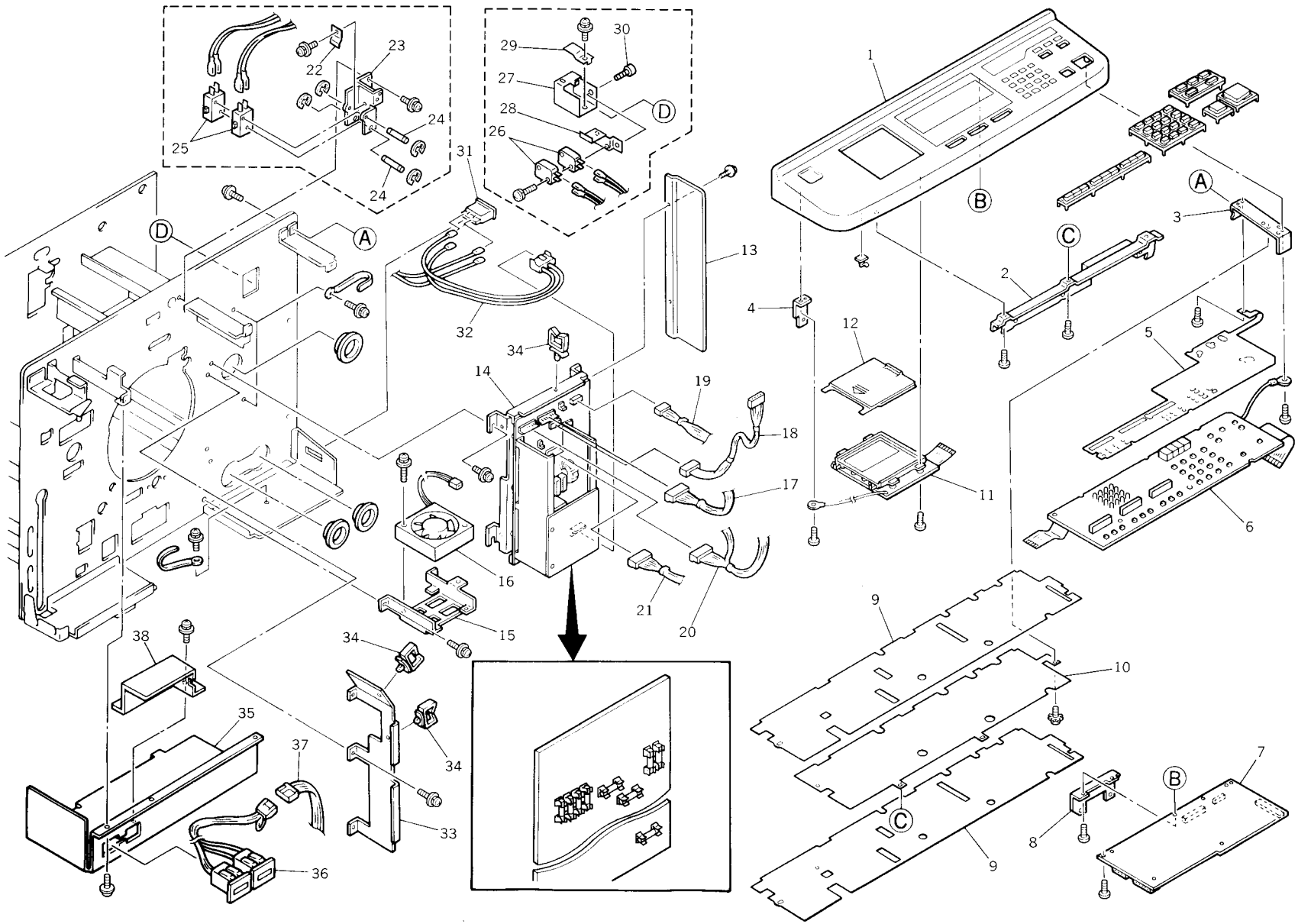
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-89	39		017-94130-210	Unit/Master Disposal Box; B4		
I-89	39		017-94135-106	Unit/Master Disposal Box; A4		
I-89	39	1	017-14151-408	*Disposal Box	1	
I-89	39	2	011-14421-207	*Guide Cam; Disposal Box	2	
I-89	39	3	017-14162-000	*Guide Shaft; Disposal Box	1	
I-89	39	4	017-14154-008	*Guide Plate; Disposal Box; B4	1	
I-89	39	4	017-14171-000	*Guide Plate; Disposal Box; A4	1	
I-89	39	5	011-14422-203	*Guide Spring; Disposal Box	1	
I-89	39	6	017-14167-002	*Guide Spring B; Disposal Box	1	
I-89	39	7	017-14161-101	*H. -Lever (R); Disposal Box	1	
I-89	39	8	017-14155-004	*Lever Frame; Disposal Box	1	
I-89	39	9	017-14159-107	*H. -Lever (F); Disposal Box	1	
I-89	39	10	011-14427-000	*Lock Shaft; Disposal Box	1	
I-89	39	11	011-14428-007	*Lock Spring (Right)	1	
I-89	39	12	011-14429-003	*Lock Spring (Left)	1	
I-89	39	13	017-14152-200	*Disposal Box Cover	1	
I-89	39	14	017-14166-103	*Compression Plate; Disposal Box	1	
I-89	39	15	017-14165-107	*Shaft; Compression Plate	1	
I-89	39	16	017-14153-109	*Disposal Box Cover B	1	
I-89	39	17	014-14469-007	*Shaft; Disposal Box Cover; A3	1	
I-89	39	18	017-14163-007	*Disposal Shaft	1	
I-89	39	19	550-20690-002	Seal; Master Disposal	1	
I-89	39	19	550-20691-009	Seal; Master Disposal; Pic.	1	
I-89	39	20	550-20693-001	Seal; Set Disposal Box	1	
I-89	39	20	550-20694-008	Seal; Set Disposal Box; Pic.	1	

Fig. 40 MASTER DISPOSAL BOX (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-91	40		019-94130-001	Unit/Master Disposal Box; A3		
I-91	40	1	019-24131-000	*Disposal Box; A3	1	
I-91	40	2	011-14421-207	*Guide Cam; Disposal Box	2	
I-91	40	3	019-24137-009	*Guide Shaft; Disposal Box; A3	1	
I-91	40	4	019-24134-000	*Guide Plate; Disposal Box; A3	1	
I-91	40	5	011-14422-203	*Guide Spring; Disposal Box	1	
I-91	40	6	017-14167-002	*Guide Spring B; Disposal Box	1	
I-91	40	7	017-14161-101	*H. -Lever (R); Disposal Box	1	
I-91	40	8	019-24135-006	*Lever Frame; Disposal Box; A3	1	
I-91	40	9	017-14159-107	*H. -Lever (F); Disposal Box	1	
I-91	40	10	014-14465-001	*Lock Shaft; Disposal Box; A3	1	
I-91	40	11	011-14428-007	*Lock Spring (Right)	1	
I-91	40	12	011-14429-003	*Lock Spring (Left)	1	
I-91	40	13	019-24132-007	*Disposal Box Cover; A3	1	
I-91	40	14	017-14166-103	*Compression Plate; Disposal Box	1	
I-91	40	15	019-24138-005	*Shaft; Compression Plate; A3	1	
I-91	40	16	019-24133-003	*Disposal Box Cover B; A3	1	
I-91	40	17	014-14469-007	*Shaft; Disposal Box Cover; A3	1	
I-91	40	18	017-14163-007	*Disposal Shaft	1	
I-91	40	19	550-20690-002	Seal; Master Disposal	1	
I-91	40	19	550-20691-009	Seal; Master Disposal; Pic.	1	
I-91	40	20	550-20693-001	Seal; Set Disposal Box	1	
I-91	40	20	550-20694-008	Seal; Set Disposal Box; Pic.	1	

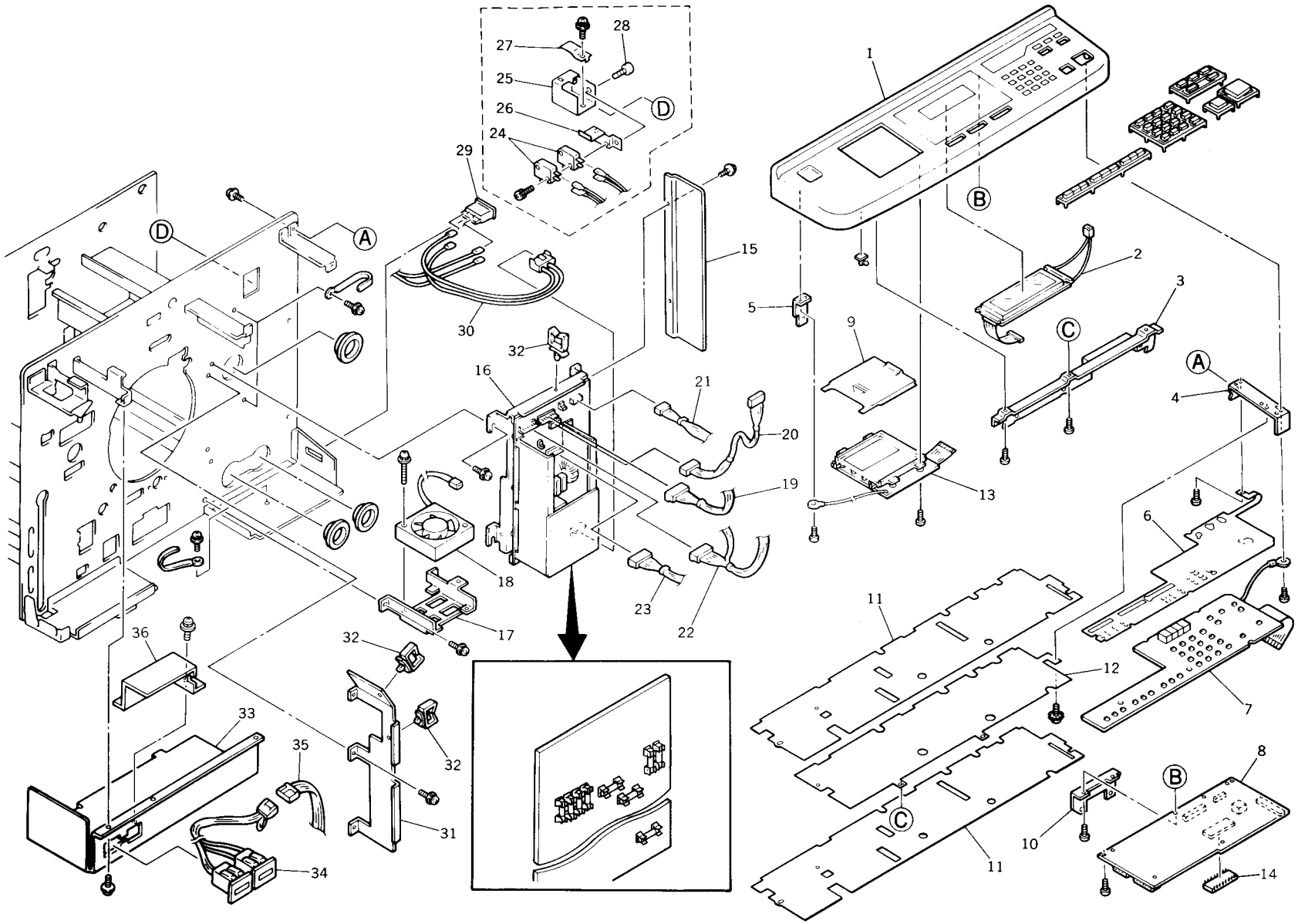
Fig. 41 ELECTRICAL COMPONENT AREA (1) (GR1700, GR1750, GR2710)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-93	41		017-97041-005	Unit/Operation Panel; 1700		
I-93	41		017-97039-000	Unit/Operation Panel; 1700 US		
I-93	41		017-97040-009	Unit/Operation Panel; 1700 Pic.		
I-93	41		017-97038-004	Unit/Operation Panel; 1750		
I-93	41		017-97036-001	Unit/Operation Panel; 1750 US		
I-93	41		017-97037-008	Unit/Operation Panel; 1750 Pic.		
I-93	41		018-97023-004	Unit/Operation Panel; 2710		
I-93	41		018-97022-008	Unit/Operation Panel; 2710 Pic.		
I-93	41	1	017-97156-007	*Key Board Cover; 1700	1	
I-93	41	1	017-97154-004	*Key Board Cover; 1700 US	1	
I-93	41	1	017-97155-000	*Key Board Cover; 1700 Pic.	1	
I-93	41	1	017-97153-008	*Key Board Cover; 1750	1	
I-93	41	1	017-97151-005	*Key Board Cover; 1750 US	1	
I-93	41	1	017-97152-001	*Key Board Cover; 1750 Pic.	1	
I-93	41	1	018-97157-000	*Key Board Cover; 2710	1	
I-93	41	1	018-97156-004	*Key Board Cover; 2710 Pic.	1	
I-93	41	2	019-17090-102	*Reinforce Plate; Panel	1	
I-93	41	3	017-17051-005	*Bracket B; Keyboard	1	
I-93	41	4	017-17050-009	*Bracket A; Keyboard	1	
I-93	41	5	019-17008-007	*Mylar Sheet; Panel SW	1	
I-93	41	6	017-51028-004	*GR LED PCB II	1	1700
I-93	41	6	018-51008-000	*GR LED PCB	1	1750, 2710
I-93	41	7	017-51029-108	*LED CTL PCB II	1	1700
I-93	41	7	018-51007-101	*LED CTL PCB		1750, 2710
I-93	41	8	019-17096-100	*Grand Plate; Panel	1	
I-93	41	9	019-17010-109	*Sheet A; Panel	2	
I-93	41	10	019-17009-100	*Sheet B; Panel	1	
I-93	41	11	017-97096-004	*Sub-Panel Ass'y; 1700	1	
I-93	41	11	017-97094-001	*Sub-Panel Ass'y; 1700 US	1	
I-93	41	11	017-97095-008	*Sub-Panel Ass'y; 1700 Pic.	1	
I-93	41	11	017-97093-005	*Sub-Panel Ass'y; 1750	1	
I-93	41	11	017-97091-002	*Sub-Panel Ass'y; 1750 US	1	
I-93	41	11	017-97092-009	*Sub-Panel Ass'y; 1750 Pic.	1	
I-93	41	11	018-97088-009	*Sub-Panel Ass'y; 2710	1	
I-93	41	11	018-97087-002	*Sub-Panel Ass'y; 2710 Pic.	1	
I-93	41	12	019-17011-008	*Door; Panel	1	
I-93	41	13	019-18122-105	Side Cover; Power Supply	1	
I-93	41	14	019-51022-000	Power Supply PCB VI N 100		1700, 2710
I-93	41	14	019-51006-005	Power Supply PCB VI H 100	1	1750
I-93	41	14	019-51023-104	Power Supply PCB VI N 200	1	1700, 2710
I-93	41	14	019-51007-109	Power Supply PCB VI H 200	1	1750
I-93	41	15	019-17242-107	Bracket; Power Supply Fan	1	
I-93	41	16	019-65003-009	Fan; Power Supply	1	
I-93	41	17	019-55007-006	Wire Harness; Panel - Power	1	
I-93	41	18		*Wire Harness; System - Power	1	
I-93	41	19		*Wire Harness; Motor Con. - Power	1	
I-93	41	20		*Wire Harness; Image - Power	1	
I-93	41	21	017-55011-203	Wire Harness; S. Power	1	1750
I-93	41	21	019-55050-203	Wire Harness; S. Power N	1	1700, 2710
I-93	41		017-96200-002	Interlock Switch		1700, 1750
I-93	41	22	017-16244-101	*Plate Spring; Interlock Switch	1	
I-93	41	23	017-16253-100	*Bracket; Interlock Switch	1	
I-93	41	24	017-16245-000	*Shaft; Interlock Switch	2	
I-93	41	25	443-00210-004	*Micro-SW; DDIL-AIAA	2	
I-93	41		019-96105-101	Interlock Switch; FB		2710
I-93	41	26	443-00210-004	*Micro-SW; DDIL-AIAA	2	
I-93	41	27	019-16236-103	*Bracket; Interlock Switch FB	1	
I-93	41	28	018-16239-105	*Bracket B; Interlock Switch FB	1	
I-93	41	29	018-16254-007	*Plate Spring; Interlock Switch FB	1	
I-93	41	30	635-19404-003	*Stepped Screw; M4 x 4.5	1	
I-93	41	31	443-12000-005	Power Switch; JWZ2120-2001	1	
I-93	41	32	019-55025-004	Inlet Terminal; 100V	1	
I-93	41	32	019-55026-000	Inlet Terminal; 200V	1	
I-93	41	33	017-17233-103	Cover Plate; Power Supply	1	
I-93	41	34	665-02025-504	Wire Saddle; WS-4W	3	
I-93	41	35	019-17209-002	Bracket; Counter; En	1	
I-93	41	35	019-17210-000	Bracket; Counter; Pic.	1	
I-93	41	36	011-65022-200	Counter	1	
I-93	41	37	019-55029-000	Wire Harness; CN14	1	
I-93	41	38	014-17207-100	Back Cover; Counter	1	
I-94	41			[For Power Supply PCB H100]		
I-94	41		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-94	41		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-94	41		485-00003-408	Fuse 3.15A 125V ULTS C	6	
I-94	41		485-01420-002	Fuse 1A 250V 5.2SD6	2	
I-94	41			[For Power Supply PCB H200]		
I-94	41		485-02520-000	Fuse 6.3A 250V 5.2 ET	1	

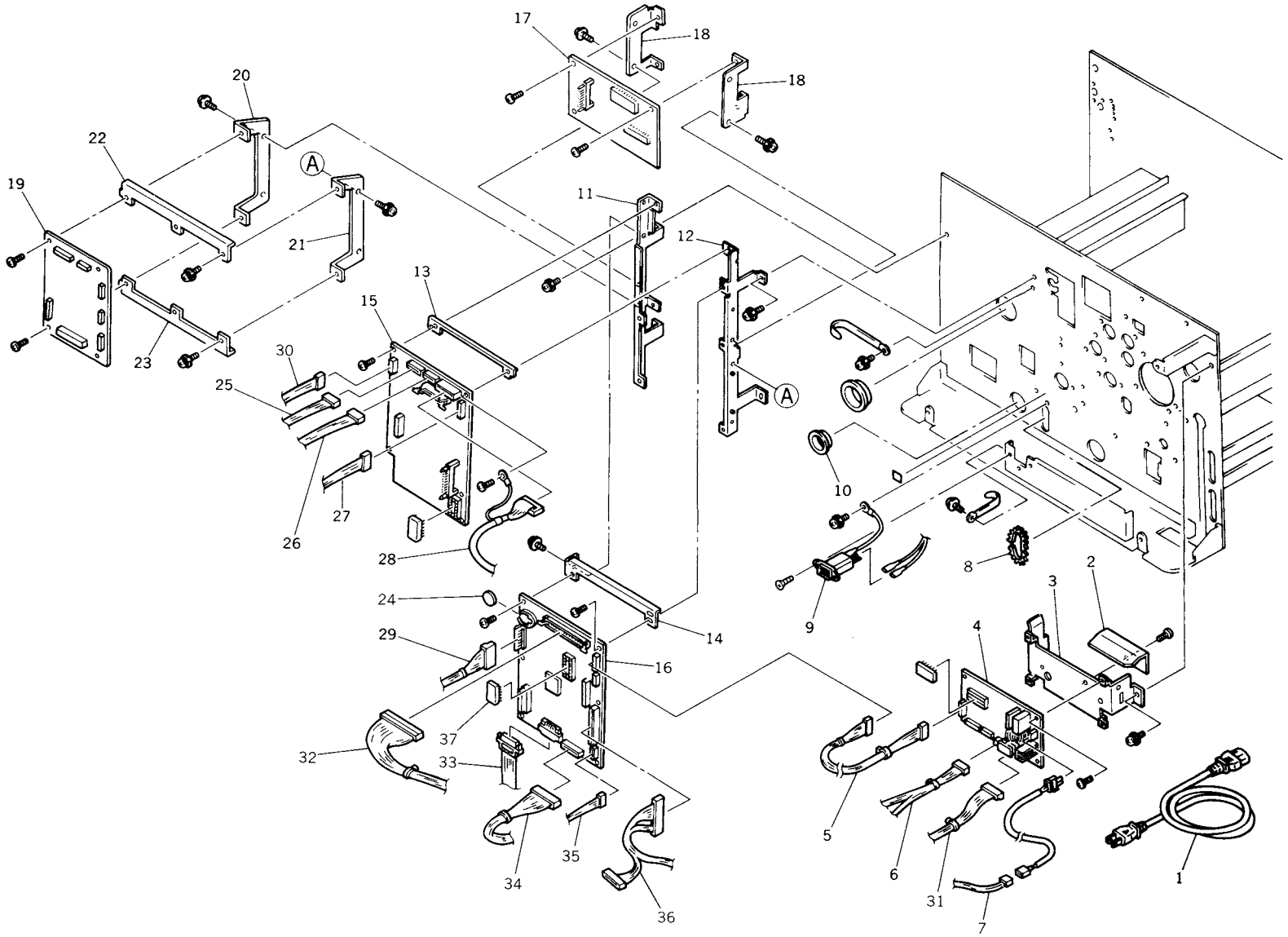
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-94	41		485-00003-300	Fuse 5A 250V 5.2 SET	1	
I-94	41		485-00003-203	Fuse 3.15A 250V 5.2 SET	6	
I-94	41		485-01421-009	Fuse 1A 250V 5.2 ET	2	
I-94	41			[For Power Supply PCB N100]		
I-94	41		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-94	41		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-94	41		485-00003-408	Fuse 3.15A 125V ULTS C	5	
I-94	41		485-02110-007	Fuse 3.15A 125V SSFR	3	
I-94	41			[For Power Supply PCB N200]		
I-94	41		485-02520-000	Fuse 6.3A 250V 5.2 ET	1	
I-94	41		485-00003-300	Fuse 5A 250V 5.2 SET	1	
I-94	41		485-00003-203	Fuse 3.15A 250V 5.2 SET	5	
I-94	41		485-02110-007	Fuse 3.15A 125V SSFR	3	

Fig. 42 ELECTRICAL COMPONENT AREA (1) (GR2750, GR3750)



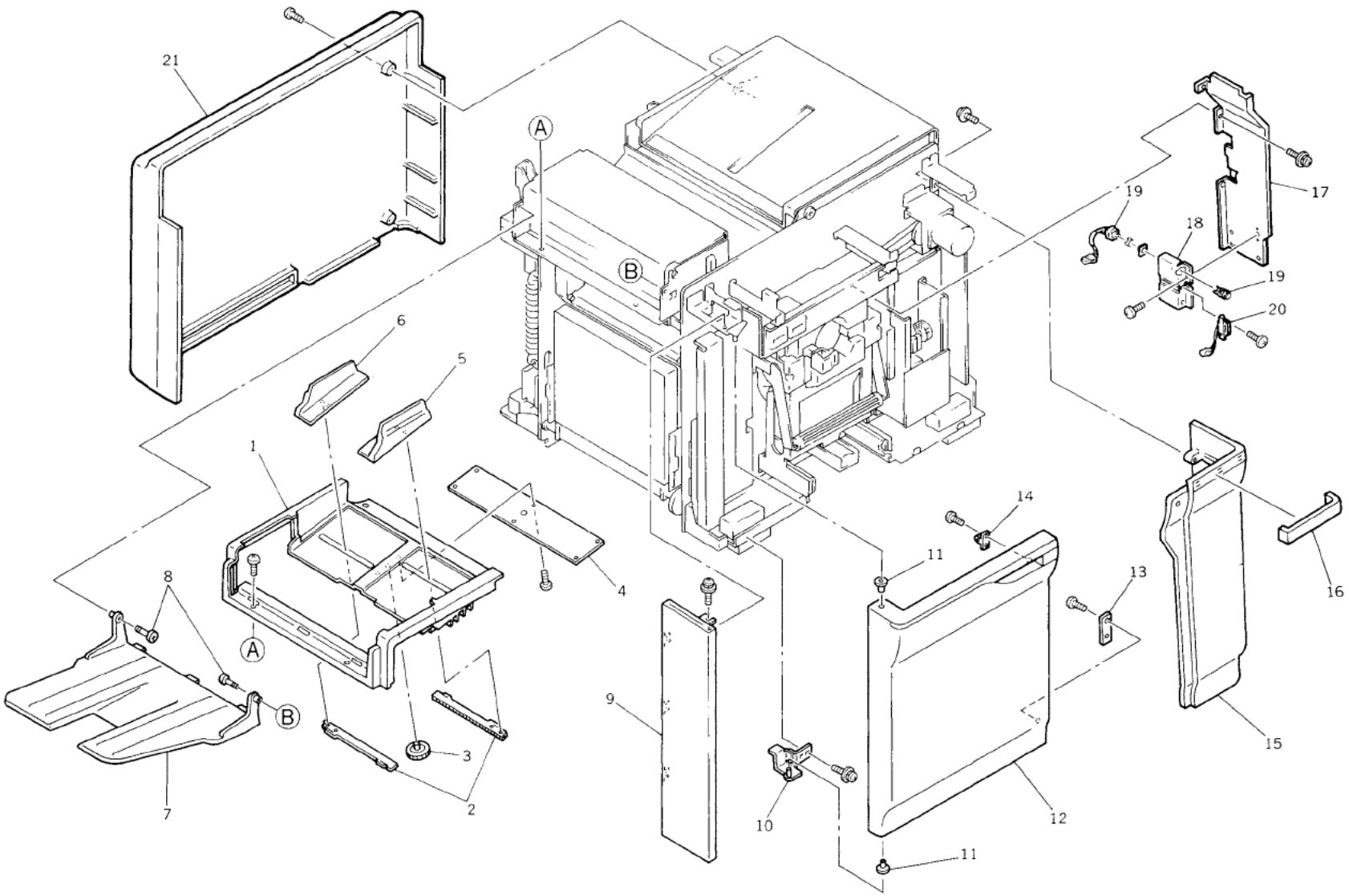
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-97	42		018-97020-005	Unit/Operation Panel; 2750		
I-97	42		018-97018-000	Unit/Operation Panel; 2750 US		
I-97	42		018-97019-007	Unit/Operation Panel; 2750 Pic.		
I-97	42		019-97007-006	Unit/Operation Panel; 3750		
I-97	42		019-97005-003	Unit/Operation Panel; 3750 US		
I-97	42		019-97006-000	Unit/Operation Panel; 3750 Pic.		
I-97	42	1	018-97154-001	*Key Board Cover; 2750		
I-97	42	1	018-97152-009	*Key Board Cover; 2750 US		
I-97	42	1	018-97153-005	*Key Board Cover; 2750 Pic.		
I-97	42	1	019-97153-002	*Key Board Cover; 3750	1	
I-97	42	1	019-97151-000	*Key Board Cover; 3750 US		
I-97	42	1	019-97152-006	*Key Board Cover; 3750 Pic.	1	
I-97	42	2	019-97090-000	*LCD; Panel	1	
I-97	42	3	019-17090-102	*Reinforce Plate; Panel	1	
I-97	42	4	017-17051-005	*Bracket B; Keyboard	1	
I-97	42	5	017-17050-009	*Bracket A; Keyboard	1	
I-97	42	6	019-17008-007	*Mylar Sheet; Panel SW	1	
I-97	42	7	019-51003-006	*Main SW PCB; Panel	1	
I-97	42	8	019-51016-000	*LCD CTL PCB	1	
I-97	42	9	019-17011-008	*Door; Panel	1	
I-97	42	10	019-17096-100	*Grand Plate; Panel	1	
I-97	42	11	019-17010-109	*Sheet A; Panel	2	
I-97	42	12	019-17009-100	*Sheet B; Panel	1	
I-97	42	13	018-97085-000	*Sub-Panel Ass'y; 2750	1	
I-97	42	13	018-97083-007	*Sub-Panel Ass'y; 2750 US	1	
I-97	42	13	018-97084-003	*Sub-Panel Ass'y; 2750 Pic.	1	
I-97	42	13	019-97057-003	*Sub-Panel Ass'y; 3750	1	
I-97	42	13	019-97055-000	*Sub-Panel Ass'y; 3750 US	1	
I-97	42	13	019-97056-007	*Sub-Panel Ass'y; 3750 Pic.	1	
I-97	42	14	019-80010-	Panel ROM	1	
I-97	42	15	019-18122-105	Side Cover; Power Supply	1	
I-97	42	16	019-51006-005	Power Supply PCB VI H100	1	100V
I-97	42	16	019-51007-109	Power Supply PCB VI H200	1	200V
I-97	42	17	019-17242-107	Bracket; Power Supply Fan	1	
I-97	42	18	019-65003-009	Fan; Power Supply	1	
I-97	42	19	019-55007-006	Wire Harness; Panel - Power	1	
I-97	42		019-55046-109	Wire Harness EMC; H	1	
I-97	42	20		*Wire Harness; System - Power	1	
I-97	42	21		*Wire Harness; Motor Con. - Power	1	
I-97	42	22		*Wire Harness; Image - Power	1	
I-97	42	23	017-55011-203	Wire Harness; S. Power	1	
I-97	42		019-96105-101	Interlock Switch; FB		
I-97	42	24	443-00210-004	*Micro-SW; DDIL-AIAA	2	
I-97	42	25	019-16236-103	*Bracket; Interlock Switch FB	1	
I-97	42	26	018-16239-105	*Bracket B; Interlock Switch FB	1	
I-97	42	27	018-16254-007	*Plate Spring; Interlock Switch FB	1	
I-97	42	28	635-19404-003	*Stepped Screw; M4 x 4.5	1	
I-97	42	29	443-12000-005	Power Switch; JWZ2120-2001	1	
I-97	42	30	019-55025-004	Inlet Terminal; 100V	1	
I-97	42	30	019-55026-000	Inlet Terminal; 200V	1	
I-97	42	31	019-18121-001	Cover Plate; Power Supply	1	3750
I-97	42	31	017-17233-103	Cover Plate; Power Supply	1	2750
I-97	42	32	665-02025-504	Wire Saddle; WS-4W	3	
I-97	42	33	019-17209-002	Bracket; Counter; En	1	
I-97	42	33	019-17210-000	Bracket; Counter; Pic.	1	
I-97	42	34	011-65022-200	Counter	1	
I-97	42	35	019-55029-000	Wire Harness; CN14	1	
I-97	42	36	014-17207-100	Back Cover; Counter	1	2750
I-97	42			[For Power Supply PCB H100]		
I-97	42		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-97	42		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-97	42		485-00003-408	Fuse 3.15A 125V ULTS C	6	
I-97	42		485-01420-002	Fuse 1A 250V 5.2SD6	2	
I-97	42			[For Power Supply PCB H200]		
I-97	42		485-02520-000	Fuse 6.3A 250V 5.2 ET	1	
I-97	42		485-00003-300	Fuse 5A 250V 5.2 SET	1	
I-97	42		485-00003-203	Fuse 3.15A 250V 5.2 SET	6	
I-97	42		485-01421-009	Fuse 1A 250V 5.2 ET	2	

Fig. 43 ELECTRICAL COMPONENT AREA (2)



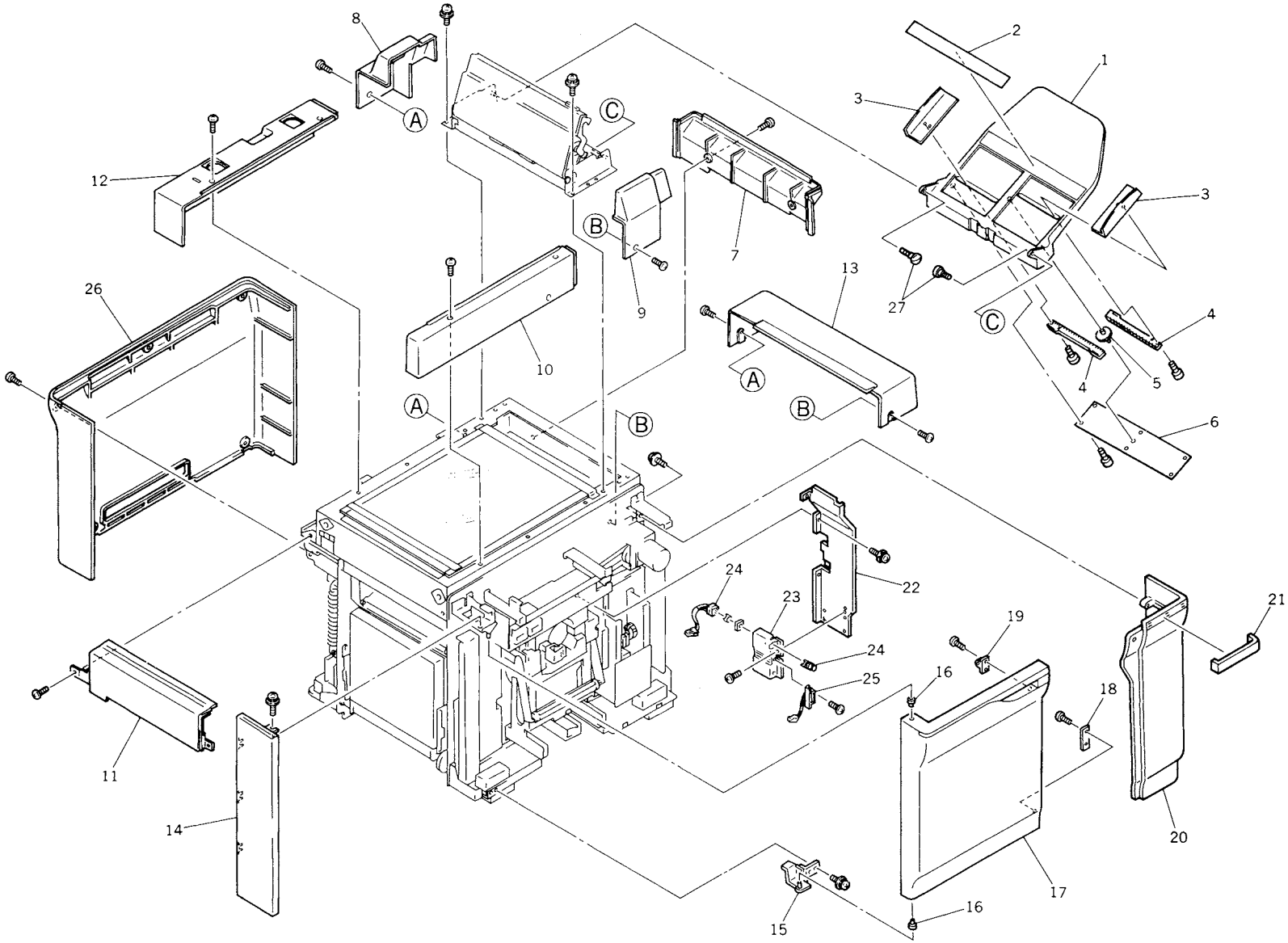
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-99	43	1	488-00013-103	Power Cord; 100V	1	
I-99	43	1	488-00014-100	Power Cord; US	1	
I-99	43	1	488-00015-106	Power Cord; 200V	1	
I-99	43	2	019-27301-004	Protection Plate; Motor Con.	1	3750
I-99	43	3	019-17236-204	Bracket; Motor Control PCB	1	
I-99	43	4	019-51013-303	Motor Control PCB2	1	
I-99	43	5	017-55017-007	Wire Harness; Motor Con.-System	1	
I-99	43	6	017-55031-000	Wire Harness; Elevator Motor	1	
I-99	43	7	019-55041-000	Wire Harness; Main Motor	1	
I-99	43	8	665-04037-003	Free Bushing; NJ-23	1	
I-99	43	9	019-55025-004	Inlet Terminal; 100V	1	
I-99	43	9	019-55026-000	Inlet Terminal; 200V	1	
I-99	43	10	665-04014-003	Snap Bushing; SB-2000-26	2	
I-99	43	11	019-18100-209	Bracket (R); System PCB	1	
I-99	43	12	019-18101-108	Bracket (L); System PCB	1	
I-99	43	13	017-18102-100	Reinforce Plate; Image PCB	1	
I-99	43	14	019-18103-208	Reinforce Plate; System PCB	1	
I-99	43	15	017-51027-202	Image Processing PCB; RIP2	1	1700
I-99	43	15	019-51001-208	Image Processing PCB F	1	Other
I-99	43	16	019-51000-104	System PCB 2	1	
I-99	43	17	018-51000-107	Trimming PCB II	1	2750, 3750
I-99	43	18	019-18107-106	Bracket; Trimming PCB	2	2750, 3750
I-99	43	19	017-51012-205	Option PCB A	1	
I-99	43	19	017-51022-006	Option PCB B	1	
I-99	43	20	017-17245-004	Bracket (R); Option PCB	1	
I-99	43	21	017-17242-005	Bracket (L); Option PCB	1	
I-99	43	22	017-17243-001	Bracket (Upper); Option PCB	1	
I-99	43	23	017-17244-008	Bracket (Lower); Option PCB	1	
I-99	43	24	408-02301-008	Battery; CR-2450	1	
I-99	43	25	018-55006-002	Wire Harness; FB	1	FB
I-99	43	26	017-55003-006	Wire Harness; S. ADF	1	1700, 1750
I-99	43	26	018-55003-003	Wire Harness; ADF (FB)	1	Other
I-99	43	27	017-55023-104	Wire Harness; M. -M. -Image	1	1700
I-99	43	27	017-55025-107	Wire Harness; M. -M. - Image; T40	1	Other
I-99	43	28	019-55011-003	Wire Harness; Image	1	
I-99	43		019-55052-206	Wire Harness EMC; N1700		1700
I-99	43		019-55046-109	Wire Harness EMC; H		Other
I-99	43		019-55049-205	Wire Harness EMC; N		2710
I-99	43	29		*Wire Harness; System-Power	1	
I-99	43	30		*Wire Harness; Image-Power	1	
I-99	43	31		*Wire Harness; Motor Con.-Power	1	
I-99	43	32	019-55006-204	Wire Harness; CN7	1	
I-99	43	33	019-55022-102	Wire Harness; Panel-System	1	
I-99	43	34	019-55028-003	Wire Harness; CN15	1	
I-99	43	35	019-55029-000	Wire Harness; CN14	1	
I-99	43	36	019-55014-304	Wire Harness; CN9	1	
I-99	43	37	019-80000-	System ROM; GR	1	2750, 3750
I-99	43	37	019-80004-	System ROM RL; GR	1	Other

Fig. 44 EXTERIOR COVER AREA (GR1700, GR1750)



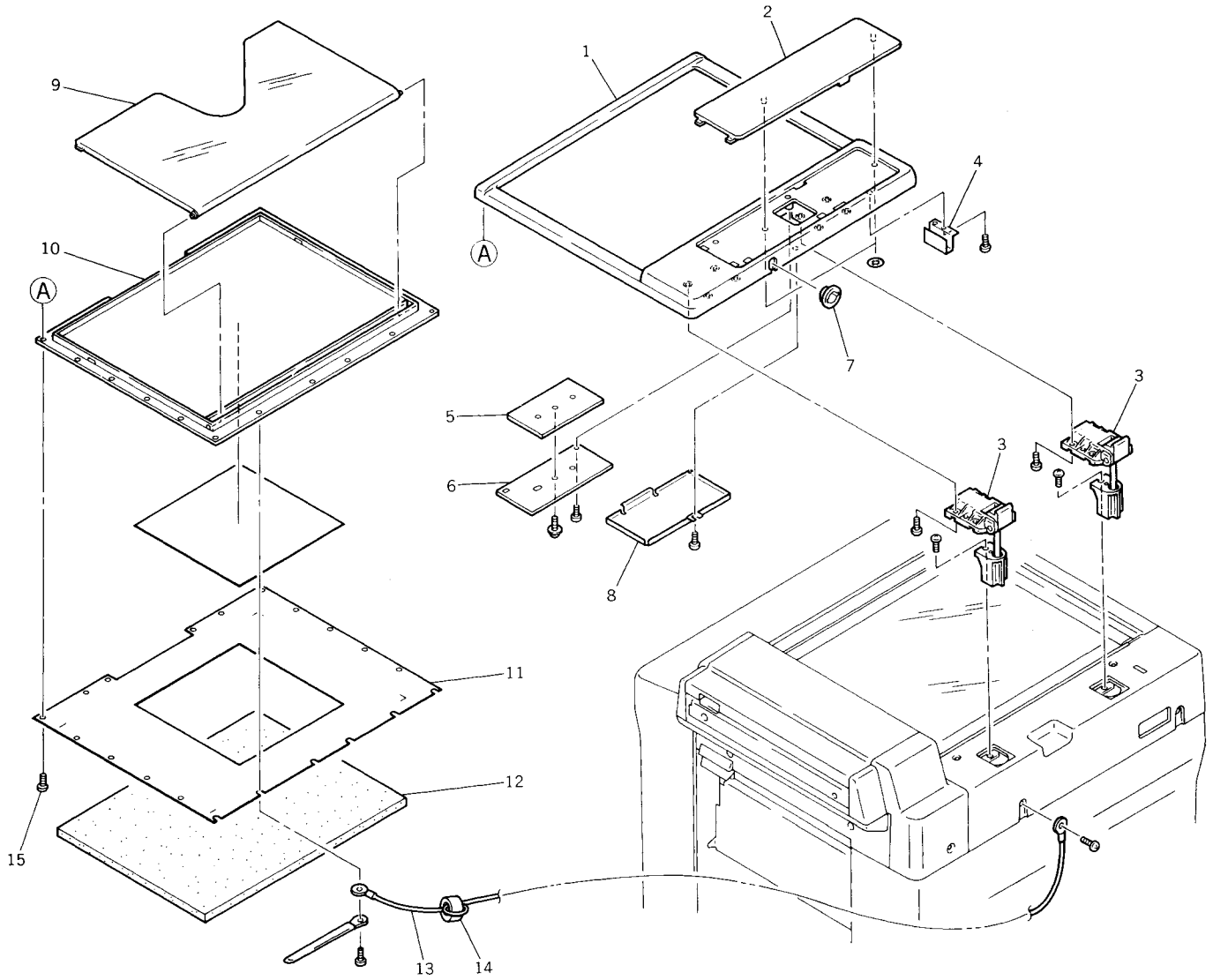
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-101	44		017-97100-001	Unit/ADF Cover		
I-101	44	1	017-17101-207	*ADF Cover	1	
I-101	44	2	017-17105-008	*Slide Rack; Original Holder	2	
I-101	44	3	005-24114-003	*Shaft Gear; Original Holder	1	
I-101	44	4	017-16021-005	*Rack Cover; ADF Cover	1	
I-101	44	5	017-17103-005	*Original Side Guide (R)	1	
I-101	44	6	017-17104-001	*Original Side Guide (L)	1	
I-101	44	7	017-17121-100	Original Tray	1	
I-101	44	8	017-16009-005	Shaft; Original Tray	2	
I-101	44	9	011-17105-101	Front Left Cover	1	
I-101	44	10	019-17215-002	Lower Hinge; Front	1	
I-101	44	11	002-17006-007	Shaft Catch; Front Cover	2	
I-101	44		019-97200-000	Front Cover Ass'y		
I-101	44	12	019-17100-205	*Front Cover	1	
I-101	44	13	011-17102-005	*Magnet Catch Plate; Front	1	
I-101	44	14	002-17016-002	*Cover Catch A; Front	1	
I-101	44		550-20998-007	*Seal; Manual Pocket	1	
I-101	44	15	019-17104-200	Front Right Cover	1	
I-101	44	16	017-27202-001	Mole; 1700	1	
I-101	44	16	017-27201-005	Mole; 1750	1	
I-101	44	17	019-17201-109	Inner Cover A	1	
I-101	44	18	011-17211-106	Switch Box	1	
I-101	44	19	011-60007-008	Rotation SW; A Position	1	
I-101	44	20	011-60020-004	Front Cover Set SW	1	
I-101	44	21	011-47557-007	Back Cover	1	

Fig. 45 EXTERIOR COVER AREA (GR2710, GR2750, GR3750)



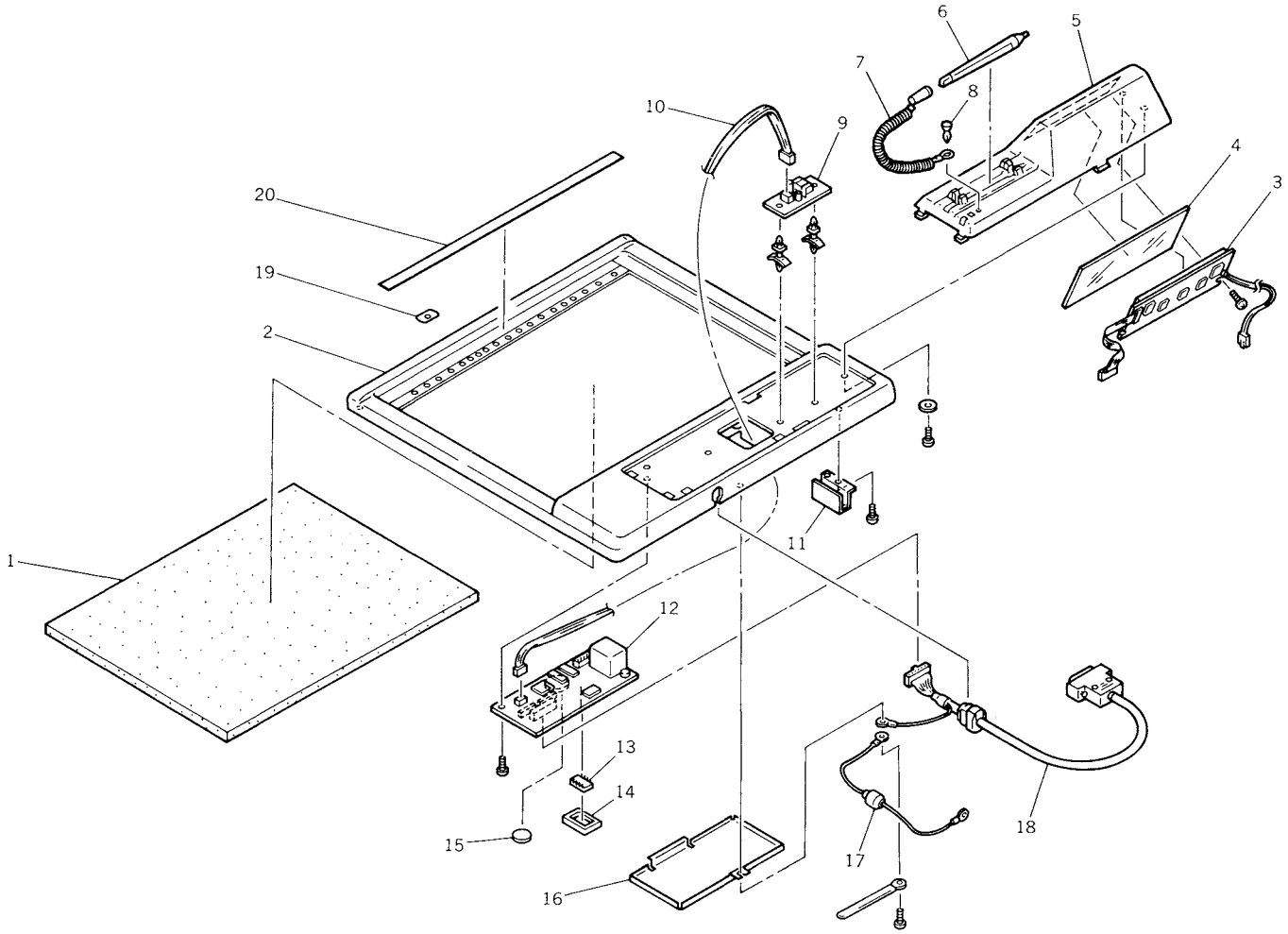
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-103	45		018-96600-008	Original Tray Ass'y; FB		
I-103	45	1	018-16309-200	*Original Tray; FB	1	
I-103	45	2	550-20682-107	*Seal; Original Size	1	
I-103	45	3	018-16310-101	*Original Side Guide	2	
I-103	45	4	017-17105-008	*Slide Rack; Original Holder	2	
I-103	45	5	005-24114-003	*Shaft Gear; Original Holder	1	
I-103	45	6	017-16021-005	*Rack Cover; ADF Cover	1	
I-103	45	7	018-16308-000	ADF Cover (Right); FB	1	
I-103	45	8	018-16307-003	ADF Cover (R); FB	1	
I-103	45	9	018-16306-007	ADF Cover (F); FB	1	
I-103	45	10	018-16301-307	Scanner Cover (F); FB	1	
I-103	45	11	018-16303-300	Scanner Cover (Left); FB	1	
I-103	45	12	018-16302-303	Scanner Cover (R); FB	1	
I-103	45	13	018-16304-209	Scanner Cover (Right); FB	1	
I-103	45	14	011-17105-101	Front Left Cover	1	
I-103	45	15	019-17215-002	Lower Hinge; Front	1	
I-103	45	16	002-17006-007	Shaft Catch; Front Cover	2	
I-103	45		019-97200-000	Front Cover Ass'y		
I-103	45	17	019-17100-205	*Front Cover	1	
I-103	45	18	011-17102-005	*Magnet Catch Plate; Front	1	
I-103	45	19	002-17016-002	*Cover Catch A; Front	1	
I-103	45		550-20998-007	*Seal; Manual Pocket	1	
I-103	45	20	019-17104-200	Front Right Cover	1	
I-103	45	21	018-27204-001	Mole; 2710	1	
I-103	45	21	018-27203-005	Mole; 2750	1	
I-103	45	21	019-27202-103	Mole; 3750	1	
I-103	45	22	019-17201-109	Inner Cover A	1	
I-103	45	23	011-17211-106	Switch Box	1	
I-103	45	24	011-60007-008	Rotation SW; A Position	1	
I-103	45	25	011-60020-004	Front Cover Set SW	1	
I-103	45	26	014-17101-000	Back Cover; A3	1	
I-103	45	27	018-16312-007	Shaft; Original Tray	2	

Fig. 46 STAGE COVER



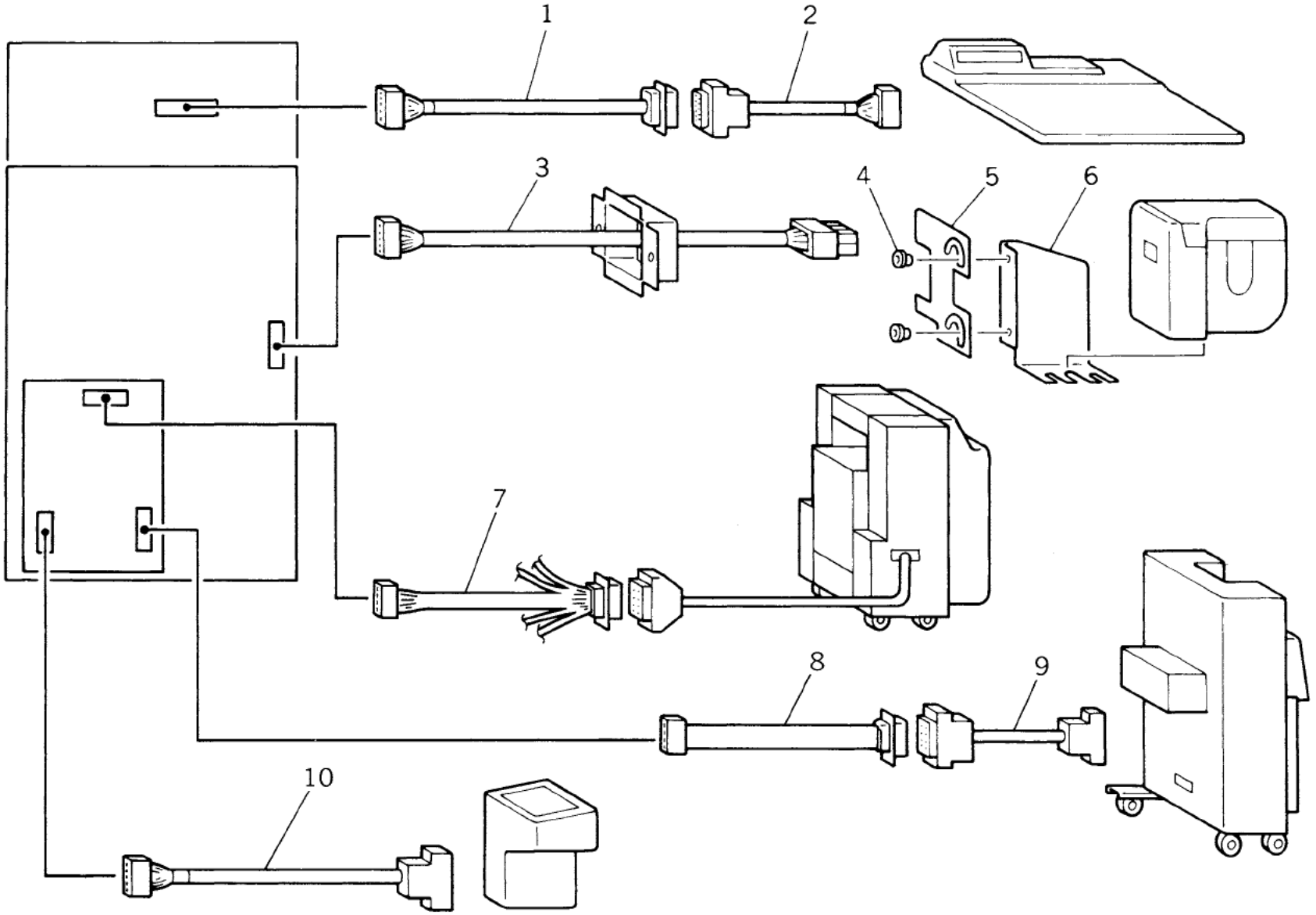
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-105	46		018-96200-107	Unit/Stage Cover		
I-105	46	1	018-16401-204	*Stage Cover; FB	1	
I-105	46	2	018-16413-008	*Cover B; Stage Cover	1	
I-105	46	3	018-96210-005	*Stage Cover Hinge Ass'y	2	
I-105	46	4	018-16420-004	*Actuator Plate; Stage Cover	1	
I-105	46	5	018-16417-100	*Balance Weight C; Stage Cover	1	
I-105	46	6	018-16416-104	*Balance Weight B; Stage Cover	1	
I-105	46	7	018-16418-000	*Cord Cap; Stage Cover	1	
I-105	46	8	018-16406-206	*PCB Cover; Stage Cover	1	
I-105	46	9	018-16411-102	*Original Holder Cover (Upper); Stage Cover	1	
I-105	46	10	018-16412-400	*Original Holder Cover (Lower); Stage Cover	1	
I-105	46	11	018-16415-302	*Balance Weight A; Stage Cover	1	
I-105	46	12	018-16425-006	*Stage Pad (W); Stage Cover	1	
I-105	46	13	448-90019-008	*Ground Wire; R3-440-R4	1	
I-105	46	14	435-00020-009	*Core; TR-23-11-14	1	
I-105	46	15	635-11307-009	*Stepped Screw; 3 x 7	10	

Fig. 47 DIGITIZER



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-107	47	1	018-16425-006	Stage Pad (W); Stage Cover	1	
I-107	47	2	018-96220-302	Ass'y/Digitizer Stage Cover; FB	1	
I-107	47	3	011-70508-005	LCD; DMF5005N	1	
I-107	47	4	018-16431-006	LCD Filter; Digitizer	1	
I-107	47	5	018-16403-100	LCD Cover; Digitizer	1	
I-107	47	6	018-16427-106	Stylus Pen III	1	
I-107	47	7	665-09004-006	Stylus Pen Holder	1	
I-107	47	8	665-04951-104	Clip; Stylus Pen Holder	1	
I-107	47	9	018-51006-008	Digitizer Power PCB	1	
I-107	47	10	018-55014-005	Wire Harness; Digitizer Power	1	
I-107	47	11	018-16420-004	Actuator Plate; Stage Cover	1	
I-107	47	12	018-51004-200	Digitizer PCB III	1	
I-107	47	13	018-70013-104	INF ROM (ST); Digitizer	1	Ja, US
I-107	47	13	018-70014-003	INF ROM (OP1); Digitizer	1	Gr, Fr
I-107	47	13	018-70015-000	INF ROM (OP2); Digitizer	1	It, Sp
I-107	47	13	018-70016-006	INF ROM (OP3); Digitizer	1	In
I-107	47	13	018-70017-002	INF ROM (OP4); Digitizer	1	En
I-107	47	14	479-10003-000	ROM Cover B	1	
I-107	47	15	408-02300-001	Battery	1	
I-107	47	16	018-16406-206	PCB Cover; Stage Cover	1	
I-107	47	17	018-55013-009	Ground Wire II; Digitizer	1	
I-107	47	18	018-55007-203	Wire Harness; Digitizer III	1	
I-107	47	19	018-16428-005	SW Guide; Digitizer	1	
I-107	47	20	550-20764-006	Digitizer Seal; Ja, US	1	
I-107	47	20	550-20861-001	Digitizer Seal; Gr	1	
I-107	47	20	550-20862-008	Digitizer Seal; Fr	1	
I-107	47	20	550-20863-004	Digitizer Seal; It	1	
I-107	47	20	550-20864-000	Digitizer Seal; Sp	1	
I-107	47	20	550-20865-007	Digitizer Seal; In	1	
I-107	47	20	550-20866-003	Digitizer Seal; Ch	1	
I-107	47	20	550-20867-000	Digitizer Seal; Kr	1	

Fig. 48 CONNECTING PARTS FOR OPTION



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-109	48	1	018-55008-005	Wire Harness; Image-Digitizer	1	
I-109	48	2	018-55007-203	Wire Harness; Digitizer III	1	
I-109	48	3	017-97300-108	Wire Harness; JS III	1	
I-109	48	4	011-13916-008	Boss; JS Bracket	2	
I-109	48	5	017-13901-004	Positioning Bracket; JS III	1	
I-109	48	6	017-13902-000	Bracket; JS III	1	
I-109	48	7	017-55054-000	Inner COM Wire Harness; SF	1	
I-109	48	8	017-55049-006	Wire Harness; RA-RC Sorter Inner	1	
I-109	48	9	017-55048-000	Wire Harness; RA-TM2400	1	
I-109	48	10	017-55052-007	Wire Harness; Counter III	1	